

Project:	
Customer:	
Engineer:	
Pump Manufacturer: _	

# Technical Data Submittal Document

## **GPx Series**

Full Service Electric Fire Pump Controller



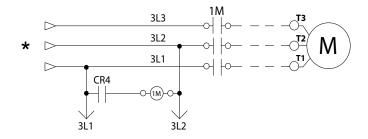
## **Contents:**

Data Sheets
Dimensional Data
Wiring Schematics
Field Connections

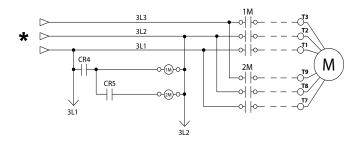


## Select starting method

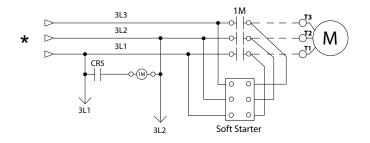
## **Model GPA Across the line**



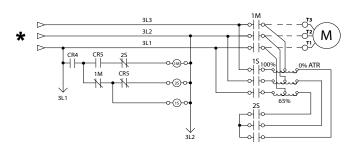
## **Model GPP Partwinding**



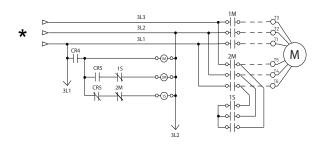
## **Model GPS Soft Start Soft Stop**



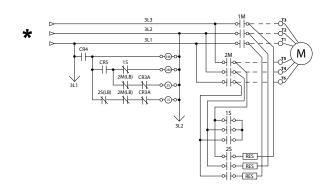
## **Model GPR Autotransformer**



## **Model GPY Wye-Delta Open**



## **Model GPW Wye-Delta Closed**



<sup>\*</sup>From normal incoming power through Disconnecting Means (IS/CB)





	Built to NFPA 20 (latest edition)				
_	Underwriters Laboratory (UL)	UL218 - Fire Pump Controllers			
Standard, Listings,	FM Global	Class 1321/1323  Accepted for use in the City of New York by the Department of Buildin			
Approvals and	New York City				
Certifications	CE Mark	Vari	ious EN, IEC & CEE directives and sta	ndards	
	Built in Canada or U.A.E		Built in E	urope	
	CE Mark Option		Supplied as S	Standard	
	Protection Rating				
	Built in Canada or U.A.E		Built in E	ırope	
	Standard: NEMA 2  Optional		Standard: IP55		
	NEMA 12		NEMA 4X-304 sst painted	IP54	
Enclosure	NEMA 3		NEMA 4X-304 sst brushed finish	IP55	
	NEMA 3R		NEMA 4X-316 sst painted	IP65	
NEMA 4		NEMA 4X-316 sst brushed finish IP66		IP66	
	Accessories  • Bottom entry gland plate  • Lifting Lugs  • Keylock handle	Paint Specifications • Red RAL3002 • Powder coating • Glossy textured finish			

Shortcircuit Withstand	200V to 208V 60Hz	220V to 240V 60Hz	380V to 415V 50 Hz / 60Hz	440V to 480V 60Hz	575V to 600V 60Hz
Rating			HP (kw)		
Standard 100kA	E 150 (2.7, 110)	F 200 /2 7 140\	E 200 (2.7, 222)	E 400 (2.7, 200)	N/A
Optional 150kA	5 - 150 (3.7 - 110)	5 - 200 (3.7 - 149)	5 - 300 (3.7 - 223)	5 - 400 (3.7 - 298)	IN/A
Standard 50kA	200 (149)	250 (186)	350 - 450 (261 - 335)	450 - 500 (335 - 373)	E E00 (2.7. 272)
Optional 100kA	N/A	N/A	350 - 500 (261 - 373)	450 - 500 (335 - 373)	5 - 500 (3.7- 373)
Optional 200kA	5 - 150 (3.7 - 110)	5 - 200 (3.7 - 149)	5 - 300 (3.7 - 223)	5 - 400 (3.7 - 298)	N/A

<sup>\*</sup>Please see Disconnecting Means details on page 4



Ambient Temperature Rating	Standard:         Optional:           4°C to 40°C / 39°F to 104°F         4°C to 55°C / 39°F to 131°F		
	Controllers built in Dubai, UAE (Tornatech FZE) are supplied standard with 55°C rating.		
Surge Suppression	Surge arrestor rated to suppress surges above line voltage		
Disconnecting Means	Isolating switch and circuit breaker assembly:     Door interlocked in the ON position     Isolating switch rated not less than 115% of motor full load current     Circuit breaker continuous rating not less than 115% of motor full load current     Overcurrent sensing non-thermal type, magnetic only     Instantaneous trip setting of not more than 20 times the motor full load current     Common flange mounted operating handle		
Service Entrance Rating	Suitable as service entrance equipment		
Emergency Start Handle	Flange mounted     Integrated limit switch     Pull and latch activation     Across the line start (direct on line)		
Locked Rotor Protector	Operate shunt trip to open circuit breaker     Factory set at 600% of motor full load current     Trip between 8 and 20 seconds		
Electrical Readings	Voltage phase to phase (normal power)     Amperage of each phase when motor is running		
Pressure Readings	Continuous system pressure display     Cut-in and Cut-out pressure settings		
Pressure and Event recorder	<ul> <li>Pressure readings with date stamp</li> <li>Event recording with date stamp</li> <li>Under regular maintained operation, events are stored in memory for the life of the controller.</li> <li>Data viewable on operator interface display screen</li> <li>Downloadable by USB port to external memory device</li> </ul>		
Pressure Sensing	<ul> <li>Pressure transducer and run test solenoid valve assembly for fresh water application</li> <li>Pressure sensing line connection 1/2" Female NPT</li> <li>Drain connection 3/8"</li> <li>Rated for 0-500PSI working pressure (standard display at 0-300PSI)</li> <li>Externally mounted with protective cover</li> </ul>		



Audible Alarm	Alarm buzzer - 85dB at 3 meters			
Visual Indications	·		<ul> <li>Pump on demand/Automatic start</li> <li>Pump room temperature (°F or °C)</li> <li>Lockout</li> </ul>	
Visual & Audible Alarms	Visual  Control voltage not healthy Invalid cut-in Lock rotor current Loss of power Low ambient temperature Low water level Motor trouble Phase reversal (normal povisual and audible	<ul> <li>Overvoltage</li> <li>Phase loss L1</li> <li>Phase loss L2</li> <li>Phase loss L3</li> <li>Phase unbalanced</li> <li>Pressure transducer fault det</li> </ul>	Pump on demand Pump room alarm Service required Undercurrent Undervoltage Check weekly test solenoid Weekly test cut-in reached	
Remote Alarm Contacts	DPDT-8A-250V.AC  • Power available • Phase reversal • Motor run • Common pump room alarm (field re-assignable)**  • Overvoltage • Undervoltage • Phase unbalance • Low pump room temperature • High Pump room temperature • High Pump room temperature • Common motor trouble (field re-assignable)** • Overcurrent • Fail to start • Undercurrent • Ground fault • Free (field programmable)**			

<sup>\*\*</sup>Tornatech reserves the right to use any of these three alarm points for special specific application requirements.



ViZiTouch V2.1 Operator Interface	Embedded microcomputer with software PLC logic     7.0" color touch screen (HMI technology)     Upgradable software     Multi-language			
Communication Protocol Capability	Protocol: Modbus     Connection type: Shielded female connector RJ45     Frame Format: TCP/IP     Addresses: See bulletin MOD-GPx			
	Automatic Start	automatic device		
	Manual Start	Start pushbutton     Run test pushbutton     Remote start from manual device		
Operation	Stopping	Manual with Stop pushbu     Automatic after expiration		
·	Timers	Field Adjustable & Visual Countdown	Minimum run timer ***(off delay)     Sequential start timer (on delay)     Periodic test timer	
	Actuation	Visual Indication	Pressure     Non-pressure	
	Mode	visuai iriulcatioff	Automatic     Non-automatic	

<sup>\*\*\*</sup>Can only be used if approved by the AHJ



A4	Flow switch provision
A8	Foam pump application w/o pressure transducer and run test solenoid valve.
A9	Low zone pump control function
A10	Middle zone pump control function
A11	High zone pump control function
A13	Non-pressure actuated controller w/o pressure transducer and run test solenoid valve
A16	Lockout/interlock circuit from equipment installed inside the pump room
B11	Built in alarm panel (120V.AC supervisory power) providing indication for:  • Audible alarm & silence pushbutton for motor run, phase reversal, loss of phase.  • Pilot lights for loss of phase & supervisory power available
B11B	Built in alarm panel same as B11 but 220- 240VAC supervisory power
B19A	High motor temperature c/w thermoster relay and alarm contacts (DPDT)
B19B	High motor temperature c/w PT100 relay and alarm contacts (DPDT)
B21	Ground fault alarm detection c/w visual indication and alarm contact (DPDT)
C1	Extra motor run alarm contact (DPDT)
C4	Periodic test alarm contact (DPDT)
C6	Low discharge pressure alarm contact (DPDT)
<b>C</b> 7	Low pump room temperature alarm contact (DPDT)
C10	Low water reservoir level alarm contact (DPDT)
C11	High electric motor temperature alarm contact (DPDT)
C12	High electric motor vibration c/w visual indication and alarm contact (DPDT)
C14	Pump on demand / automatic start alarm contact (DPDT)
C15	Pump fail to start alarm contact (DPDT)
C16	Control voltage healthy alarm contact (DPDT)
C17	Flow meter valve loop open c/w visual indication and alarm contact (DPDT)
C18	High water reservoir level c/w visual indication and alarm contact (DPDT)

C19	Emergency start alarm contact (DPDT)
C20	Manual start alarm contact (DPDT)
C21	Deluge valve start alarm contact (DPDT)
C22	Remote automatic start alarm contact (DPDT)
C23	Remote manual start alarm contact (DPDT)
C24	High pump room temperature alarm contact (DPDT)
C25	Second set of standard alarm contacts (DPDT) (Typical for city of Los Angeles and Denver)
Cx	Additional visual and alarm contact (Specify function) (DPDT)
D1	Low suction pressure transducer for fresh water rated at 0-300PSI with visual indication and alarm contact
D1A	Low suction pressure transducer for sea water rated at 0-300PSI with visual indication and alarm contact
D5	Pressure transducer and run test solenoid valve for fresh water rated for 0-500PSI (for factory calibration purposes only)
D5D	Pressure transducer and run test solenoid valve for sea water rated for 0-500PSI
D10	Omit mounting feet (when applicable)
D13	High withstand rating for: • 200V to 208V @ 150HP max. = 150kA* • 200V to 208V @ 200HP = 100kA* • 220V to 240V @ 200HP max. = 150kA* • 220V to 240V @ 250HP = 100kA* • 380V to 415V @ 300HP max. = 150kA* • 380V to 415V @ 350HP to 450HP = 100kA* • 440V to 480V @ 400HP max. = 150kA* • 440V to 480V @ 450HP to 500HP = 100kA* • 600V @ 500HP max. = 100kA*
D13A	High withstand rating for: • 380V to 480V = 65kA* • 600V = 25kA*
D13B	High withstand rating for: • 200V to 208V @ 150HP max. = 200kA* • 220V to 240V @ 200HP max. = 200kA* • 380V to 415V @ 300HP max. = 200kA* • 440V to 480V @ 400HP max. = 200kA*
D14	Anti-condensation heater & thermostat
D14A	Anti-condensation heater & humidistat
D14B	Anti-condensation heater & thermostat & humidistat

Note: Options chosen from this page are not electrically represented on the wiring schematics in this submittal package.

<sup>\*</sup>For fire pump controller section only.



	I
D15	Tropicalization
D18	CE Mark with factory certificate
D26	Modbus with RTU frame format and RS485 connection
D27	Motor heater connection (external single phase power source and heater on/off contact)
D27A	Motor heater connection (internal single phase power source and heater on/off contact)
D28	Customized drawing set
D34A	Field programmable I/O board - 5 Input / 5 output
D43	Seismic Certification compliant to CBC 2019, IBC 2018 rigid base/wall mounted only
D44	Special Seismic Certification compliant to OSHPD rigid base/wall mounted only

L01	Other language and English (bilingual)	
L02	French	
L03	Spanish	
L04	German	
L05	Italian	
L06	Polish	
L07	Romanian	
L08	Hungarian	
L09	Slovak	
L10	Croatian	
L11	Czech	
L12	Portuguese	
L13	Dutch	
L14	Russian	
L15	Turkish	
L16	Swedish	
L17	Bulgarian	
L18	Thai	
L19	Indonesian	
L20	Slovenian	
L21	Danish	
L22	Greek	
L23	Arabic	
L24	Hebrew	
L25	Chinese	

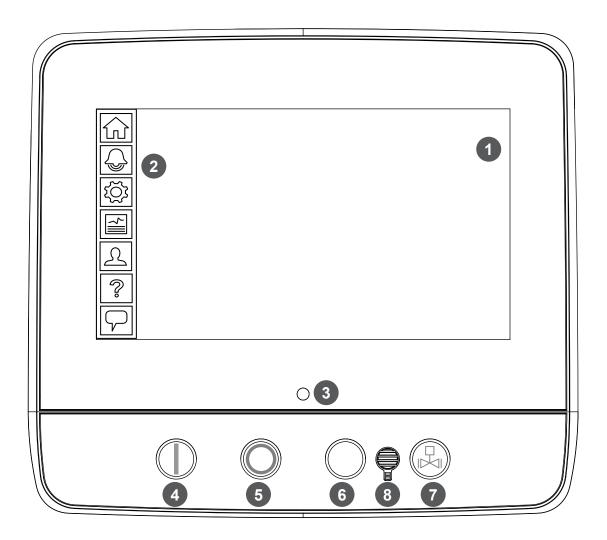
Addi	itional Options:				
		_			
•					
•					
•					

Note: Options chosen from this page are not electrically represented on the wiring schematics in this submittal package.



### **ViZiTouch V2.1 Operator Interface**





- 1 Color touch screen
- 2 Onscreen menu
  - HOME page
  - ALARM page
  - CONFIGURATION page
  - HISTORY page
  - SERVICE page
  - MANUAL page
  - LANGUAGES page

- 3 Power LED (3 colors)
- 4 START button
- 5 STOP button
- 6 Not Used
- 7 RUN TEST button
- 8 Alarm buzzer



	BY	DD/MM/YY
DRAWN BY	DDS	22/02/23
FINAL APPROVAL	FC	23/02/23

### **ELECTRIC FIRE PUMP CONTROLLER**

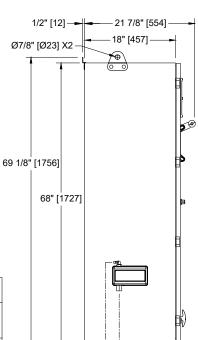
## MODEL: GPA/GPP/GPY

BUILT TO THE LATEST EDITION OF THE NFPA20 & NFPA70

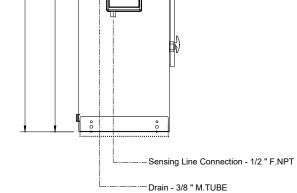




DRAWING NUMBER GPX-DI850 /E DWG REV. 0 SHEET 1 OF 1

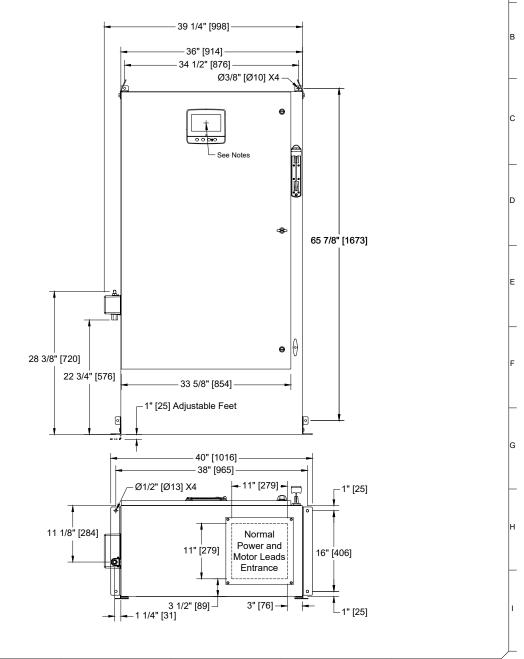


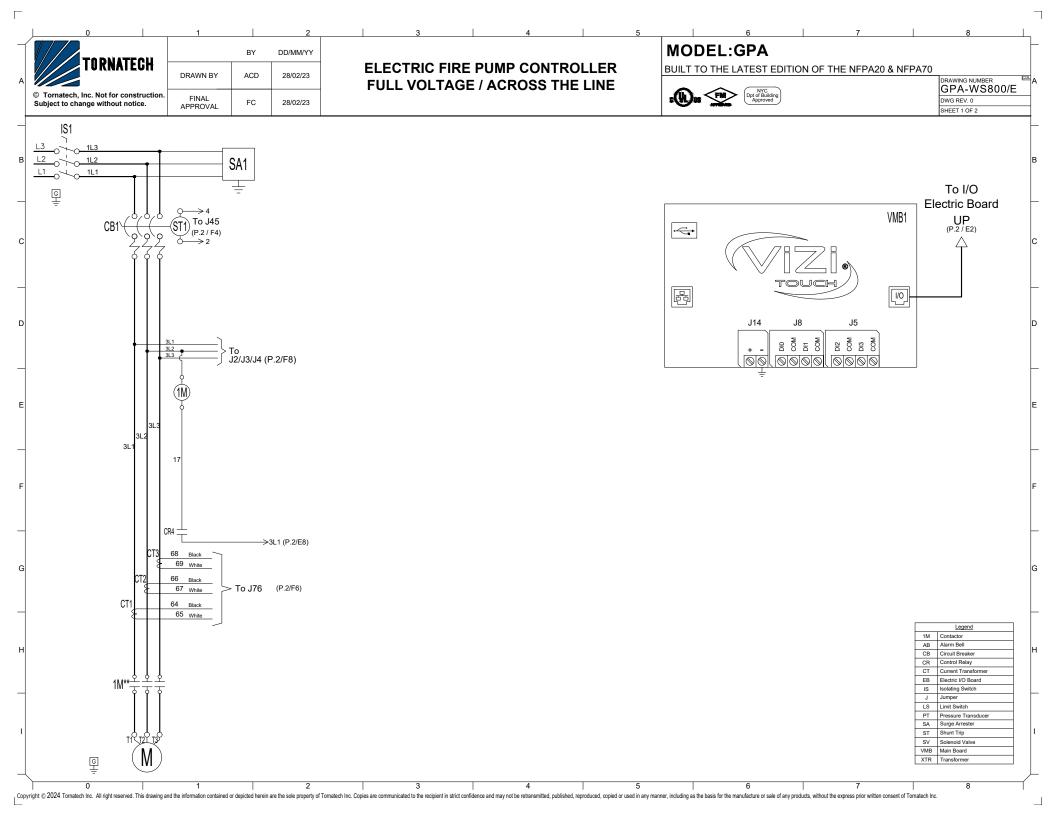
Voltage / Power Table									
Voltage	Min HP	Max HP							
208	Not Applicable								
220 - 240	Not Applicable								
380 - 400 - 415	350								
440 - 480	450								
600	Not Applicable								

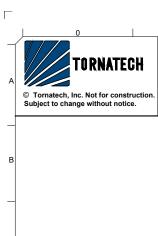


### Notes:

- Standard NEMA: NEMA 2
- Standard paint : textured red RAL 3002. All dimensions are in inches [millimeters].
- Center of screen: 61-5/8" [1564] from bottom.
  Bottom conduit entrance through removable gland plate recommended.
- Use watertight conduit and connector only.
- Protect equipment against drilling chips.
- Door swing equal to door width.







	BY	DD/MM/YY
DRAWN BY	ACD	28/02/23
FINAL APPROVAL	FC	28/02/23

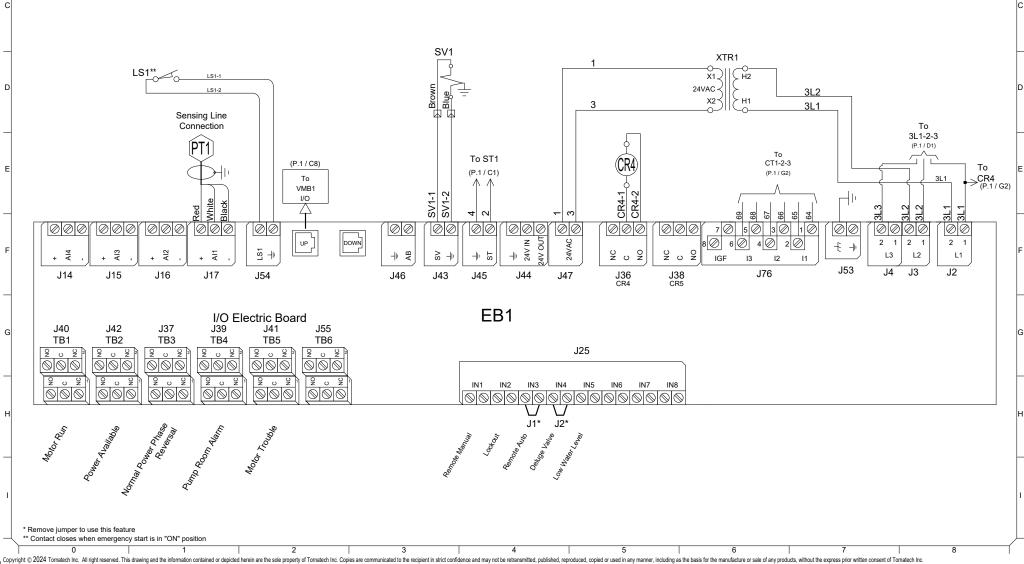
## ELECTRIC FIRE PUMP CONTROLLER FULL VOLTAGE / ACROSS THE LINE

### MODEL:GPA

BUILT TO THE LATEST EDITION OF THE NFPA20 & NFPA70



DRAWING NUMBER
GPA-WS800/E
DWG REV. 0
SHEET 2 OF 2





	BY	DD/MM/YY
DRAWN BY	ACD	28/02/23
FINAL APPROVAL	FC	28/02/23

### **ELECTRIC FIRE PUMP CONTROLLER**

### **MODEL:GPX**

BUILT TO THE LATEST EDITION OF THE NFPA20 & NFPA70

**Power Terminals** 

Bonding Ground

φφ

Incoming Power

i i i

L1 L2 L3 IS1



DRAWING NUMBER GPX-TD800/E DWG REV. 0 SHEET 1 OF 1

### COPPER CONDUCTORS for Isolating Switch (IS1).

Field Wiring According to Rending Space (AWG or MCM). Terminals 1.1.1.2.1.3

rieia vvij	ring Accordi	ng to Bendii	ng Space (A	WG or MC	vi). Termina	IS LT - LZ - L	_3				_
Bending Space				5 " (1	27 mm)			8 " (203 mm)			
HP Voltage	5	7.5	10	15	20	25	30	40	0 50		İ
208	1x (10 to 1/0)	1x (8 to 1/0)	1x (8 to 1/0)	1x (6 to 1/0)	1x (4 to 1/0)	1x (3 to 1/0)	1x (2 to 1/0)	1x (1/0 to 3/0)	1x (3/0 to 250)	1x (4/0 to 250)	İ
220 to 240	1x (10 to 1/0)	1x (10 to 1/0)	1x (8 to 1/0)	1x (6 to 1/0)	1x (4 to 1/0)	1x (4 to 1/0)	1x (3 to 1/0) 1x (1 to 3/0) 1x (2/0 to		1x (2/0 to 3/0)	1x (3/0 to 250)	
380 to 416	1x (10 to 1/0)	1x (10 to 1/0)	1x (10 to 1/0)	1x (8 to 1/0)	1x (8 to 1/0)	1x (6 to 1/0)	1x (6 to 1/0)	(6 to 1/0) 1x (4 to 1/0)		1x (3 to 1/0)	
440 to 480	1x (10 to 1/0)	1x (10 to 1/0)	1x (10 to 1/0)	1x (10 to 1/0)	1x (8 to 1/0)	1x (8 to 1/0)	1x (6 to 1/0)	1x (6 to 1/0)	1x (4 to 1/0)	1x (3 to 1/0)	ĺ
600	1x (10 to 1/0)	1x (10 to 1/0)	1x (10 to 1/0)	1x (10 to 1/0)	1x (10 to 1/0)	1x (8 to 1/0)	1x (8 to 1/0)	1x (6 to 1/0)	1x (6 to 1/0)	1x (4 to 1/0)	
Bending Space		12 " (305 mm) 16 " (406 mm)								_	
HP Voltage	75	100	125	150	200	250	300	350	400	450	
208	2x (1/0 to 500)	2x (2/0 to 500)	2x (4/0 to 500)	2x (250 to 500)	3x (4/0 to 500)						
220 to 240	1x (250)	2x (2/0 to 500)	2x (3/0 to 500)	2x (4/0 to 500)	2x (350 to 500)	3x (250 to 500)					
380 to 416	1x (1/0 to 3/0)	1x (3/0 to 250)	1x (250)	2x (1/0 to 500)	2x (3/0 to 500)	2x (4/0 to 500)	2x (300 to 500)	2x (400 to 500)	3x (250 to 500)	3x (300 to 500)	

2x (1/0 to 500)

1x (250)

5 " (127 mm)

2x (3/0 to 500)

2x (2/0 to 500)

2x (4/0 to 500)

2x (300 to 500) 2x (350 to 500)

8 " (203 mm)

2x (3/0 to 500) 2x (4/0 to 500) 2x (250 to 500)

12 " (305 mm)

2x (400 to 500)

10 " (254 mm)

2x (300 to 500) 2x (350 to 500)

3x (250 to 500)

### **ALUMINUM CONDUCTORS** for Isolating Switch (IS1).

1x (2/0 to 3/0)

1x (1 to 3/0)

1x (1 to 3/0)

1x (3 to 1/0)

5 " (127 mm)

440 to 480 600

Bending

Space \_ HP

Field Wiring According to Bending Space (AWG or MCM). Terminals L1 - L2 - L3

1x (3/0 to 250)

1x (2/0 to 3/0)

8 " (203 mm)

8 " (203 mm)

1x (4/0 to 250)

1x (3/0 to 250)

Voltage		7.0	10	10	20	20	00	40	00	00	
208	1x (10 to 1/0)	1x (6 to 1/0)	1x (6 to 1/0)	1x (4 to 1/0)	1x (3 to 1/0)	1x (1 to 1/0)	1x (1/0)	1x (3/0)	1x (4/0 to 250)	1x (300) ** or 1x (250) 90°C *	
220 to 240	1x (10 to 1/0)	1x (8 to 1/0)	1x (6 to 1/0)	1x (4 to 1/0)	1x (3 to 1/0)	1x (2 to 1/0)	1x (1 to 1/0)	1x (2/0 to 3/0)	1x (3/0) 90°C *	1x (250)	
380 to 416	1x (10 to 1/0)	1x (10 to 1/0)	1x (10 to 1/0)	1x (6 to 1/0)	1x (6 to 1/0)	1x (4 to 1/0)	1x (4 to 1/0)	1x (2 to 1/0)	1x (1 to 1/0)	1x (1/0)	
440 to 480	1x (10 to 1/0)	1x (10 to 1/0)	1x (10 to 1/0)	1x (8 to 1/0)	1x (6 to 1/0)	1x (6 to 1/0)	1x (6 to 1/0)	1x (4 to 1/0)	1x (2 to 1/0)	1x (1 to 1/0)	
600	1x (10 to 1/0)	1x (10 to 1/0)	1x (10 to 1/0)	1x (10 to 1/0)	1x (8 to 1/0)	1x (6 to 1/0)	1x (6 to 1/0)	1x (4 to 1/0)	1x (4 to 1/0)	1x (2 to 1/0)	
Bending Space		12 " (305 mm)				16 " (406 mm)					
HP Voltage	75	100	125	150	200	250	300	350	400	450	500
	75 2x (2/0 to 500)	100 2x (4/0 to 500)	125 2x (300 to 500)	150 2x (350 to 500)	200 3x (300 to 500)	250	300	350	400	450	500
Voltage	2x (2/0 to 500)					250  3x (400 to 500)	300	350	400	450	500
Voltage 208	2x (2/0 to 500) 1x (350) ** N/A	2x (4/0 to 500)	2x (300 to 500) 2x (250 to 500) 1x (350) ** N/A	2x (350 to 500) 2x (300 to 500) 2x (3/0 to 500)	3x (300 to 500)			350  3x (300 to 500)*** 2x (500) 90°C *	400  3x (350 to 500)	450  3x (400 to 500)	500
208 220 to 240	2x (2/0 to 500) 1x (350) ** N/A	2x (4/0 to 500) 2x (3/0 to 500)	2x (300 to 500) 2x (250 to 500) 1x (350) ** N/A	2x (350 to 500) 2x (300 to 500)	3x (300 to 500) 2x (500)	3x (400 to 500)		 3x (300 to 500)**			
208 220 to 240 380 to 416	2x (2/0 to 500) 1x (350) ** N/A 1x (3/0)	2x (4/0 to 500) 2x (3/0 to 500) 1x (250 to 350)	2x (300 to 500) 2x (250 to 500) 1x (350) ** N/A	2x (350 to 500) 2x (300 to 500) 2x (3/0 to 500) 1x (300 to 350)**	3x (300 to 500) 2x (500) 2x (4/0 to 500)	3x (400 to 500) 2x (300 to 500)	2x (500)	3x (300 to 500)** 2x (500) 90°C *	3x (350 to 500)	3x (400 to 500)	

\*For standard enclosure, use 90°C aluminium wire. Consult Factory for Use of Conductors Rated Lower than 90°C.

\*\* Consult Factory

Bending

- 1 For proper wire sizing, refer to NFPA70 and NEC (USA) or CEC (Canada) or local code.
- 2 Controller suitable for service entrance in USA.
- 3 For more accurate motor connections refer to motor manufacturer or
- 4 Controller is phase sensitive. Incoming lines must be connected in ABC sequence.

Drawing for information only. Manufacturer reserves the right to modify this drawing without notice.

Copyright © 2024 Tornatech Inc. All right reserved. This drawing and the information contained or depicted herein are the sole property of Tornatech Inc. Copies are communicated to the recipient in strict confidence and may not be retransmitted, published, reproduced, copied or used in any manner, including as the basis for the manufacture or sale of any products, without the express prior written consent of Tornatech Inc.

12 " (305 mm)



	BY	DD/MM/YY
DRAWN BY	ACD	28/02/23
FINAL APPROVAL	FC	28/02/23

### **ELECTRIC FIRE PUMP CONTROLLER**

### MODEL:GPA/GPR/GPS

BUILT TO THE LATEST EDITION OF THE NFPA20 & NFPA70



DRAWING NUMBER
GPX-TD801/E
DWG REV. 0
SHEET 1 OF 1

### COPPER CONDUCTORS for Motor Connection (1M).

Field Wiring According to Bending Space (AWG or MCM). Terminals T1 - T2 - T3

HP Voltage	5	7.5	10	15	20	25	30	40	50	60	
208	1x (10 to 2)	1x (8 to 2)	1x (8 to 2)	1x (6 to 2)	1x (4 to 2)	1x (3 to 2/0)	1x (2 to 2/0)	1x (1/0 to 3/0)	1x (3/0)	1x (4/0 to 300)	
220 to 240	1x (10 to 2)	1x (10 to 2)	1x (8 to 2)	1x (6 to 2)	1x (4 to 2)	1x (4 to 2/0)	1x (3 to 2/0)	1x (1/0 to 3/0)	1x (2/0 to 3/0)	1x (3/0)	
380 to 416	1x (10 to 2)	1x (10 to 2)	1x (10 to 2)	1x (8 to 2)	1x (8 to 2)	1x (6 to 2)	1x (6 to 1/0)	1x (4 to 2)	1x (3 to 2/0)	1x (1 to 2/0)	
440 to 480	1x (10 to 2)	1x (8 to 2)	1x (8 to 2)	1x (6 to 2)	1x (6 to 2)	1x (4 to 2/0)	1x (3 to 2/0)				
600	1x (10 to 2)	1x (8 to 2)	1x (8 to 2)	1x (6 to 2)	1x (6 to 2)	1x (4 to 2/0)					
HP Voltage	75	100	125	150	200	250	300	350	400	450	500
208	1x (300)	2x (2/0 to 300)	2x (4/0 to 300)	2x (250 to 300)	2x (400 to 600)						
220 to 240	1x (250 to 300)	2x (2/0 to 300)	2x (3/0 to 300)	2x (4/0 to 300)	2x (350 to 500)	2x (500 to 600)					
380 to 416	1x (1/0 to 3/0)	1x (3/0)	1x (250 to 300)	1x (300)	2x (3/0 to 300)	2x (4/0 to 300)	2x (300)	2x (400 to 500)	2x (500 to 600)	2x (600)	
440 to 480	1x (1 to 1/0)	1x (2/0 to 3/0)	1x (3/0)	1x (4/0 to 300)	2x (1/0 to 300)	2x (3/0 to 300)	2x (4/0 to 300)	2x (300)	2x (350 to 500)	2x (400 to 600)	2x (500 to 600)
600	1x (3 to 1/0)	1x (1 to 1/0)	1x (2/0 to 3/0)	1x (3/0)	1x (250 to 300)	2x (2/0 to 300)	2x (3/0 to 300)	2x (4/0 to 300)	2x (250 to 300)	2x (300)	2x (350 to 500)

### **ALUMINUM CONDUCTORS** for Contactor (1M).

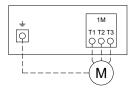
Field Wiring According to Bending Space (AWG or MCM). Terminals T1 - T2 - T3

HP Voltage	5	7.5	10	15	20	25	30	40	50	60	
208	1x (10 to 2/0) **	1x (10 to 2/0) **	1x (6 to 2/0) **	1x (4 to 2/0) **	1x (2 to 2/0) **	1x (1 to 2/0) **	1x (1/0 to 2/0) **	1x (2/0) 90°C *	Consult Factory	1x (300)	
220 to 240	1x (10 to 2/0) **	1x (10 to 2/0) **	1x (8 to 2/0) **	1x (4 to 2/0) **	1x (3 to 2/0) **	1x (2 to 2/0) **	1x (1 to 2/0) **	1x (2/0)	1x (3/0) 90°C *	Consult Factory	
380 to 416	1x (12 to 2/0) **	1x (12 to 2/0) **	1x (10 to 2/0) **	1x (8 to 2/0) **	1x (6 to 2/0) **	1x (6 to 2/0) **	1x (4 to 2/0) **	1x (2 to 2/0) **	1x (1 to1/0)	1x (1/0)	
440 to 480	1x (12 to 2/0) **	1x (12 to 2/0) **	1x (10 to 2/0) **	1x (10 to 2/0) **	1x (8 to 2/0) **	1x (6 to 2/0) **	1x (6 to 2/0) **	1x (4 to 2/0) **	1x (2 to 1/0)	1x (1 to 1/0)	
600	1x (12 to 2/0) **	1x (12 to 2/0) **	1x (12 to 2/0) **	1x (10 to 2/0) **	1x (10 to 2/0) **	1x (8 to 2/0) **	1x (8 to 2/0) **	1x (4 to 2/0) **	1x (4 to 2/0) **	1x (2 to 1/0)	
HP Voltage	75	100	125	150	200	250	300	350	400	450	5
208	1x (300) 90°C *	2x (4/0 to 300)	2x (300)	2x (300) 90°C *	2x (600)						
220 to 240	1x (300) 90°C *	2x (3/0 to 300)	2x (250 to 300)	2x (300)	2x (500)	2x (600)					

Voltage	75	100	125	150	200	250	300	350	400	450	500
208	1x (300) 90°C *	2x (4/0 to 300)	2x (300)	2x (300) 90°C *	2x (600)						
220 to 240	1x (300) 90°C *	2x (3/0 to 300)	2x (250 to 300)	2x (300)	2x (500)	2x (600)					
380 to 416	1x (3/0)	Consult Factory	1x (300) 90°C *	Consult Factory	2x (4/0 to 300)	2x (300)	Consult Factory	2x (600)	2x (600) 90°C *	2x (600) 90°C *	
440 to 480	1x (1/0)	1x (3/0)	Consult Factory	1x (300)	2x (3/0 to 300)	2x (250 to 300)	2x (300)	2x (300) 90°C *	2x (500)	2x (600)	2x (600) 90°C *
600	1x (1 to 1/0)	Consult Factory	1x (3/0) 90°C *	Consult Factory	1x (300) 90°C *	2x (3/0 to 300)	2x (4/0 to 300)	2x (300)	2x (300) 90°C *	2x (300) 90°C *	Consult Factory

<sup>\*</sup>For standard enclosure, use 90°C aluminium wire. Consult Factory for Use of Conductors Rated Lower than 90°C.

### **Motor Terminals**



Models: GPA/GPR/GPS

### Note

- 1 For proper wire sizing, refer to NFPA70 and NEC (USA) or CEC (Canada) or local code.
- 2 Controller suitable for service entrance in USA.
- 3 For more accurate motor connections refer to motor manufacturer or motor nameplate.
- 4 Controller is phase sensitive. Incoming lines must be connected in ABC sequence.

Drawing for information only.

Manufacturer reserves the right to modify this drawing without notice.

Contact manufacturer for "As Built" drawing.

<sup>\*\*</sup> Option V659 required.

