



TORNATECH

Project: _____

Customer: _____

Engineer: _____

Pump Manufacturer: _____

Technical Data Submittal Document

Model GPL

Limited Service Full Voltage
Across the Line Start

Electric Additive (Foam) Pump Controller

Contents:

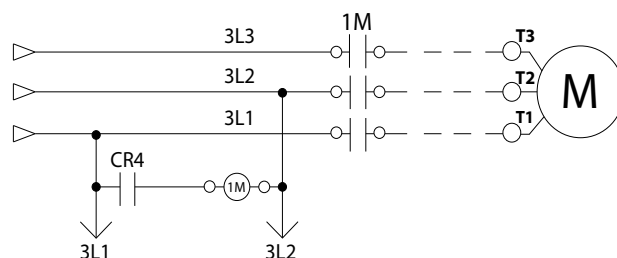
Data Sheets
Dimensional Data
Wiring Schematics
Field Connections

Note: The drawings included in this package are for controllers covered under our standard offering. Actual AS BUILT drawings may differ from what is shown in this package.



August 2025

From normal
incoming power through
Disconnecting Means
(IS/CB)*



Select voltage and power rating

Voltage	Select Voltage	HP	Select HP
200V/3ph/50-60Hz		3	
208V/3ph/50-60Hz		5	
220V/3ph/50-60Hz		7.5	
230V/3ph/50-60Hz		10	
240V/3ph/50-60Hz		15	
380V/3ph/50-60Hz		20	
400V/3ph/50-60Hz		25	
415V/3ph/50-60Hz		30	
440V/3ph/50-60Hz			
460V/3ph/50-60Hz			
480V/3ph/50-60Hz			
575V/3ph/60Hz			
600V/3ph/60Hz			

Additive (Foam) Pump Controllers	Choose one of the following configurations: A8 - Additive (Foam) pump controller / non pressure actuated without pressure transducer and run test solenoid valve A8A - Additive (Foam) pump controller with pressure transducer and run test solenoid valve A8B - Additive (Foam) pump controller with pressure transducer and run test solenoid valve in stainless steel
	Add any of the following options if required: D40 - Dump valve circuitry, 24VDC Max2A Cx79 - Low foam additive level complete with visual indication and alarm contact (DPDT) Cx081 - Provision for proof pressure switch for low additive pressure complete with visual indication and alarm contact. (Proof pressure switch provided by others.)



Standard, Listings, Approvals and Certifications	Built to NFPA 20	
	Underwriters Laboratory (UL)	UL218 - Fire Pump Controllers
	New York City	Accepted for use in the City of New York by the Department of Buildings
	Optional	
	CE Mark	Various EN, IEC & CEE directives and standards
Enclosure	Protection Rating Standard: NEMA 2	
	Optional	
	NEMA 12	NEMA 4X-304 sst painted
	NEMA 3	NEMA 4X-304 sst brushed finish
	NEMA 3R	NEMA 4X-316 sst painted
	NEMA 4	NEMA 4X-316 sst brushed finish
	Accessories • Bottom entry gland plate • Lifting Lugs • Keylock handle	Paint Specifications • Red RAL3002 • Powder coating • Glossy textured finish

Shortcircuit Withstand Rating	200V to 240V - 3ph - 50/60Hz	380V to 480V - 3ph - 50/60Hz	575V to 600V - 3ph - 60Hz
Standard	100,000A	65,000A	25,000A

Limitations	• Across the line starting only • Horsepower rating of maximum 30hp • Can only be installed where acceptable by the authority having jurisdiction • Not accepted in FM insured property		
Ambient Temperature Rating	Standard: 4°C to 40°C / 39°F to 104°F		
Surge Suppression	Surge arrestor rated to suppress surges above line voltage		
Disconnecting Means	• Door interlocked in the ON position • Circuit breaker continuous rating not less than 115% of motor full load current • Overcurrent sensing non-thermal type, magnetic only • Instantaneous trip setting of not more than 20 times the motor full load current • Common flange mounted operating handle		
Service Entrance Rating	Suitable as service entrance equipment (not applicable for installations in Canada).		
Emergency Start Handle	• Flange mounted • Pull and latch activation • Integrated limit switch • Across the line start (direct on line)		
Locked Rotor Protector	• Operate shunt trip to open circuit breaker • Trip between 8 and 20 seconds • Factory set at 600% of motor full load current		



Electrical Readings	• Voltage phase to phase (normal power) • Amperage of each phase when motor is running		
Pressure Readings	• Continuous system pressure display • Cut-in and Cut-out pressure settings		
Pressure and Event recorder	• Pressure readings with date stamp • Event recording with date stamp • Under regular maintained operation, events are stored in memory for the life of the controller. • Data viewable on operator interface display screen • Downloadable by USB port to external memory device or wireless connection to manufacturers App (mobile device).		
Pressure Sensing	• Pressure transducer and run test solenoid valve assembly for fresh water application • Pressure sensing line connection 1/2" Female NPT • Drain connection 3/8" • Rated for 0-500PSI working pressure (standard display at 0-300PSI) • Externally mounted with protective cover		
Audible Alarm	Alarm buzzer - 85dB at 3 meters		
Visual Indications	• Power available • Motor run • Periodic test • Manual start	• Deluge valve start • Remote automatic start • Remote manual start • Emergency start	• Pump on demand/Automatic start • Pump room temperature (°F or °C) • Lockout
Visual & Audible Alarms	Visual • Control voltage not healthy • Invalid cut-in • Lock rotor current • Loss of power • Low ambient temperature • Low water level • Motor trouble • Phase reversal (normal power) Visual and audible • Fail to start		



Remote Alarm Contacts	DPDT-8A-250V.AC • Power available • Phase reversal • Motor run • Common pump room alarm (field re-assignable)** • Overvoltage • Undervoltage • Phase unbalance • Low pump room temperature • High Pump room temperature • Common motor trouble (field re-assignable)** • Overcurrent • Fail to start • Undercurrent • Ground fault • Free (field programmable)**		
ViZiTouch V2.1 Operator Interface	• Embedded microcomputer with software PLC logic • 7.0" color touch screen (HMI technology) • Upgradable software • Multi-language		
Communication Protocol Capability	• Protocol: Modbus • Connection type: Shielded female connector RJ45 • Frame Format: TCP/IP • Addresses: See bulletin MOD-GPx		
Operation	Automatic Start	• Start on pressure drop • Remote start signal from automatic device • Deluge valve start	
	Manual Start	• Start pushbutton • Run test pushbutton • Remote start from manual device	
	Stopping	• Manual with Stop pushbutton • Automatic after expiration of minimum run timer ***	
	Timers	Field Adjustable & Visual Countdown	• Minimum run timer ***(off delay) • Sequential start timer (on delay) • Periodic test timer
	Actuation	Visual Indication	• Pressure • Non-pressure
	Mode		• Automatic • Non-automatic

**Tornatech reserves the right to use any of these three alarm points for special specific application requirements.

***Can only be used if approved by the AHJ



A4	Flow switch provision
A8	Foam pump application w/o pressure transducer and run test solenoid valve.
A9	Low zone pump control function
A10	Middle zone pump control function
A11	High zone pump control function
A13	Non-pressure actuated controller w/o pressure transducer and run test solenoid valve
A16	Lockout/interlock circuit from equipment installed inside the pump room
B11	Built in alarm panel (120V.AC supervisory power) providing indication for: • Audible alarm & silence pushbutton for motor run, phase reversal, loss of phase. • Pilot lights for loss of phase & supervisory power available
B11B	Built in alarm panel same as B11 but 220-240VAC supervisory power
B19A	High motor temperature c/w thermostat relay and alarm contacts (DPDT)
B19B	High motor temperature c/w PT100 relay and alarm contacts (DPDT)
B21	Ground fault alarm detection c/w visual indication and alarm contact (DPDT)
C1	Extra motor run alarm contact (DPDT)
C4	Periodic test alarm contact (DPDT)
C6	Low discharge pressure alarm contact (DPDT)
C7	Low pump room temperature alarm contact (DPDT)
C10	Low water reservoir level alarm contact (DPDT)
C11	High electric motor temperature alarm contact (DPDT)
C12	High electric motor vibration c/w visual indication and alarm contact (DPDT)
C14	Pump on demand / automatic start alarm contact (DPDT)
C15	Pump fail to start alarm contact (DPDT)
C16	Control voltage healthy alarm contact (DPDT)
C17	Flow meter valve loop open c/w visual indication and alarm contact (DPDT)
C18	High water reservoir level c/w visual indication and alarm contact (DPDT)

C19	Emergency start alarm contact (DPDT)
C20	Manual start alarm contact (DPDT)
C21	Deluge valve start alarm contact (DPDT)
C22	Remote automatic start alarm contact (DPDT)
C23	Remote manual start alarm contact (DPDT)
C24	High pump room temperature alarm contact (DPDT)
C25	Second set of standard alarm contacts (DPDT) (Typical for city of Los Angeles and Denver)
Cx	Additional visual and alarm contact (Specify function) (DPDT)
D1	Low suction pressure transducer for fresh water rated at 0-500PSI with visual indication and alarm contact
D1A	Low suction pressure transducer for sea water rated at 0-500PSI with visual indication and alarm contact
D14	Anti-condensation heater & thermostat
D14A	Anti-condensation heater & humidistat
D14B	Anti-condensation heater & thermostat & humidistat
D15	Tropicalization
D18	CE Mark with factory certificate
D27	Motor heater connection (external single phase power source and heater on/off contact)
D27A	Motor heater connection (internal single phase power source and heater on/off contact)
D28	Customized drawing set
D34A	Field programmable I/O board - 5 Input / 5 output
D36	Redundant pressure transducer for fresh water rated for 0-500PSI
D36A	Redundant pressure transducer for sea water rated for 0-500PSI

Note: Options chosen from this page are not electrically represented on the wiring schematics in this submittal package.



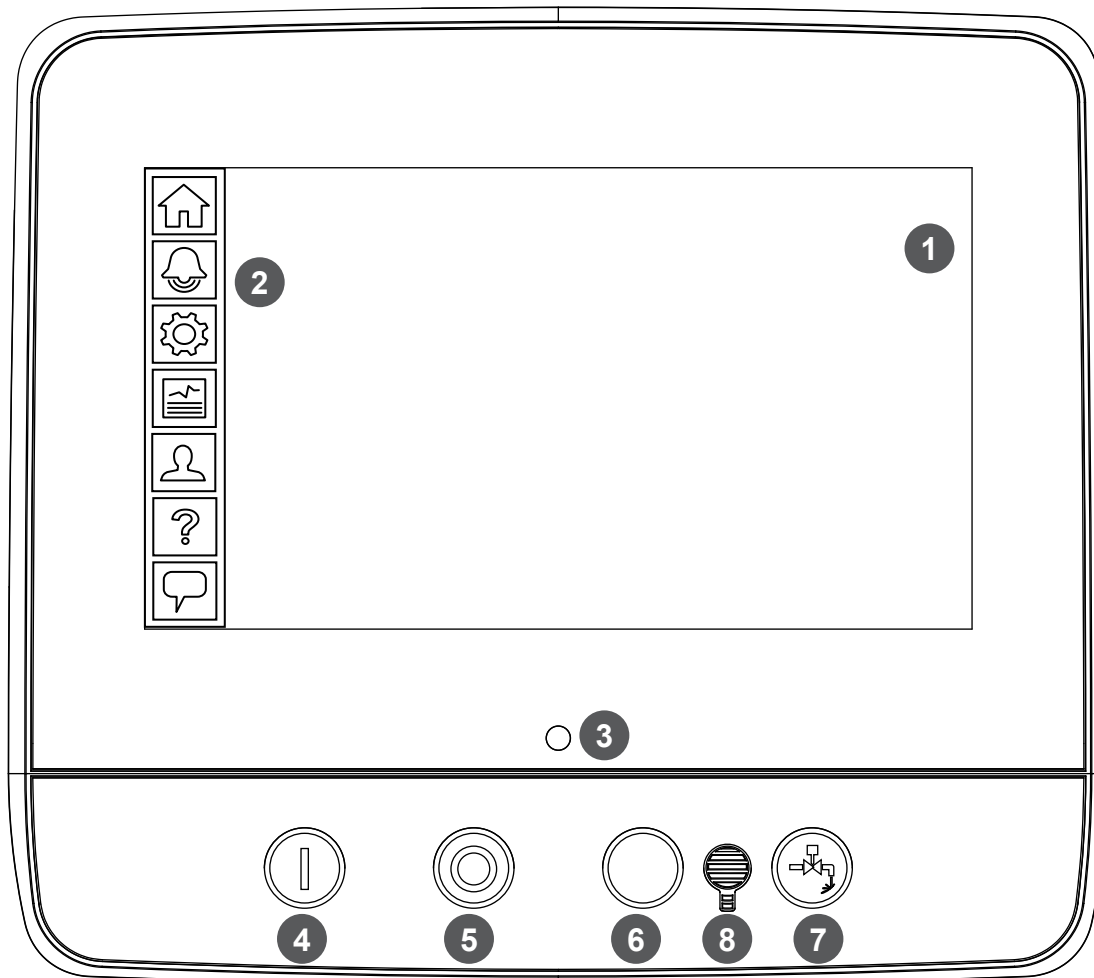
L01	Other language and English (bilingual)
L02	French
L03	Spanish
L04	German
L05	Italian
L06	Polish
L07	Romanian
L08	Hungarian
L09	Slovakian
L10	Croatian
L11	Czech
L12	Portuguese
L13	Dutch
L15	Turkish
L16	Swedish
L21	Danish
L25	Chinese
L28	Finnish
L29	Norwegian

Additional Options:

Note: Options chosen from this page are not electrically represented on the wiring schematics in this submittal package.



ViZiTouch V2.1 Operator Interface



1 - Color touch screen

2 - Onscreen menu

- HOME page
- ALARM page
- CONFIGURATION page
- HISTORY page
- SERVICE page
- MANUAL page
- LANGUAGES page

3 - Power LED (3 colors)

4 - START button

5 - STOP button

6 - Not Used

7 - RUN TEST button

8 - Alarm buzzer



	BY	DD/MM/YY
DRAWN BY	ZS	08/09/23
FINAL APPROVAL	FC	08/09/23

LIMITED SERVICE ADDITIVE (FOAM) PUMP CONTROLLER

MODEL: GPL

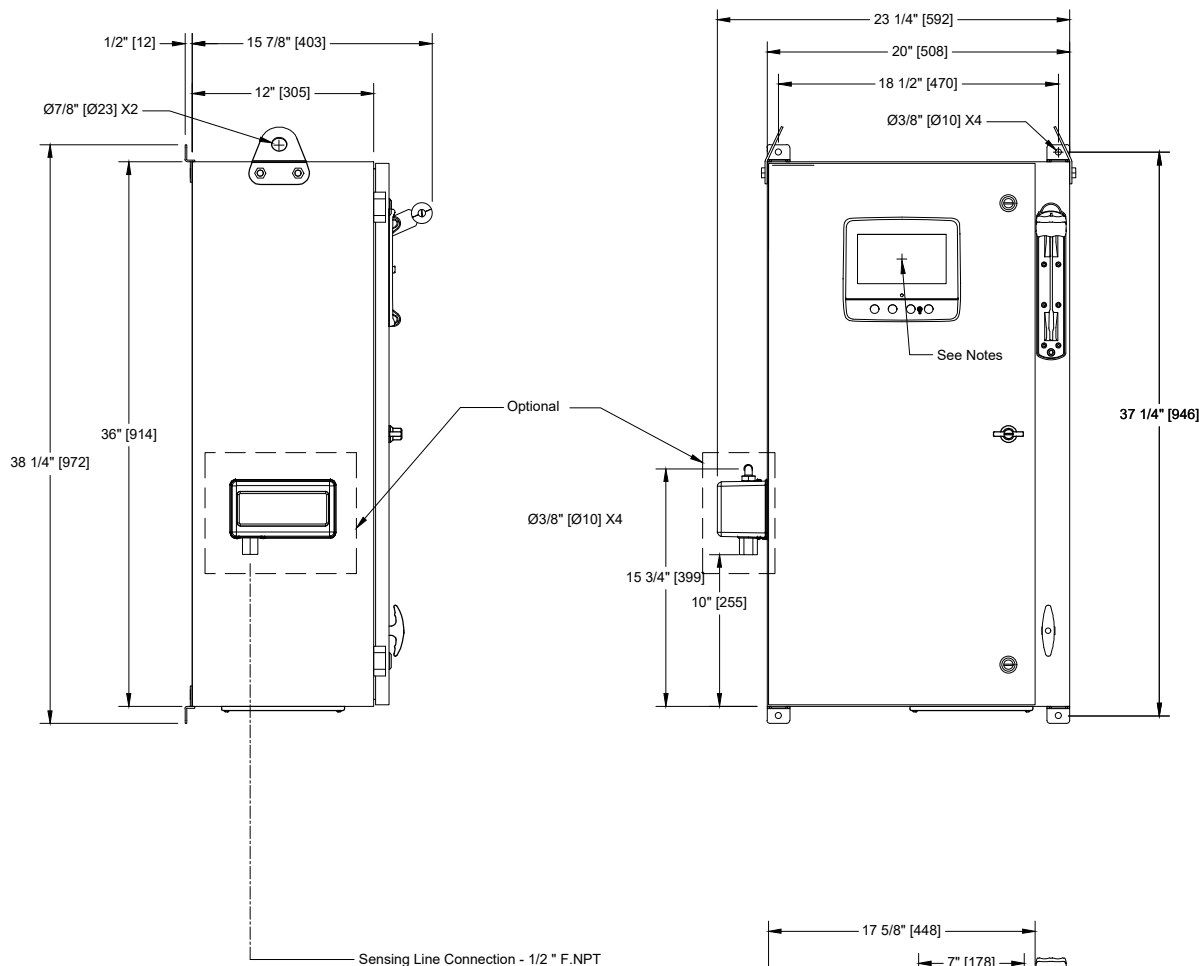
BUILT TO THE LATEST EDITION OF THE NFPA20 & NFPA70



THIRD ANGLE
PROJECTION

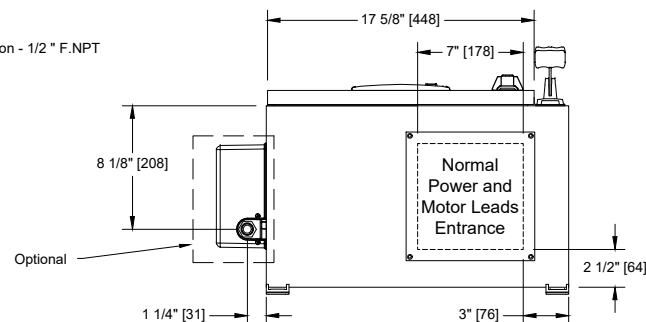
DRAWING NUMBER	GPL-DI870/E
DWG REV. 0	
SHEET 1 OF 1	

Voltage / Power Table		
Voltage	Min HP	Max HP
1 Phase		
110 - 120	1	7.5
208	3	15
220 - 240	3	15
3 Phases		
208	3	30
220 - 240	3	30
380 - 400 - 415	3	30
440 - 480	3	30
600	3	30



Notes:

- Standard NEMA: NEMA 2
- Standard paint : textured red RAL 3002.
- All dimensions are in inches [millimeters].
- Center of screen: 29-5/8" [751] from bottom (no feet).
- Bottom conduit entrance through removable gland plate recommended.
- Use watertight conduit and connector only.
- Protect equipment against drilling chips.
- Door swing equal to door width.





	BY	DD/MM/YY
DRAWN BY	ACD	05/09/25
FINAL APPROVAL	FC	05/09/25

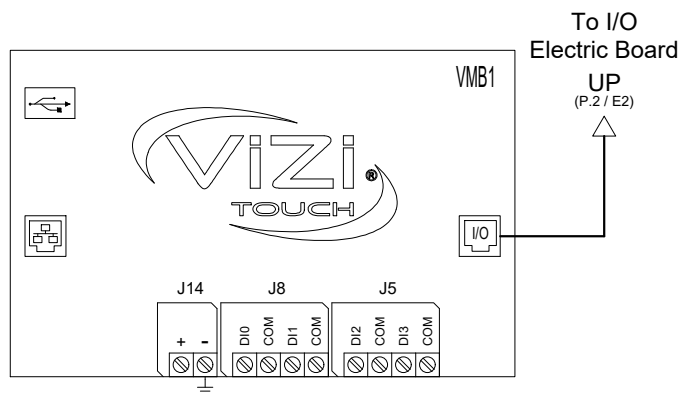
**LIMITED SERVICE ADDITIVE (FOAM) PUMP
CONTROLLER
ACROSS THE LINE / 1 PHASE**

MODEL: GPL

BUILT TO THE LATEST EDITION OF THE NFPA20 & NFPA70



DRAWING NUMBER	GPL-WS870/E
DWG REV. 1	
SHEET 1 OF 2	



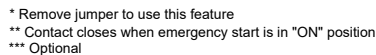
Legend	
1M	Contact
AB	Alarm Bell
CB	Circuit Breaker
CR	Control Relay
CT	Current Transformer
EB	Electric I/O Board
J	Jumper
LS	Limit Switch
PT	Pressure Transducer
SA	Surge Arrester
ST	Shunt Trip
SV	Solenoid Valve
VMB	Main Board
XTR	Transformer



05/09/25

MODEL: GPL

SHEET 2 OF 2





TORNATECH

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LIMITED SERVICE ADDITIVE (FOAM) PUMP CONTROLLER

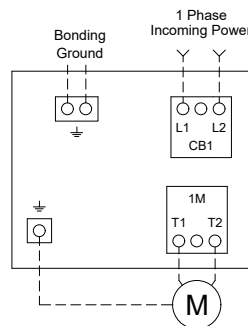
MODEL: GPL

BUILT TO THE LATEST EDITION OF THE NFPA20 & NFPA70



DRAWING NUMBER
GPL-TD870/E
DWG REV. 0
SHEET 1 OF 1

Power Terminals Model : GPL 1 Phase



Notes:

- 1 - For proper wire sizing, refer to NFPA70 and NEC (USA) or CEC (Canada) or local code.
- 2 - Controller suitable for service entrance in USA.
- 3 - For more accurate motor connections refer to motor manufacturer or motor nameplate.
- 4 - Controller is phase sensitive. Incoming lines must be connected in ABC sequence.
- 5 - Field wiring and lug sizes are based on copper conductors only.
Do not use aluminum conductors.

Circuit breaker (CB) Field Wiring according to Bending Space (AWG or MCM). TERMINALS L1 - L2

Bending Space	3 " (76 mm)					
HP	1	3	5	7.5	10	15
Voltage						
120	1x (10 to 1)	1x (8 to 1)	1x (6 to 1)	1x (4 to 1)	N/A	N/A
208	N/A	1x (10 to 1)	1x (8 to 1)	1x (6 to 1)	1x (4 to 1)	1x (3 to 1)
220 to 240	N/A	1x (10 to 1)	1x (8 to 1)	1x (8 to 1)	1x (6 to 1)	1x (3 to 1)
(Use Copper Conductors Only)						

Wiring Size for motor connection for Model GPL (AWG or MCM). TERMINALS T1 - T2

HP	1	3	5	7.5	10	15
Voltage						
120	1x (10 to 1)	1x (8 to 1)	1x (6 to 1)	1x (4 to 1)	N/A	N/A
208	N/A	1x (10 to 1)	1x (8 to 1)	1x (6 to 1)	1x (4 to 1)	1x (3 to 1)
220 to 240	N/A	1x (10 to 1)	1x (8 to 1)	1x (8 to 1)	1x (6 to 1)	1x (3 to 1)
(Use Copper Conductors Only)						

Drawing for information only.
Manufacturer reserves the right to modify this drawing without notice.
Contact manufacturer for "As Built" drawing.



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LIMITED SERVICE ADDITIVE (FOAM) PUMP CONTROLLER

MODEL: GPL

BUILT TO THE LATEST EDITION OF THE NFPA20 & NFPA70



DRAWING NUMBER
GPX-TD872/E
DWG REV. 0
SHEET 1 OF 1

Field Connections

Terminals Wire Size:
24 - 12 AWG
0.5 Nm

Remote Manual

Lockout

Remote Auto

Deluge Valve

Low Water Level

Proof Pressure ***

Low Foam Additive Level ***

I/O Electric Board

IN 1

IN 2

IN 3

IN 4

IN 5

IN 6

IN 7

IN 8

J1*

J2*

J25

Controller Terminal Strip

Network Connections

Terminals Wire Size:
Shielded Female Connector RJ45

Located on Main Board

Modbus TCP/IP RJ45



Alarm Contacts

Terminals Wire Size:
24 - 12 AWG
0.5 Nm

I/O Electric Board

NO

C

NC

NO

C

NC

NO

C

NC

NO

C

NC

NO

C

NC

NO

C

NC

NO

C

NC

NO

C

NC

NO

C

NC

Motor Run

Power Available

Normal Power
Phase Reversal

Pump Room Alarm**

Motor Trouble**

Low Foam Additive
Level ***

TB1

TB2

TB3

TB4

TB5

TB6

* Remove jumper to use this feature

** Re-assignable

*** Optional