

Project:	
----------	--

Customer: _____

Engineer: _____

Pump Manufacturer: _____

Technical Data Submittal Document

GPx Series

Full Service Electric Fire Pump Controller with Automatic Power Transfer Switch



Contents: Data Sheets Dimensional Data Wiring Schematics Field Connections

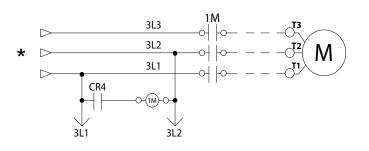
Note: The drawings included in this package are for controllers covered under our standard offering. Actual AS BUILT drawings may differ from what is shown in this package.



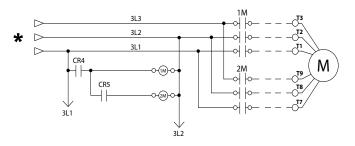


Select starting method

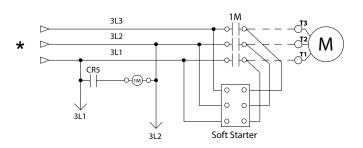
Model GPA Across the line



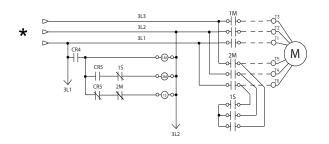
Model GPP Partwinding



Model GPS Soft Start Soft Stop

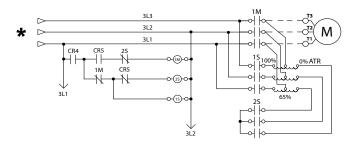


Model GPY Wye-Delta Open

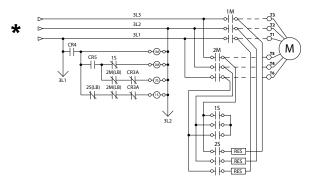


*From Automatic Power Transfer Switch

Model GPR Autotransformer



Model GPW Wye-Delta Closed





This is a Marketing document. Please consult factory for more information. Manufacturer reserves the right to modify this information without notice



	Built to NFPA 20 (latest edition	on)					
	Underwriters Laboratory (UL)	 UL218 - Fire Pump Controllers UL 1008 - Automatic power transfer switches for fire pump controllers 					
Standard,	FM Global	Cla	Class 1321/1323				
Listings, Approvals and	New York City		Accepted for use in the City of New York by the Department of Buildings				
Certifications	CE Mark	Various EN, IEC & CEE directives and standards					
	Built in Canada or U.A.E		Built in Eu	rope			
	CE Mark Option		Supplied as St	andard			
	Protection Rating						
	Built in Canada or U.A.E		Built in Europe				
	Standard: NEMA 2		Standard: IP55				
	Optional						
	NEMA 12	NEMA 4X-304 sst painted		IP54			
Enclosure	NEMA 3		NEMA 4X-304 sst brushed finish	IP55			
	NEMA 3R	NEMA 4X-316 sst painted		IP65			
	NEMA 4		NEMA 4X-316 sst brushed finish	IP66			
	Accessories • Bottom entry gland plate • Lifting Lugs • Keylock handle	Paint Specifications Red RAL3002 Powder coating Glossy textured finish 					

Shortcircuit Withstand	200V to 208V 60Hz	220V to 240V 60Hz	380V to 415V 50 Hz / 60Hz	440V to 480V 60Hz	575V to 600V 60Hz	
Rating	HP (kw)					
Standard 100kA	E 450 (0 Z 440)	5 000 (0 7 440)	E 000 (0 7 000)	E 100 (0 Z 000)		
Optional 150kA	5 - 150 (3.7 - 110)	5 - 200 (3.7 - 149)	5 - 300 (3.7 - 223)	5 - 400 (3.7 - 298)	N/A	
Standard 50kA	200 (149)	250 (186)	350 - 450 (261 - 335)	450 - 500 (335 - 373)	E EQ0 (2 7 272)	
Optional 100kA	N/A	N/A	350 - 500 (261 - 373)	450 - 500 (335 - 373)	5 - 500 (3.7- 373)	
Optional 200kA	5 - 150 (3.7 - 110)	5 - 200 (3.7 - 149)	5 - 300 (3.7 - 223)	5 - 400 (3.7 - 298)	N/A	

*Please see Disconnecting Means details on page 4



Ambient Temperature Rating	Standard: Optional: 4°C to 40°C / 39°F to 104°F 4°C to 55°C / 39°F to 131°F Controllers built in Dubai, UAE (Tornatech FZE) are supplied standard with 55°C rating.				
Surge Suppression	Surge arrestor rated to suppress surges above line voltage				
Disconnecting Means	 Isolating switch and circuit breaker assembly: Door interlocked in the ON position Isolating switch rated not less than 115% of motor full load current Circuit breaker continuous rating not less than 115% of motor full load current Overcurrent sensing non-thermal type, magnetic only Instantaneous trip setting of not more than 20 times the motor full load current Common flange mounted operating handle 				
Service Entrance Rating	Suitable as service entrance equipment				
Emergency Start Handle	 Flange mounted Pull and latch activation Integrated limit switch Across the line start (direct on line) 				
Locked Rotor Protector	 Operate shunt trip to open circuit breaker Factory set at 600% of motor full load current Trip between 8 and 20 seconds 				
Electrical Readings	 Voltage phase to phase (normal power) Amperage of each phase when motor is running 				
Pressure Readings	Continuous system pressure display Cut-in and Cut-out pressure settings				
Pressure and Event recorder	 Pressure readings with date stamp Event recording with date stamp Under regular maintained operation, events are stored in memory for the life of the controller. Data viewable on operator interface display screen Downloadable by USB port to external memory device 				
Pressure Sensing	 Pressure transducer and run test solenoid valve assembly for fresh water application Pressure sensing line connection 1/2" Female NPT Drain connection 3/8" Rated for 0-500PSI working pressure (standard display at 0-300PSI) Externally mounted with protective cover 				



TORNATECH Technical Data GPx Series Full Service Electric Fire Pump Controller with Automatic Power Transfer Switch

Audible Alarm	6" alarm bell - 85 dB at 10ft.	(3m)	
Visual Indications	Motor runPeriodic test	 Deluge valve start Remote automatic start Remote manual start Emergency start 	 Pump on demand/Automatic start Pump room temperature (°F or °C) Lockout
Visual & Audible Alarms	Visual only • Alternate lock rotor current • Alternate power phase reve • Automatic transfer switch tra • Control voltage not healthy • Invalid cut-in • Lock rotor current • Loss of power • Low ambient temperature Visual and Audible • ACB in OFF or tripped • Alternate IS tripped/open • Fail to start	- Narmal navyar nhaaa rayara	 Pressure transducer fault detected Pump on demand Pump room alarm Service required Undercurrent Undervoltage Check weekly test solenoid Weekly test cut-in reached
Remote Alarm Contacts	DPDT-8A-250V.AC • Power available • Phase reversal • Motor run • Common pump room a • Overvoltage • Undervoltage • Phase unbalance • Low pump room te • High Pump room te • High Pump room te • Overcurrent • Fail to start • Undercurrent • Ground fault • Free (field programmab	emperature (field re-assignable)**	

**Tornatech reserves the right to use any of these three alarm points for special specific application requirements.



ViZiTouch V2 Operator Interface	 Embedded microcomputer with software PLC logic 7.0" color touch screen (HMI technology) Upgradable software Multi-language 				
Communication Protocol Capability	 Protocol: Modbus Connection type: Shielded female connector RJ45 Frame Format: TCP/IP Addresses: See bulletin MOD-GPx 				
Automatic Start • Start on pressure drop • Remote start signal from automatic device • Deluge valve start					
	Manual Start	 Start pushbutton Run test pushbutton Remote start from manual device 			
Operation	Stopping • Manual with Stop pushbutton • Automatic after expiration of minimum run timer ***				
Timers		Field Adjustable & Visual Countdown	 Minimum run timer ***(off delay) Sequential start timer (on delay) Periodic test timer 		
	Actuation	Visual Indication	Pressure Non-pressure		
	Mode		Automatic Non-automatic		

***Can only be used if approved by the AHJ



TORNATECH Technical Data GPx Series Full Service Electric Fire Pump Controller with Automatic Power Transfer Switch

	Surge Suppression	Surge arrestor rated to suppress surges above line voltage		
	Carge Cappiession	Isolating switch and circuit breaker assembly:		
	Disconnecting Means	 Door interlocked in the ON position Isolating switch rated not less than 115% of motor full load current Circuit breaker continuous rating not less than 115% of motor full load current Overcurrent sensing non-thermal type, magnetic only Instantaneous trip setting of not more than 20 times the motor full load current Common flange mounted operating handle 		
	Locked Rotor Protector	 Operate shunt trip to open circuit breaker Factory set at 600% of motor full load current Trip between 8 and 20 seconds 		
	Visual Indications	 Alternate (emergency) isolating switch in the OFF position Alternate (emergency) voltage phase to phase Transfer switch in normal position Transition timers 		
	Visual Alarms	 Transfer switch trouble Alternate power phase reversal Alternate isolating switch open/tripped Alternate circuit breaker open/tripped Alternate side locked rotor current 		
	Transfer switch test	pushbutton		
Automatic Power Transfer Switch	Bypass for re-transfer and generator shutdown Electrically operated and mechanically held in the normal or alternate position			
Transfer Switch				
	Provision for manual	operation		
	Remote Alarm Conta SPDT-8A-250VAC	icts		
		in the OFF position		
	 Transfer switch Transfer switch 	in normal position in alternate (emergency) position		
	Time Delays			
	 Momentary normal power outage override (factory set at 3 sec - field adjustable 1 to 3 sec) Alternate (emergency) power available delay (factory set at 3 sec - field adjustable 1 to 3 sec) Transfer trouble delay (factory set at 20 sec - field adjustable 1 to 60 sec) Retransfer to normal (factory set at 5 min - field adjustable 1 to 20 min) Generator cooldown (factory set at 5 min - field adjustable 1 to 20 min) 			
	 Voltage Sensing Transfer to alternate (normal power dropout) 85% of nominal - field adjustable 0 to 100% Phase reversal transfer to alternate Retransfer to normal (normal power pickup) 90% of nominal - field adjustable 0 to 100% 			
	Audible Alarm (AIS	Open)		
	6" alarm bell - 85			
	Generator Start Con SPDT-8A-250V.A			



A4	Flow switch provision	C19	Emergency start alarm contact (DPDT)	
A8	Foam pump application w/o pressure transducer and run test solenoid valve.	C20	Manual start alarm contact (DPDT)	
A9	Low zone pump control function	C21	Deluge valve start alarm contact (DPDT)	
A10	Middle zone pump control function	C22	Remote automatic start alarm contact (DPDT)	
	· · ·	C23	Remote manual start alarm contact (DPDT)	
A11 A13	High zone pump control functionNon-pressure actuated controller w/o pressure	C24	High pump room temperature alarm contact (DPDT)	
A16	transducer and run test solenoid valve Lockout/interlock circuit from equipment	C25	Second set of standard alarm contacts (DPDT) (Typical for city of Los Angeles and Denver)	
	installed inside the pump room Built in alarm panel (120V.AC supervisory	Сх	Additional visual and alarm contact (Specify function) (DPDT)	
B11	 power) providing indication for: Audible alarm & silence pushbutton for motor run, phase reversal, loss of phase. Pilot lights for loss of phase & supervisory 	D1	Low suction pressure transducer for fresh water rated at 0-300PSI with visual indication and alarm contact	
B11B	power available Built in alarm panel same as B11 but 220- 240VAC supervisory power	D1A	Low suction pressure transducer for sea water rated at 0-300PSI with visual indication and alarm contact	
B19A	High motor temperature c/w thermoster relay and alarm contacts (DPDT)	D5	Pressure transducer and run test solenoid valve for fresh water rated for 0-500PSI (for factory calibration purposes only)	
B19B	High motor temperature c/w PT100 relay and alarm contacts (DPDT)	D5D	Pressure transducer and run test solenoid valve for sea water rated for 0-500PSI	
B21	Ground fault alarm detection c/w visual indication and alarm contact (DPDT)	D10	Omit mounting feet (when applicable)	
C1	Extra motor run alarm contact (DPDT)		High withstand rating for:	
C4	Periodic test alarm contact (DPDT)	D13	 200V to 208V @ 150HP max. = 150kA* 200V to 208V @ 200HP = 100kA* 220V to 240V @ 200HP max. = 150kA* 220V to 240V @ 200HP max. = 150kA* 	
C6	Low discharge pressure alarm contact (DPDT)			
C7	Low pump room temperature alarm contact (DPDT)		 220V to 240V @ 250HP = 100kA* 380V to 415V @ 300HP max. = 150kA* 380V to 415V @ 350HP to 450HP = 100kA* 	
C10	Low water reservoir level alarm contact (DPDT)		• 440V to 480V @ 400HP max. = 150kA* • 440V to 480V @ 450HP to 500HP = 100kA	
C11	High electric motor temperature alarm contact (DPDT)		• 600V @ 500HP max. = 100kA* High withstand rating for:	
C12	High electric motor vibration c/w visual indication and alarm contact (DPDT)	D13A	• 380V to 480V = 65kA* • 600V = 25kA*	
C14	Pump on demand / automatic start alarm contact (DPDT)	D13B	High withstand rating for: • 200V to 208V @ 150HP max. = 200kA* • 220V to 240V @ 200HP max. = 200kA*	
C15	Pump fail to start alarm contact (DPDT)		• 380V to 415V @ 300HP max. = 200kA*	
C16	Control voltage healthy alarm contact (DPDT)		• 440V to 480V @ 400HP max. = 200kA*	
C17	Flow meter valve loop open c/w visual indication and alarm contact (DPDT)	D14 D14A	Anti-condensation heater & thermostat Anti-condensation heater & humidistat	
C18	High water reservoir level c/w visual indication and alarm contact (DPDT)	D14A D14B	Anti-condensation heater & thermostat & humidistat	

Note: Options chosen from this page are not electrically represented on the wiring schematics in this submittal package.



D15	Tropicalization		
D18	CE Mark with factory certificate		
D26	Modbus with RTU frame format and RS485 connection		
D27	Motor heater connection (external single phase power source and heater on/off contact)		
D27A	Motor heater connection (internal single phase power source and heater on/off contact)		
D28	Customized drawing set		
D34A	Field programmable I/O board - 5 Input / 5 output		
D36	Redundant pressure transducer for fresh water rated for 0-500PSI		
D36A	Redundant pressure transducer for sea water rated for 0-500PSI		
D43	Seismic Certification compliant to CBC 2019, IBC 2018 rigid base/wall mounted only		
D44	Special Seismic Certification compliant to OSHPD rigid base/wall mounted only		
E1	Permanent load shedding contacts		
E2	Temporary pump motor start period load shedding contacts		
E3	Temporary & permanent load shedding contacts		
F2	Anti condensation heater & thermostat (alternate power section)		
F2A	Anti condensation heater & humidistat (alternate power section)		
F2B	Anti condensation heater & thermostat & humidistat (alternate power section)		
F6	High withstand rating for (model GPU only) :• 208V to 480V=150kA• 600V=100kA		

1	
L01	Other language and English (bilingual)
L02	French
L03	Spanish
L04	German
L05	Italian
L06	Polish
L07	Romanian
L08	Hungarian
L09	Slovak
L10	Croatian
L11	Czech
L12	Portuguese
L13	Dutch
L14	Russian
L15	Turkish
L16	Swedish
L17	Bulgarian
L18	Thai
L19	Indonesian
L20	Slovenian
L21	Danish
L22	Greek
L23	Arabic
L24	Hebrew
L25	Chinese

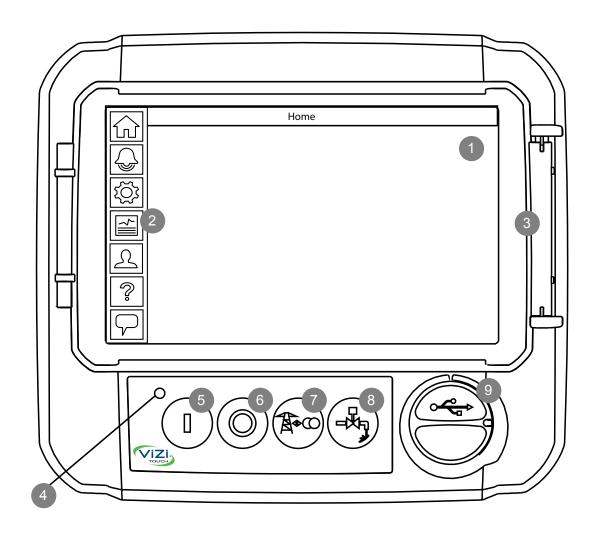
Additional Options:

Note: Options chosen from this page are not electrically represented on the wiring schematics in this submittal package.



ViZiTouch V2 Operator Interface



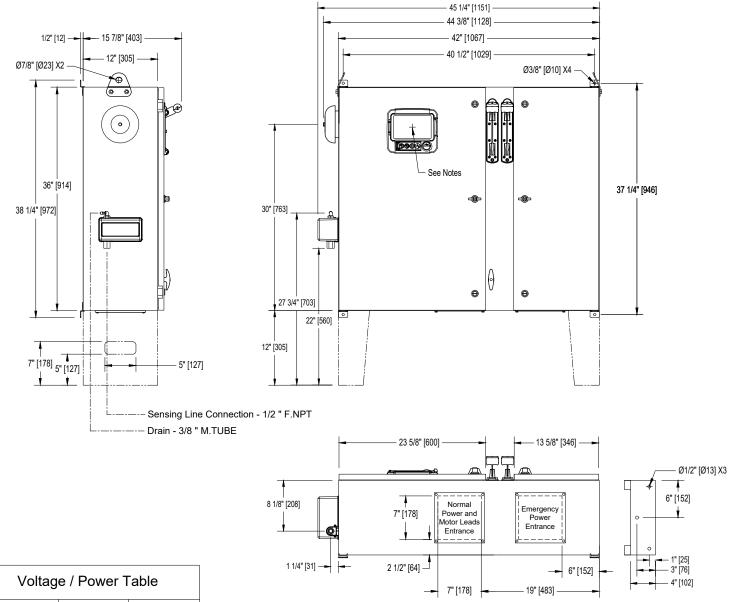


- 1 Color touch screen
- 2 Onscreen menu
 - HOME page
 - ALARM page
 - CONFIGURATION page
 - HISTORY page
 - SERVICE page
 - MANUAL page
 - LANGUAGES page

- 3 Screen protector
- 4 Power LED (3 colors)
- 5 START button
- 6 STOP button
- 7 TRANSFER SWITCH TEST button
- 8 RUN TEST button
- 9 USB port

Electric Fire Pump Controller With Automatic Transfer Switch

Model: GPR/GPS/GPW +GPU Built to the latest edition of the NFPA 20 standard



Voltage / Power Table				
Voltage	Min HP	Max HP		
208	5	30		
220 - 240	5	30		
380 - 400 - 415	5	60		
440 - 480	5	60		
600	5	75		

Notes:

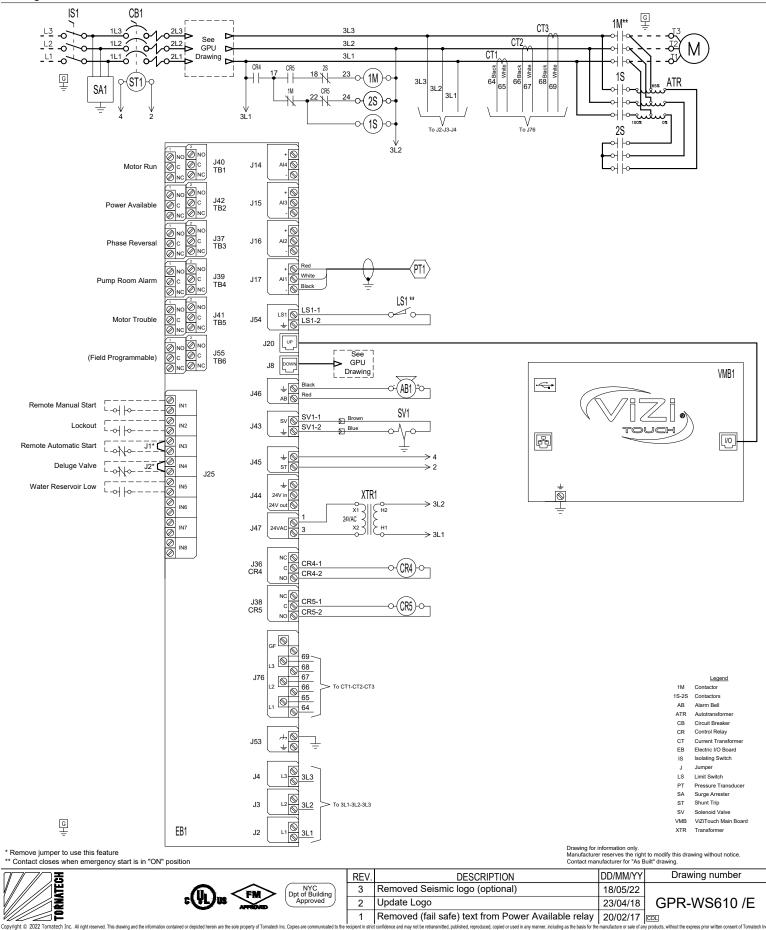
- Standard NEMA: NEMA 2
- Standard paint : textured red RAL 3002.
- All dimensions are in inches [millimeters].
- Center of ViZiTouch screen: 29-5/8" [751] from bottom (no feet).
- Bottom conduit entrance through removable gland plate recommended.
- Use watertight conduit and connector only.
- Protect equipment against drilling chips.

Drawing for information only.				Projection	
Manufacturer reserves the right to modify this drawing without notice.					
Contact manufacturer for "As Built" drawing.				$ \Psi \square$	
	REV.	DESCRIPTION	DD/MM/YY	Drawing number	
	3.	Removed Seismic logo (optional)	18/05/22		
	2.	New Logo	10/05/18	GPX-DI172 /E	
	1.	Valve Change	21/11/17	CDL	
Copyright © 2022 Torratech Inc. All right reserved. This drawing and the information contained or depicted herein are the sole property of Torratech Inc. Copies are communicated to the	recipient in stric	t confidence and may not be retransmitted, published, reproduced, copied or used in any manner, including as the basis for the	manufacture or sale of an	y products, without the express prior written consent of Tornatech Inc.	

Electric Fire Pump Controller Reduced Voltage / Autotransformer With Automatic Transfer Switch Wiring schematic

Model: GPR+GPU

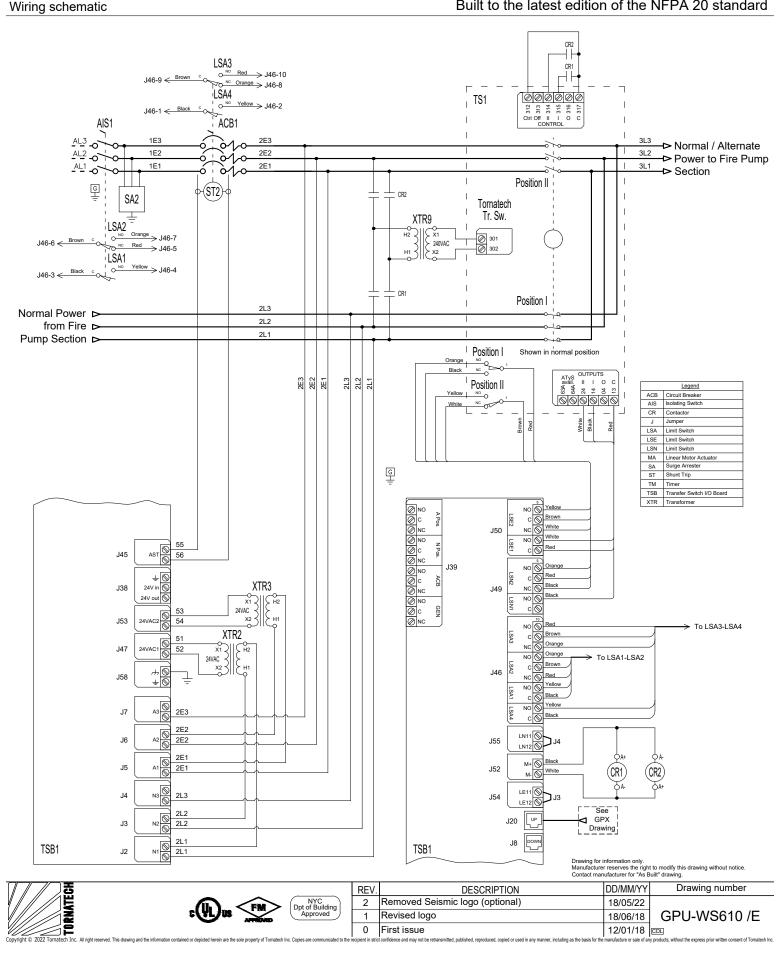
Built to the latest edition of the NFPA 20 standard



Automatic Transfer Switch For Electric Fire Pump Controller

Model: GPU

Built to the latest edition of the NFPA 20 standard



Electric Fire Pump Controller

Model: GPX

Terminal Diagram and Sizing for Isolating Switch

Built to the latest edition of the NFPA 20 standard

Power Terminals 3 Phases

Bonding Ground	3 Phases Incoming Powe

Notes:

- 1 For proper wire sizing, refer to NFPA70 and NEC (USA) or CEC (Canada) or local code.
- 2 Controller suitable for service entrance in USA.
- 3 For more accurate motor connections refer to motor manufacturer or motor nameplate.
- 4 Controller is phase sensitive. Incoming lines must be connected in ABC sequence.

COPPER CONDUCTORS for Isolating Switch (IS1).

Field Wiring According to Bending Space (AWG or MCM). Terminals L1 - L2 - L3

Bending Space				5 " (1	27 mm)		8 " (203 mm)					
HP Voltage	5	7.5	10	15	20	25	30	40	50	60		
208	1x (10 to 1/0)	1x (8 to 1/0)	1x (8 to 1/0)	1x (6 to 1/0)	1x (4 to 1/0)	1x (3 to 1/0)	1x (2 to 1/0)	1x (1/0 to 3/0)	1x (3/0 to 250)	1x (4/0 to 250)		
220 to 240	1x (10 to 1/0)	1x (10 to 1/0)	1x (8 to 1/0)	1x (6 to 1/0)	1x (4 to 1/0)	1x (4 to 1/0)	1x (3 to 1/0)	1x (1 to 3/0)	1x (2/0 to 3/0)	1x (3/0 to 250)		
380 to 416	1x (10 to 1/0)	1x (10 to 1/0)	1x (10 to 1/0)	1x (8 to 1/0)	1x (8 to 1/0)	1x (6 to 1/0)	1x (6 to 1/0)	1x (4 to 1/0)	1x (3 to 1/0)	1x (3 to 1/0)		
440 to 480	1x (10 to 1/0)	1x (8 to 1/0)	1x (8 to 1/0)	1x (6 to 1/0)	1x (6 to 1/0)	1x (4 to 1/0)	1x (3 to 1/0)					
600	1x (10 to 1/0)	1x (8 to 1/0)	1x (8 to 1/0)	1x (6 to 1/0)	1x (6 to 1/0)	1x (4 to 1/0)						
Bending Space		12 '	' (305 mm)			16 " (406 mm)						
HP Voltage	75	100	125	150	200	250	300	350	400	450	500	
208	2x (1/0 to 500)	2x (2/0 to 500)	2x (4/0 to 500)	2x (250 to 500)	3x (4/0 to 500)							
220 to 240	1x (250)	2x (2/0 to 500)	2x (3/0 to 500)	2x (4/0 to 500)	2x (350 to 500)	3x (250 to 500)						
380 to 416	1x (1/0 to 3/0)	1x (3/0 to 250)	1x (250)	2x (1/0 to 500)	2x (3/0 to 500)	2x (4/0 to 500)	2x (300 to 500)	2x (400 to 500)	3x (250 to 500)	3x (300 to 500)		
440 to 480	1x (1 to 3/0)	1x (2/0 to 3/0)	1x (3/0 to 250)	1x (4/0 to 250)	2x (1/0 to 500)	2x (3/0 to 500)	2x (4/0 to 500)	2x (300 to 500)	2x (350 to 500)	2x (400 to 500)	3x (250 to 500)	
600	1x (3 to 1/0)	1x (1 to 3/0)	1x (2/0 to 3/0)	1x (3/0 to 250)	1x (250)	2x (2/0 to 500)	2x (3/0 to 500)	2x (4/0 to 500)	2x (250 to 500)	2x (300 to 500)	2x (350 to 500)	
Bending Space	5 " (127 mm)		8 " (203 mm)			12 " (305 mm)						

ALUMINUM CONDUCTORS for Isolating Switch (IS1). Field Wiring According to Bending Space (AWG or MCM). Terminals L1 - L2 - L3

Bending Space					27 mm)			8 " (2	:03 mm)	10 " (254 mm)	
HP Voltage	5	7.5	10	15	20	25	30	40	50	60	
208	1x (10 to 1/0)	1x (6 to 1/0)	1x (6 to 1/0)	1x (4 to 1/0)	1x (3 to 1/0)	1x (1 to 1/0)	1x (1/0)	1x (3/0)	1x (4/0 to 250)	1x (300) ** or 1x (250) 90°C *	
220 to 240	1x (10 to 1/0)	1x (8 to 1/0)	1x (6 to 1/0)	1x (4 to 1/0)	1x (3 to 1/0)	1x (2 to 1/0)	1x (1 to 1/0)	1x (2/0 to 3/0)	1x (3/0) 90°C *	1x (250)	
380 to 416	1x (10 to 1/0)	1x (10 to 1/0)	1x (10 to 1/0)	1x (6 to 1/0)	1x (6 to 1/0)	1x (4 to 1/0)	1x (4 to 1/0)	1x (2 to 1/0)	1x (1 to 1/0)	1x (1/0)	
440 to 480	1x (10 to 1/0)	1x (10 to 1/0)	1x (10 to 1/0)	1x (8 to 1/0)	1x (6 to 1/0)	1x (6 to 1/0)	1x (6 to 1/0)	1x (4 to 1/0)	1x (2 to 1/0)	1x (1 to 1/0)	
600	1x (10 to 1/0)	1x (10 to 1/0)	1x (10 to 1/0)	1x (10 to 1/0)	1x (8 to 1/0)	1x (6 to 1/0)	1x (6 to 1/0)	1x (4 to 1/0)	1x (4 to 1/0)	1x (2 to 1/0)	
Bending Space		12 '	' (305 mm)		16 " (406 mm)						
HP Voltage	75	100	125	150	200	250	300	350	400	450	500
208	2x (2/0 to 500)	2x (4/0 to 500)	2x (300 to 500)	2x (350 to 500)	3x (300 to 500)						
220 to 240	1x (350) ** N/A	2x (3/0 to 500)	2x (250 to 500)	2x (300 to 500)	2x (500)	3x (400 to 500)					
380 to 416	1x (3/0)	1x (250 to 350)	1x (350) ** N/A	2x (3/0 to 500)	2x (4/0 to 500)	2x (300 to 500)	2x (500)	3x (300 to 500)** 2x (500) 90°C *	3x (350 to 500)	3x (400 to 500)	
440 to 480	1x (1/0 to 3/0)	1x (3/0)	1x (250)	1x (300 to 350)** 1x (250) 90°C *	2x (3/0 to 500)	2x (250 to 500)	2x (300 to 500)	2x (400 to 500)	2x (500)	2x (500) 90°C *	3x (350 to 500)
600	1x (1 to 1/0)	1x (2/0 to 3/0)	1x (3/0) 90°C *	1x (4/0 to 250)	1x (350 to 500)	2x (3/0 to 500)	2x (4/0 to 250)	2x (300 to 500)	2x (350 to 500)	2x (400 to 500)	2x (500)
Bending Space	5 " (127 mm)		8 " (203 mm)		12 " (305 mm)						

*For standard enclosure, use 90°C aluminium wire. Consult Factory for Use of Conductors Rated Lower than 90°C. ** Consult Factory

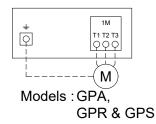




				5					
	REV.	DESCRIPTION	DD/MM/YY	Drawing number					
Approved	1	Removed Seismic logo (optional)	18/05/22	GPX-TD611 1/2 /E					
-	0	First issue	22/12/20	CDL					
g and the information contained or depicted herein are the sole property of Tornatech Inc. Copies are communicated to the recipient in strict confidence and may not be retransmitted, published, reproduced, copied or used in any manner, including as the basis for the manufacture or sale of any products, without the express prior withen consent of Tornatech Inc.									

Terminal Diagram and Sizing For GPA, GPR & GPS

Motor Terminals



Notes:

1 - For proper wire sizing, refer to NFPA70 and NEC (USA) or CEC (Canada) or local code.

Built to the latest edition of the NFPA 20 standard

- 2 Controller suitable for service entrance in USA.
- 3 For more accurate motor connections refer to motor manufacturer or motor nameplate.
- 4 Controller is phase sensitive. Incoming lines must be connected in ABC sequence.

COPPER CONDUCTORS for Motor Connection (1M). Field Wiring According to Bending Space (AWG or MCM). Terminals T1 - T2 - T3

	-	-	0 1 (,						
HP Voltage	5	7.5	10	15	20	25	30	40	50	60	
208	1x (10 to 2)	1x (8 to 2)	1x (8 to 2)	1x (6 to 2)	1x (4 to 2)	1x (3 to 2/0)	1x (2 to 2/0)	1x (1/0 to 3/0)	1x (3/0)	1x (4/0 to 300)	
220 to 240	1x (10 to 2)	1x (10 to 2)	1x (8 to 2)	1x (6 to 2)	1x (4 to 2)	1x (4 to 2/0)	1x (3 to 2/0)	1x (1/0 to 3/0)	1x (2/0 to 3/0)	1x (3/0)	
380 to 416	1x (10 to 2)	1x (10 to 2)	1x (10 to 2)	1x (8 to 2)	1x (8 to 2)	1x (6 to 2)	1x (6 to 1/0)	1x (4 to 2)	1x (3 to 2/0)	1x (1 to 2/0)	
440 to 480	1x (10 to 2)	1x (8 to 2)	1x (8 to 2)	1x (6 to 2)	1x (6 to 2)	1x (4 to 2/0)	1x (3 to 2/0)				
600	1x (10 to 2)	1x (8 to 2)	1x (8 to 2)	1x (6 to 2)	1x (6 to 2)	1x (4 to 2/0)					
HP Voltage	75	100	125	150	200	250	300	350	400	450	500
208	1x (300)	2x (2/0 to 300)	2x (4/0 to 300)	2x (250 to 300)	2x (400 to 600)						
220 to 240	1x (250 to 300)	2x (2/0 to 300)	2x (3/0 to 300)	2x (4/0 to 300)	2x (350 to 500)	2x (500 to 600)					
380 to 416	1x (1/0 to 3/0)	1x (3/0)	1x (250 to 300)	1x (300)	2x (3/0 to 300)	2x (4/0 to 300)	2x (300)	2x (400 to 500)	2x (500 to 600)	2x (600)	
440 to 480	1x (1 to 1/0)	1x (2/0 to 3/0)	1x (3/0)	1x (4/0 to 300)	2x (1/0 to 300)	2x (3/0 to 300)	2x (4/0 to 300)	2x (300)	2x (350 to 500)	2x (400 to 600)	2x (500 to 600)
600	1x (3 to 1/0)	1x (1 to 1/0)	1x (2/0 to 3/0)	1x (3/0)	1x (250 to 300)	2x (2/0 to 300)	2x (3/0 to 300)	2x (4/0 to 300)	2x (250 to 300)	2x (300)	2x (350 to 500)

ALUMINUM CONDUCTORS for Contactor (1M). Field Wiring According to Bending Space (AWG or MCM). Terminals T1 - T2 - T3

HP Voltage	5	7.5	10	15	20	25	30	40	50	60	
208	1x (10 to 2/0) **	1x (10 to 2/0) **	1x (6 to 2/0) **	1x (4 to 2/0) **	1x (2 to 2/0) **	1x (1 to 2/0) **	1x (1/0 to 2/0) **	1x (2/0) 90°C *	Consult Factory	1x (300)	
220 to 240	1x (10 to 2/0) **	1x (10 to 2/0) **	1x (8 to 2/0) **	1x (4 to 2/0) **	1x (3 to 2/0) **	1x (2 to 2/0) **	1x (1 to 2/0) **	1x (2/0)	1x (3/0) 90°C *	Consult Factory	
380 to 416	1x (12 to 2/0) **	1x (12 to 2/0) **	1x (10 to 2/0) **	1x (8 to 2/0) **	1x (6 to 2/0) **	1x (6 to 2/0) **	1x (4 to 2/0) **	1x (2 to 2/0) **	1x (1 to1/0)	1x (1/0)	
440 to 480	1x (12 to 2/0) **	1x (12 to 2/0) **	1x (10 to 2/0) **	1x (10 to 2/0) **	1x (8 to 2/0) **	1x (6 to 2/0) **	1x (6 to 2/0) **	1x (4 to 2/0) **	1x (2 to 1/0)	1x (1 to 1/0)	
600	1x (12 to 2/0) **	1x (12 to 2/0) **	1x (12 to 2/0) **	1x (10 to 2/0) **	1x (10 to 2/0) **	1x (8 to 2/0) **	1x (8 to 2/0) **	1x (4 to 2/0) **	1x (4 to 2/0) **	1x (2 to 1/0)	
HP	75	100	125	150	200	250	200	350	400	450	500
Voltage					200	200	300	550	400	400	500
208	1x (300) 90°C *	2x (4/0 to 300)	2x (300)	2x (300) 90°C *	200 2x (600)						
	1x (300) 90°C * 1x (300) 90°C *										
208		2x (4/0 to 300)	2x (300)	2x (300) 90°C *	2x (600)						
208 220 to 240	1x (300) 90°C *	2x (4/0 to 300) 2x (3/0 to 300)	2x (300) 2x (250 to 300)	2x (300) 90°C * 2x (300)	2x (600) 2x (500)	 2x (600)					

*For standard enclosure, use 90°C aluminium wire. Consult Factory for Use of Conductors Rated Lower than 90°C. ** Option V659 required.



Drawing for information only. Manufacturer reserves the right to modify this drawing without notice. Contact manufacturer for "As Built" drawing.										
		REV.	DESCRIPTION	DD/MM/YY	Drawing number					
<fm></fm>	NYC Dpt of Building									
APPEORED	Approved	1	Removed Seismic logo (optional)	18/05/22	GPX-TD611 2/2 /E					
		0	First issue	22/12/20	CDL					

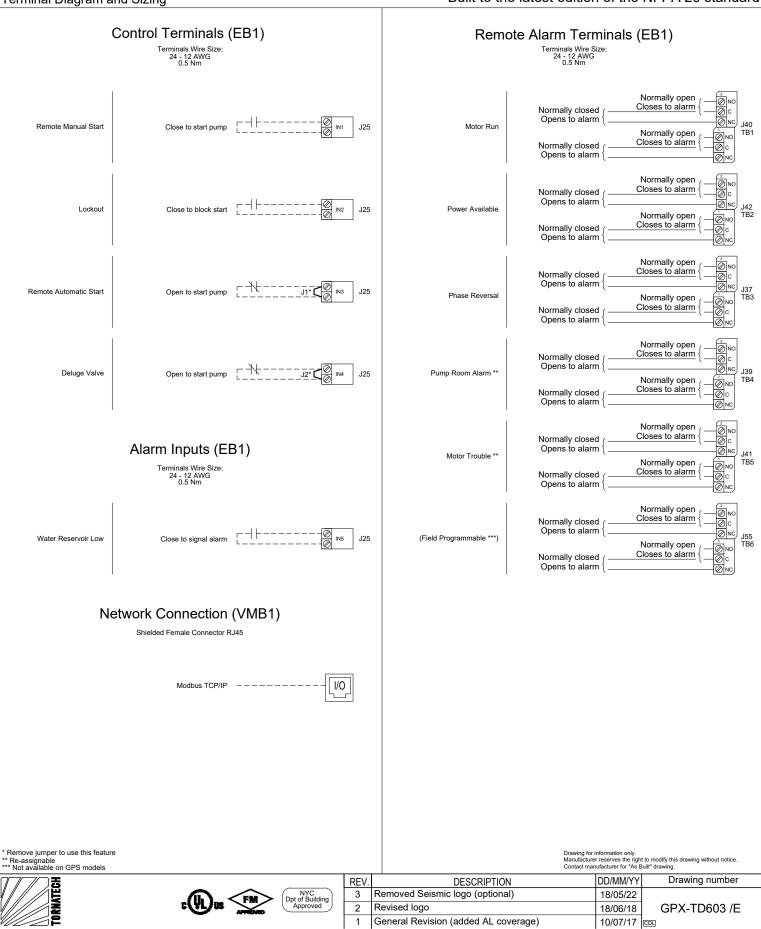
herein are the sole property of Tornatech Inc. Copies are communicated to the recipient in stilic confidence and may not be retransmitted, published, reproduced, copied or used in any manner, including as the basis for the manufacture or sale of any products, without the express prior written consent of Tornatech Inc

Electric Fire Pump Controller

Model: GPX

Terminal Diagram and Sizing

Built to the latest edition of the NFPA 20 standard



Copyright © 2022 Tornatech Inc. All right reserved. This drawing and the information contained or depicted herein are the sole property of Tornatech Inc. Copies are communicated to the recipient in strict confidence and may not be retrained.

sale of any products, without the express prior written consent of Tornatech Inc

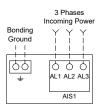
Automatic Transfer Switch For Electric Fire Pump Controller

Model: GPU

Built to the latest edition of the NFPA 20 standard

Terminal Diagram and Sizing

Power Terminals



Notes:

1 - Controller is phase sensitive. Incoming lines must be connected in ABC sequence.

<u>COPPER CONDUCTORS</u> for Isolating Switch (AIS1).

Field Wiring According to Bending Space (AWG or MCM). Terminals AL1 - AL2 - AL3

Bending Space				5 " (1	27 mm)	8 "			8 " (203 mm	8 " (203 mm)	
HP Voltage	5	7.5	10	15	20	25	30	40	50	60	
208	1x (10 to 1/0)	1x (8 to 1/0)	1x (8 to 1/0)	1x (6 to 1/0)	1x (4 to 1/0)	1x (3 to 1/0)	1x (2 to 1/0)	1x (1/0 to 3/0)	1x (3/0 to 250)	1x (4/0 to 250)	
220 to 240	1x (10 to 1/0)	1x (10 to 1/0)	1x (8 to 1/0)	1x (6 to 1/0)	1x (4 to 1/0)	1x (4 to 1/0)	1x (3 to 1/0)	1x (1 to 3/0)	1x (2/0 to 3/0)	1x (3/0 to 250)	
380 to 416	1x (10 to 1/0)	1x (10 to 1/0)	1x (10 to 1/0)	1x (8 to 1/0)	1x (8 to 1/0)	1x (6 to 1/0)	1x (6 to 1/0)	1x (4 to 1/0)	1x (3 to 1/0)	1x (3 to 1/0)	
440 to 480	1x (10 to 1/0)	1x (8 to 1/0)	1x (8 to 1/0)	1x (6 to 1/0)	1x (6 to 1/0)	1x (4 to 1/0)	1x (3 to 1/0)				
600	1x (10 to 1/0)	1x (8 to 1/0)	1x (8 to 1/0)	1x (6 to 1/0)	1x (6 to 1/0)	1x (4 to 1/0)					
Bending Space		12 '	' (305 mm)		16 " (406 mm)						
HP Voltage	75	100	125	150	200	250	300	350	400	450	500
208	2x (1/0 to 500)	2x (2/0 to 500)	2x (4/0 to 500)	2x (250 to 500)	3x (4/0 to 500)						
220 to 240	1x (250)	2x (2/0 to 500)	2x (3/0 to 500)	2x (4/0 to 500)	2x (350 to 500)	3x (250 to 500)					
380 to 416	1x (1/0 to 3/0)	1x (3/0 to 250)	1x (250)	2x (1/0 to 500)	2x (3/0 to 500)	2x (4/0 to 500)	2x (300 to 500)	2x (400 to 500)	3x (250 to 500)	3x (300 to 500)	
440 to 480	1x (1 to 3/0)	1x (2/0 to 3/0)	1x (3/0 to 250)	1x (4/0 to 250)	2x (1/0 to 500)	2x (3/0 to 500)	2x (4/0 to 500)	2x (300 to 500)	2x (350 to 500)	2x (400 to 500)	3x (250 to 500)
600	1x (3 to 1/0)	1x (1 to 3/0)	1x (2/0 to 3/0)	1x (3/0 to 250)	1x (250)	2x (2/0 to 500)	2x (3/0 to 500)	2x (4/0 to 500)	2x (250 to 500)	2x (300 to 500)	2x (350 to 500)
Bending Space	5 " (127 mm)		8 " (203 mm)			12 " (305 mm)					

ALUMINUM CONDUCTORS for Isolating Switch (AIS1).

Field Wiring According to Bending Space (AWG or MCM). Terminals AL1 - AL2 - AL3

Bending Space				5 " (1	27 mm)			8 " (2	03 mm)	10 " (254 mm)		
HP Voltage	5	7.5	10	15	20	25	30	40	50	60		
208	1x (10 to 1/0)	1x (6 to 1/0)	1x (6 to 1/0)	1x (4 to 1/0)	1x (3 to 1/0)	1x (1 to 1/0)	1x (1/0)	1x (3/0)	1x (4/0 to 250)	1x (300) ** or 1x (250) 90°C *		
220 to 240	1x (10 to 1/0)	1x (8 to 1/0)	1x (6 to 1/0)	1x (4 to 1/0)	1x (3 to 1/0)	1x (2 to 1/0)	1x (1 to 1/0)	1x (2/0 to 3/0)	1x (3/0) 90°C *	1x (250)		
380 to 416	1x (10 to 1/0)	1x (10 to 1/0)	1x (10 to 1/0)	1x (6 to 1/0)	1x (6 to 1/0)	1x (4 to 1/0)	1x (4 to 1/0)	1x (2 to 1/0)	1x (1 to 1/0)	1x (1/0)		
440 to 480	1x (10 to 1/0)	1x (10 to 1/0)	1x (10 to 1/0)	1x (8 to 1/0)	1x (6 to 1/0)	1x (6 to 1/0)	1x (6 to 1/0)	1x (4 to 1/0)	1x (2 to 1/0)	1x (1 to 1/0)		
600	1x (10 to 1/0)	1x (10 to 1/0)	1x (10 to 1/0)	1x (10 to 1/0)	1x (8 to 1/0)	1x (6 to 1/0)	1x (6 to 1/0)	1x (4 to 1/0)	1x (4 to 1/0)	1x (2 to 1/0)		
Bending Space		12 '	" (305 mm)		16 " (406 mm)							
HP Voltage	75	100	125	150	200	250	300	350	400	450	500	
208	2x (2/0 to 500)	2x (4/0 to 500)	2x (300 to 500)	2x (350 to 500)	3x (300 to 500)							
220 to 240	1x (350) ** N/A	2x (3/0 to 500)	2x (250 to 500)	2x (300 to 500)	2x (500)	3x (400 to 500)						
380 to 416		1x (250 to 350)	1x (350) ** N/A	2x (3/0 to 500)	2x (4/0 to 500)	2x (300 to 500)	2x (500)	3x (300 to 500)** 2x (500) 90°C *	3x (350 to 500)	3x (400 to 500)		
440 to 480	1x (1/0 to 3/0)	1x (3/0)	1x (250)	1x (300 to 350)** 1x (250) 90°C *	2x (3/0 to 500)	2x (250 to 500)	2x (300 to 500)	2x (400 to 500)	2x (500)	2x (500) 90°C *	3x (350 to 500)	
600	1x (1 to 1/0)	1x (2/0 to 3/0)	1x (3/0) 90°C *	1x (4/0 to 250)	1x (350 to 500)	2x (3/0 to 500)	2x (4/0 to 250)	2x (300 to 500)	2x (350 to 500)	2x (400 to 500)	2x (500)	
Bending Space	5 " (127 mm)		8 " (203 mm)		12 " (305 mm)							

 $* \mbox{ For standard enclosure, use 90 ^{\circ}\mbox{C aluminium wire. Consult Factory for Use of Conductors Rated Lower than 90 ^{\circ}\mbox{C}.}$

** Consult Factory



 REV.
 DESCRIPTION
 DD/MM/YY
 Drawing number

 Opt of Building Approved
 1
 Removed Seismic logo (optional)
 18/05/22
 GPU-TD613 1/2 /E

 0
 First Issue
 08/01/21
 DD

Drawing for information only

Automatic Transfer Switch For Electric Fire Pump Controller

Terminal Diagram and Sizing

Built to the latest edition of the NFPA 20 standard

Remote Alarm Terminals (TSB1) Terminals Wire Size: 24 - 12 AWG 0.5 Nm Closes when Tr. Sw. in Alternate Position Tr. Sw. in alternate position Opens when Tr. Sw. A Pos is in alternate position Closes when Tr. Sw. in Normal Position N Pos. J39 Opens when Tr. Sw. Tr. Sw. in normal position is in normal position ≫Iмс Opens when ACB1 is in OFF or Tripped Ø NO ACB Closes when ACB1 ACB1 in OFF or tripped is in OFF or tripped Control Terminals (TSB1) Terminals Wire Size: 24 - 12 AWG 0.5 Nm



Drawing for information only. Manufacturer reserves the right to modify this drawing without notice. Contact manufacturer for "As Built" drawing.



	REV.	DESCRIPTION	DD/MM/YY	Drawing number
NYC Dpt of Building				
CUUS FM Dr of Building Approved	1	Removed Seismic logo (optional)	18/05/22	GPU-TD613 2/2 /E
		First Issue	08/01/21	CDL