

Project:	
Customer:	
Engineer:	
Pump Manufacturer:	

Technical Data Submittal Document

# **GPx Series**

Full Service Electric Fire Pump Controller with Automatic Power Transfer Switch



**Contents:** Data Sheets Dimensional Data Wiring Schematics Field Connections

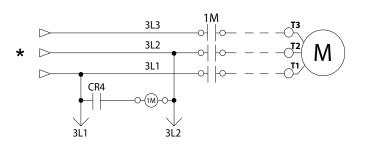
Note: The drawings included in this package are for controllers covered under our standard offering. Actual AS BUILT drawings may differ from what is shown in this package.



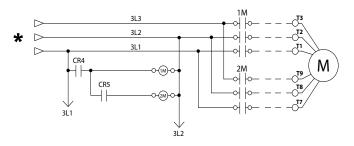


# Select starting method

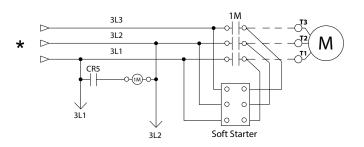
# **Model GPA** Across the line



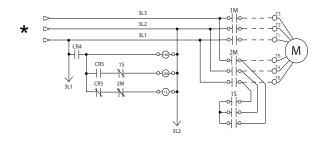
# **Model GPP** Partwinding



**Model GPS** Soft Start Soft Stop

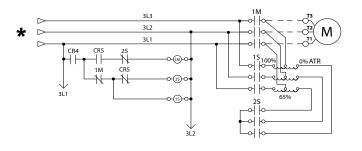


**Model GPY** Wye-Delta Open

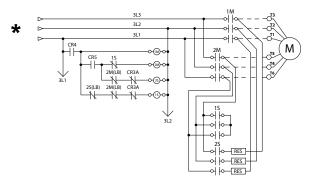


\*From Automatic Power Transfer Switch

**Model GPR** Autotransformer



**Model GPW Wye-Delta Closed** 





This is a Marketing document. Please consult factory for more information. Manufacturer reserves the right to modify this information without notice



	Built to NFPA 20 (latest edition	on)							
	Underwriters Laboratory (UL)								
Standard,	FM Global Class 1321/1323								
Listings, Approvals and	New York City		cepted for use in the City of New York I Ildings	by the Department of					
Certifications	CE Mark       Various EN, IEC & CEE directives and standards         Built in Canada or U.A.E       Built in Europe								
	CE Mark Option Supplied as Standard								
	Protection Rating								
	Built in Canada or U.A.E	Built in Europe							
	Standard: NEMA 2	Standard: IP55							
	Optional								
	NEMA 12		NEMA 4X-304 sst painted	IP54					
Enclosure	NEMA 3		NEMA 4X-304 sst brushed finish	IP55					
	NEMA 3R	NEMA 4X-316 sst painted		IP65					
	NEMA 4		NEMA 4X-316 sst brushed finish	IP66					
	Accessories • Bottom entry gland plate • Lifting Lugs • Keylock handle		Paint Specifications <ul> <li>Red RAL3002</li> <li>Powder coating</li> <li>Glossy textured finish</li> </ul>						

Shortcircuit Withstand	200V to 208V 60Hz	220V to 240V 60Hz	440V to 480V 60Hz	575V to 600V 60Hz					
Rating	Rating HP (kw)								
Standard 100kA	5 450 (0 7 440)	E 000 (0 7 440)	E 000 (0 7 000)	F (00 (0 7 000)	N//A				
Optional 150kA	5 - 150 (3.7 - 110)	5 - 200 (3.7 - 149)	5 - 300 (3.7 - 223)	5 - 400 (3.7 - 298)	N/A				
Standard 50kA	200 (149)	250 (186)	350 - 450 (261 - 335)	450 - 500 (335 - 373)	E E00 (2 7 272)				
Optional 100kA	N/A	N/A	350 - 500 (261 - 373)	450 - 500 (335 - 373)	5 - 500 (3.7- 373)				
Optional 200kA	5 - 150 (3.7 - 110)	5 - 200 (3.7 - 149)	5 - 300 (3.7 - 223)	5 - 400 (3.7 - 298)	N/A				

\*Please see Disconnecting Means details on page 4



Ambient Temperature Rating	Standard:Optional:4°C to 40°C / 39°F to 104°F4°C to 55°C / 39°F to 131°FControllers built in Dubai, UAE (Tornatech FZE) are supplied standard with 55°C rating.							
Surge Suppression	Surge arrestor rated to suppress surges above line voltage							
Disconnecting Means	<ul> <li>Isolating switch and circuit breaker assembly: <ul> <li>Door interlocked in the ON position</li> <li>Isolating switch rated not less than 115% of motor full load current</li> <li>Circuit breaker continuous rating not less than 115% of motor full load current</li> <li>Overcurrent sensing non-thermal type, magnetic only</li> <li>Instantaneous trip setting of not more than 20 times the motor full load current</li> </ul> </li> <li>Common flange mounted operating handle</li> </ul>							
Service Entrance Rating	Suitable as service entrance equipment							
Emergency Start Handle	<ul> <li>Flange mounted</li> <li>Pull and latch activation</li> <li>Integrated limit switch</li> <li>Across the line start (direct on line)</li> </ul>							
Locked Rotor Protector	Operate shunt trip to open circuit breaker     Factory set at 600% of motor full load current     Trip between 8 and 20 seconds							
Electrical Readings	<ul> <li>Voltage phase to phase (normal power)</li> <li>Amperage of each phase when motor is running</li> </ul>							
Pressure Readings	<ul> <li>Continuous system pressure display</li> <li>Cut-in and Cut-out pressure settings</li> </ul>							
Pressure and Event recorder	<ul> <li>Pressure readings with date stamp</li> <li>Event recording with date stamp</li> <li>Under regular maintained operation, events are stored in memory for the life of the controller.</li> <li>Data viewable on operator interface display screen</li> <li>Downloadable by USB port to external memory device</li> </ul>							
Pressure Sensing	<ul> <li>Pressure transducer and run test solenoid valve assembly for fresh water application</li> <li>Pressure sensing line connection 1/2" Female NPT</li> <li>Drain connection 3/8"</li> <li>Rated for 0-500PSI working pressure (standard display at 0-300PSI)</li> <li>Externally mounted with protective cover</li> </ul>							



# **TORNATECH Technical Data** GPx Series Full Service Electric Fire Pump Controller with Automatic Power Transfer Switch

Audible Alarm	Alarm buzzer - 85dB at 3 met	ers	
Visual Indications	Motor run     Periodic test	Deluge valve start Remote automatic start Remote manual start Emergency start	<ul> <li>Pump on demand/Automatic start</li> <li>Pump room temperature (°F or °C)</li> <li>Lockout</li> </ul>
Visual & Audible Alarms	Visual only • Alternate lock rotor current • Alternate power phase rever • Automatic transfer switch tro • Control voltage not healthy • Invalid cut-in • Lock rotor current • Loss of power • Low ambient temperature Visual and Audible • ACB in OFF or tripped • Alternate IS tripped/open • Fail to start		<ul> <li>Pressure transducer fault detected</li> <li>Pump on demand</li> <li>Pump room alarm</li> <li>Service required</li> <li>Undercurrent</li> <li>Undervoltage</li> <li>Check weekly test solenoid</li> <li>Weekly test cut-in reached</li> </ul>
Remote Alarm Contacts	DPDT-8A-250V.AC • Power available • Phase reversal • Motor run • Common pump room al • Overvoltage • Undervoltage • Phase unbalance • Low pump room ter • High Pump room ter • High Pump room ter • Overcurrent • Fail to start • Undercurrent • Ground fault • Free (field programmab	mperature (field re-assignable)**	

\*\*Tornatech reserves the right to use any of these three alarm points for special specific application requirements.



ViZiTouch V2.1 Operator Interface							
Communication Protocol Capability	<ul> <li>Protocol: Modbus</li> <li>Connection type: Shielded female connector RJ45</li> <li>Frame Format: TCP/IP</li> <li>Addresses: See bulletin MOD-GPx</li> </ul>						
	Automatic Start       • Start on pressure drop         • Remote start signal from automatic device         • Deluge valve start						
	Manual Start	<ul> <li>Start pushbutton</li> <li>Run test pushbutton</li> <li>Remote start from manual device</li> </ul>					
Operation	Stopping	Manual with Stop pushbu     Automatic after expiration					
	Timers	Field Adjustable & Visual Countdown	<ul> <li>Minimum run timer ***(off delay)</li> <li>Sequential start timer (on delay)</li> <li>Periodic test timer</li> </ul>				
	Actuation		Pressure     Non-pressure				
	Mode	Visual Indication	Automatic     Non-automatic				

\*\*\*Can only be used if approved by the AHJ



# **TORNATECH Technical Data** GPx Series Full Service Electric Fire Pump Controller with Automatic Power Transfer Switch

	Surge Suppression	Surge arrestor rated to suppress surges above line voltage						
	Disconnecting Means	<ul> <li>Isolating switch and circuit breaker assembly:</li> <li>Door interlocked in the ON position</li> <li>Isolating switch rated not less than 115% of motor full load current</li> <li>Circuit breaker continuous rating not less than 115% of motor full load current</li> <li>Overcurrent sensing non-thermal type, magnetic only</li> <li>Instantaneous trip setting of not more than 20 times the motor full load current</li> <li>Common flange mounted operating handle</li> </ul>						
	Locked Rotor Protector	<ul> <li>Operate shunt trip to open circuit breaker</li> <li>Factory set at 600% of motor full load current</li> <li>Trip between 8 and 20 seconds</li> </ul>						
	Visual Indications	<ul> <li>Alternate (emergency) isolating switch in the OFF position</li> <li>Alternate (emergency) voltage phase to phase</li> <li>Transfer switch in normal position</li> <li>Transition timers</li> </ul>						
	Visual Alarms	<ul> <li>Transfer switch trouble</li> <li>Alternate power phase reversal</li> <li>Alternate isolating switch open/tripped</li> <li>Alternate circuit breaker open/tripped</li> <li>Alternate side locked rotor current</li> </ul>						
	Transfer switch test pushbutton							
Automatic Power Transfer Switch	Bypass for re-transfer and generator shutdown							
Iransier Switch	Electrically operated and mechanically held in the normal or alternate position							
	Provision for manual operation							
Remote Alarm Contacts SPDT-8A-250VAC • Isolating switch in the OFF position • Transfer switch in normal position • Transfer switch in alternate (emergency) position								
	<ul> <li>Time Delays</li> <li>Momentary normal power outage override (factory set at 3 sec - field adjustable 1 to 3 sec)</li> <li>Alternate (emergency) power available delay (factory set at 3 sec - field adjustable 1 to 3 sec)</li> <li>Transfer trouble delay (factory set at 20 sec - field adjustable 1 to 60 sec)</li> <li>Retransfer to normal (factory set at 5 min - field adjustable 1 to 20 min)</li> <li>Generator cooldown (factory set at 5 min - field adjustable 1 to 20 min)</li> </ul>							
	Voltage Sensing <ul> <li>Transfer to alter</li> <li>Phase reversal to</li> </ul>	nate (normal power dropout) 85% of nominal - field adjustable 0 to 100% transfer to alternate rmal (normal power pickup) 90% of nominal - field adjustable 0 to 100%						
	Audible Alarm (AIS Open)							
Alarm buzzer - 85dB at 3 meters Generator Start Connection SPDT-8A-250V.AC								



A4	Flow switch provision	C19	Emergency start alarm contact (DPDT)
A8	Foam pump application w/o pressure transducer and run test solenoid valve.	C20	Manual start alarm contact (DPDT)
A9	Low zone pump control function	C21	Deluge valve start alarm contact (DPDT)
		C22	Remote automatic start alarm contact (DPDT)
A10	Middle zone pump control function	C23	Remote manual start alarm contact (DPDT)
A11	High zone pump control function Non-pressure actuated controller w/o pressure	C24	High pump room temperature alarm contact
A13	transducer and run test solenoid valve	024	(DPDT)
A16	Lockout/interlock circuit from equipment installed inside the pump room	C25	Second set of standard alarm contacts (DPDT (Typical for city of Los Angeles and Denver)
	Built in alarm panel (120V.AC supervisory power) providing indication for:	Сх	Additional visual and alarm contact (Specify function) (DPDT)
B11	<ul> <li>Audible alarm &amp; silence pushbutton for motor run, phase reversal, loss of phase.</li> <li>Pilot lights for loss of phase &amp; supervisory</li> </ul>	D1	Low suction pressure transducer for fresh water rated at 0-300PSI with visual indication and alarm contact
B11B	power available Built in alarm panel same as B11 but 220- 240VAC supervisory power	D1A	Low suction pressure transducer for sea water rated at 0-300PSI with visual indication and alarm contact
B19A	High motor temperature c/w thermoster relay and alarm contacts (DPDT)	D5	Pressure transducer and run test solenoid valve for fresh water rated for 0-500PSI (for factory calibration purposes only)
B19B	High motor temperature c/w PT100 relay and alarm contacts (DPDT)	D5D	Pressure transducer and run test solenoid valve for sea water rated for 0-500PSI
B21	Ground fault alarm detection c/w visual indication and alarm contact (DPDT)	D10	Omit mounting feet (when applicable)
C1	Extra motor run alarm contact (DPDT)		High withstand rating for:
C4	Periodic test alarm contact (DPDT)		• 200V to 208V @ 150HP max. = 150kA* • 200V to 208V @ 200HP = 100kA*
C6	Low discharge pressure alarm contact (DPDT)		• 220V to 240V @ 200HP max. = 150kA* • 220V to 240V @ 250HP = 100kA*
C7	Low pump room temperature alarm contact (DPDT)	D13	• 380V to 415V @ 300HP max. = 150kA* • 380V to 415V @ 350HP to 450HP = 100kA*
C10	Low water reservoir level alarm contact (DPDT)		• 440V to 480V @ 400HP max. = 150kA* • 440V to 480V @ 450HP to 500HP = 100kA*
C11	High electric motor temperature alarm contact (DPDT)	D404	• 600V @ 500HP max. = 100kA* High withstand rating for:
C12	High electric motor vibration c/w visual indication and alarm contact (DPDT)	D13A	• 380V to 480V = 65kA* • 600V = 25kA*
C14	Pump on demand / automatic start alarm contact (DPDT)	D13B	High withstand rating for: • 200V to 208V @ 150HP max. = 200kA* • 220V to 240V @ 200HP max. = 200kA*
C15	15 Pump fail to start alarm contact (DPDT)		• 380V to 415V @ 300HP max. = 200kA*
C16	Control voltage healthy alarm contact (DPDT)		• 440V to 480V @ 400HP max. = 200kA*
C17	Flow meter valve loop open c/w visual indication and alarm contact (DPDT)	D14 D14A	Anti-condensation heater & thermostat Anti-condensation heater & humidistat
C18	High water reservoir level c/w visual indication and alarm contact (DPDT)	D14A D14B	Anti-condensation heater & thermostat &

Note: Options chosen from this page are not electrically represented on the wiring schematics in this submittal package.



D15	Tropicalization
D18	CE Mark with factory certificate
D26	Modbus with RTU frame format and RS485 connection
D27	Motor heater connection (external single phase power source and heater on/off contact)
D27A	Motor heater connection (internal single phase power source and heater on/off contact)
D28	Customized drawing set
D34A	Field programmable I/O board - 5 Input / 5 output
D36	Redundant pressure transducer for fresh water rated for 0-500PSI
D36A	Redundant pressure transducer for sea water rated for 0-500PSI
D43	Seismic Certification compliant to CBC 2019, IBC 2018 rigid base/wall mounted only
D44	Special Seismic Certification compliant to OSHPD rigid base/wall mounted only
E1	Permanent load shedding contacts
E2	Temporary pump motor start period load shedding contacts
E3	Temporary & permanent load shedding contacts
F2	Anti condensation heater & thermostat (alternate power section)
F2A	Anti condensation heater & humidistat (alternate power section)
F2B	Anti condensation heater & thermostat & humidistat (alternate power section)
F6	High withstand rating for (model GPU only) :• 208V to 480V=150kA• 600V=100kA

L01	Other language and English (bilingual)
L02	French
L03	Spanish
L04	German
L05	Italian
L06	Polish
L07	Romanian
L08	Hungarian
L09	Slovak
L10	Croatian
L11	Czech
L12	Portuguese
L13	Dutch
L14	Russian
L15	Turkish
L16	Swedish
L17	Bulgarian
L18	Thai
L19	Indonesian
L20	Slovenian
L21	Danish
L22	Greek
L23	Arabic
L24	Hebrew
L25	Chinese

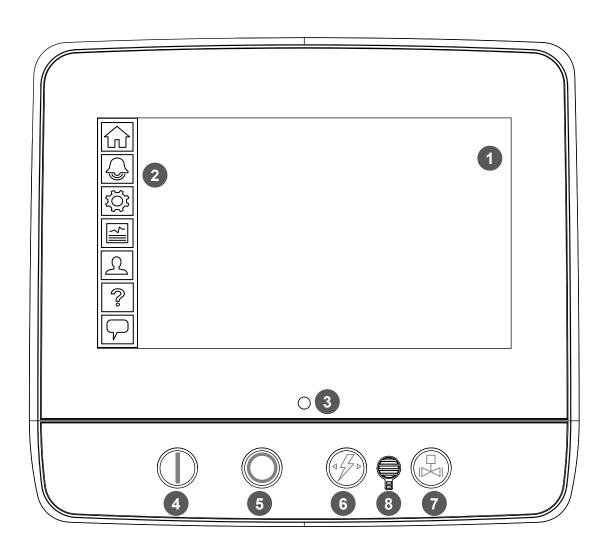
Additional Options:

Note: Options chosen from this page are not electrically represented on the wiring schematics in this submittal package.



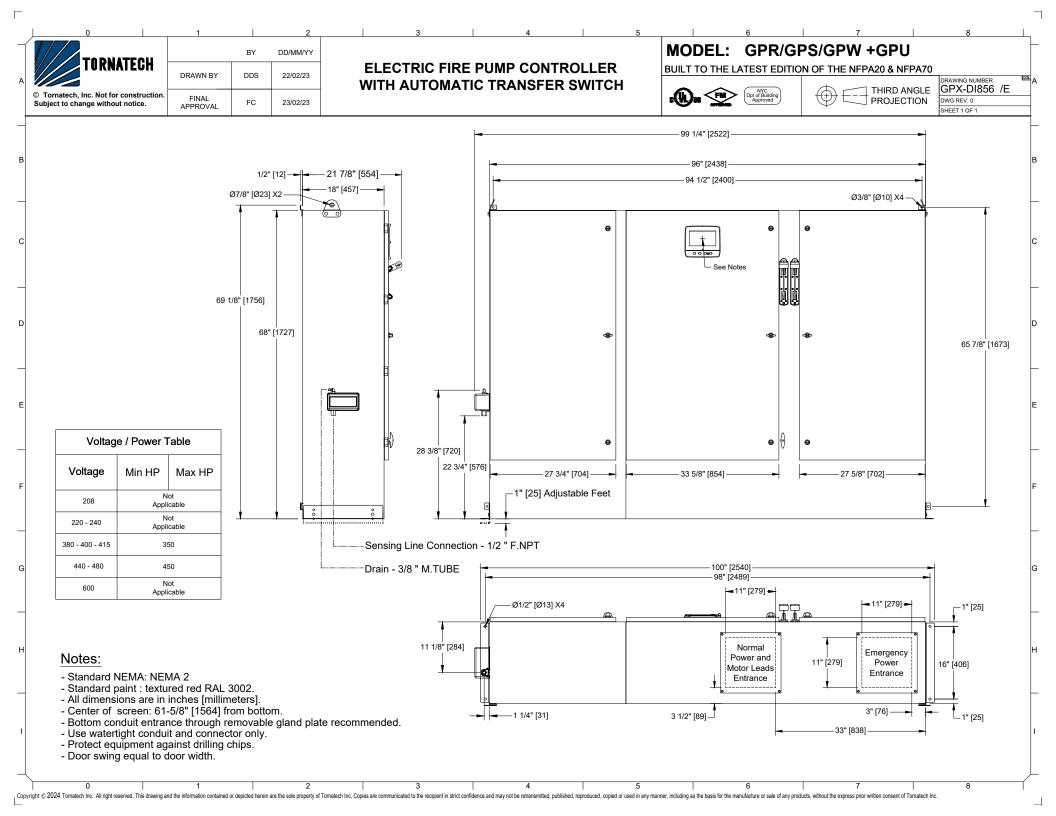
## ViZiTouch V2.1 Operator Interface

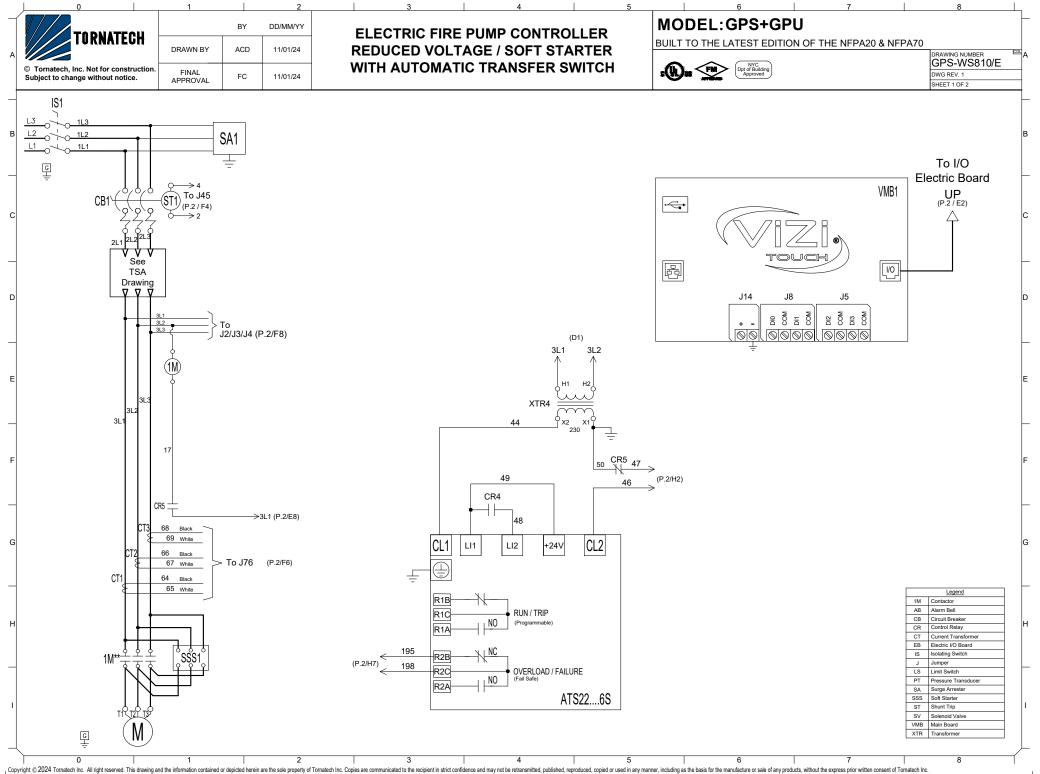


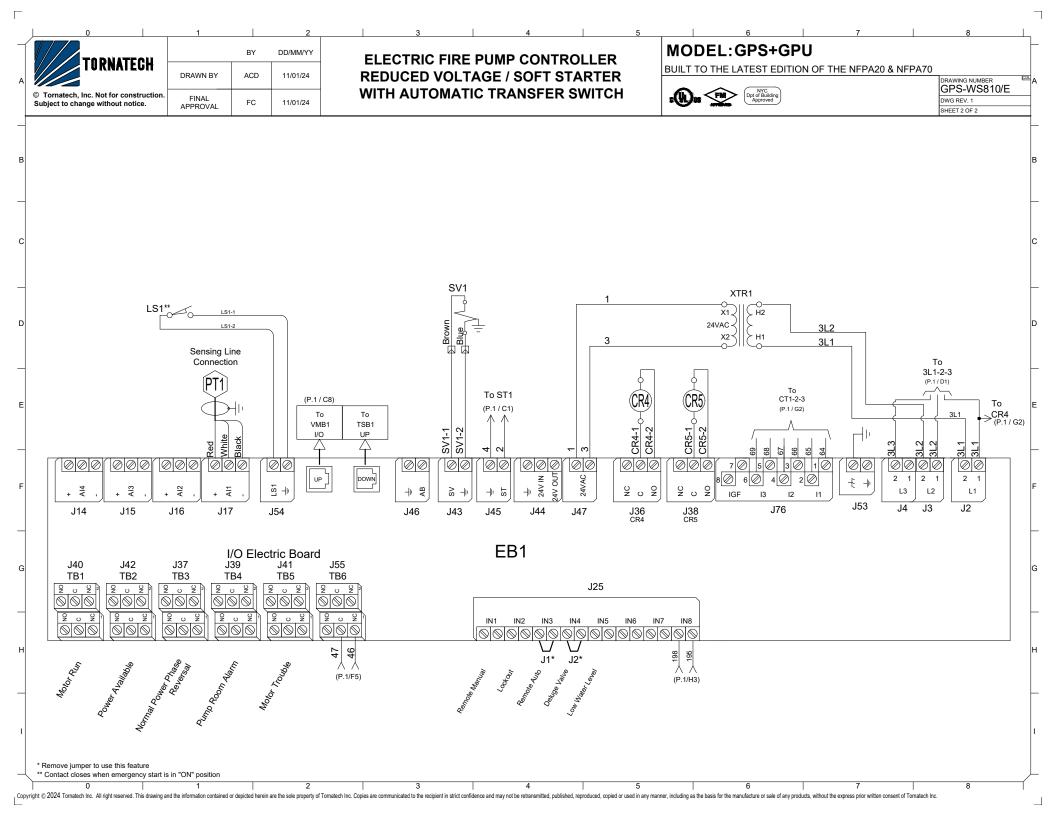


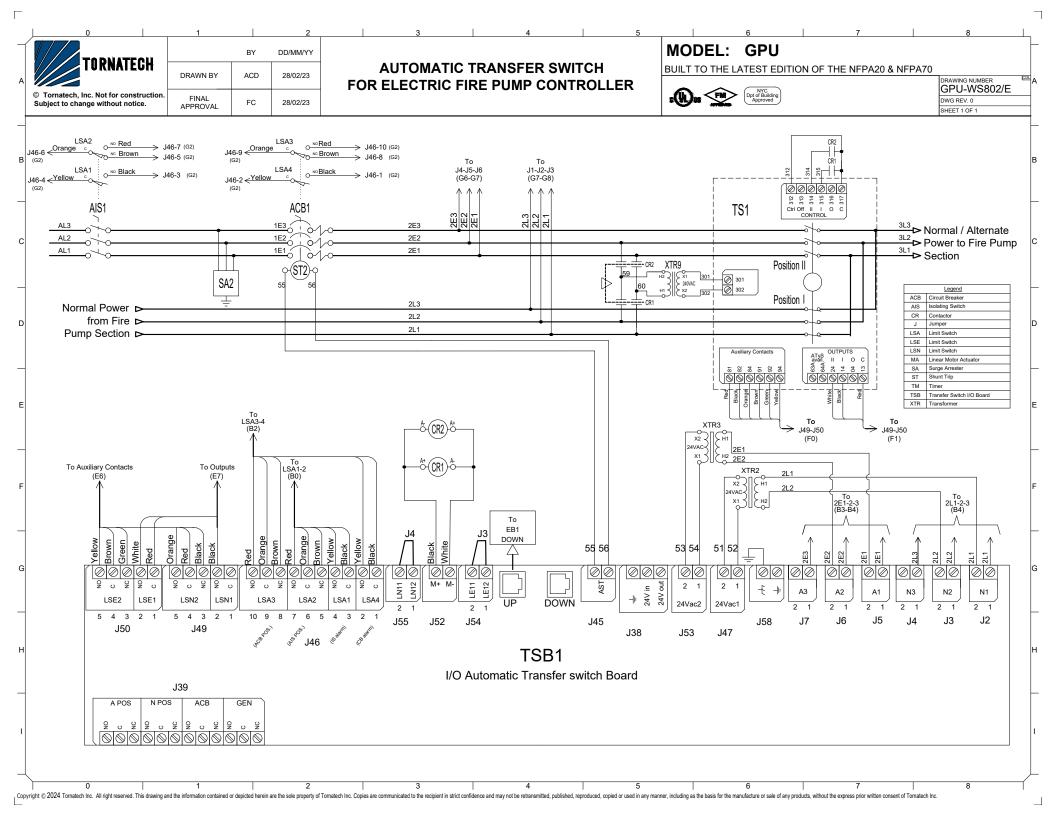
- 1 Color touch screen
- 2 Onscreen menu
  - HOME page
  - ALARM page
  - CONFIGURATION page
  - HISTORY page
  - SERVICE page
  - MANUAL page
  - LANGUAGES page

- 3 Power LED (3 colors)
- 4 START button
- 5 STOP button
- 6 TRANSFER SWITCH TEST button
- 7 RUN TEST button
- 8 Alarm buzzer









0	1		2	3	4		5			6		7		8
TODUATEOU		BY	DD/MM/YY					MOD	EL:0	<b>SPX</b>				
TORNATECH	DRAWN BY	ACD	28/02/23	ELECTRIC FIRE				BUILT TO	THE LA	TEST EDIT	TON OF 1	HE NFPA2	0 & NFPA	70
	DIGWINDI	ACD	20/02/23		CONTRO	LLER				NYC				DRAWING NUMBER GPX-TD800/E
© Tornatech, Inc. Not for construction. Subject to change without notice	FINAL	FC	28/02/23					a (k) a l	<u>FM</u>	Dpt of Building Approved				DWG REV. 0

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### FC 28/02/23 APPROVAL COPPER CONDUCTORS for Isolating Switch (IS1).

Field Wiring According to Bending Space (AWG or MCM). Terminals L1 - L2 - L3

	<u> </u>	0	<u> </u>								
Bending Space				5 " (1	27 mm)				8 " (203 mm	)	
HP Voltage	5	7.5	10	15	20	25	30	40	50	60	
208	1x (10 to 1/0)	1x (8 to 1/0)	1x (8 to 1/0)	1x (6 to 1/0)	1x (4 to 1/0)	1x (3 to 1/0)	1x (2 to 1/0)	1x (1/0 to 3/0)	1x (3/0 to 250)	1x (4/0 to 250)	
220 to 240	1x (10 to 1/0)	1x (10 to 1/0)	1x (8 to 1/0)	1x (6 to 1/0)	1x (4 to 1/0)	1x (4 to 1/0)	1x (3 to 1/0)	1x (1 to 3/0)	1x (2/0 to 3/0)	1x (3/0 to 250)	
380 to 416	1x (10 to 1/0)	1x (10 to 1/0)	1x (10 to 1/0)	1x (8 to 1/0)	1x (8 to 1/0)	1x (6 to 1/0)	1x (6 to 1/0)	1x (4 to 1/0)	1x (3 to 1/0)	1x (3 to 1/0)	
440 to 480	1x (10 to 1/0)	1x (8 to 1/0)	1x (8 to 1/0)	1x (6 to 1/0)	1x (6 to 1/0)	1x (4 to 1/0)	1x (3 to 1/0)				
600	1x (10 to 1/0)	1x (8 to 1/0)	1x (8 to 1/0)	1x (6 to 1/0)	1x (6 to 1/0)	1x (4 to 1/0)					
Bending Space		12 '	' (305 mm)				16 "	(406 mm)			
HP Voltage	75	100	125	150	200	250	300	350	400	450	500
208	2x (1/0 to 500)	2x (2/0 to 500)	2x (4/0 to 500)	2x (250 to 500)	3x (4/0 to 500)						
220 to 240	1x (250)	2x (2/0 to 500)	2x (3/0 to 500)	2x (4/0 to 500)	2x (350 to 500)	3x (250 to 500)					
380 to 416	1x (1/0 to 3/0)	1x (3/0 to 250)	1x (250)	2x (1/0 to 500)	2x (3/0 to 500)	2x (4/0 to 500)	2x (300 to 500)	2x (400 to 500)	3x (250 to 500)	3x (300 to 500)	
440 to 480	1x (1 to 3/0)	1x (2/0 to 3/0)	1x (3/0 to 250)	1x (4/0 to 250)	2x (1/0 to 500)	2x (3/0 to 500)	2x (4/0 to 500)	2x (300 to 500)	2x (350 to 500)	2x (400 to 500)	3x (250 to 500)
600	1x (3 to 1/0)	1x (1 to 3/0)	1x (2/0 to 3/0)	1x (3/0 to 250)	1x (250)	2x (2/0 to 500)	2x (3/0 to 500)	2x (4/0 to 500)	2x (250 to 500)	2x (300 to 500)	2x (350 to 500)
Bending Space	5 " (127 mm)		8 " (203 mm)	1	1		12 " (3	05 mm)	1	1	

### ALUMINUM CONDUCTORS for Isolating Switch (IS1). Field Wiring According to Bending Space (AWG or MCM) Terminals [1 - [2 - [3

Bending Space				5 " (1	27 mm)			8 " (2	:03 mm)	10 " (254 mm)	
HP Voltage	5	7.5	10	15	20	25	30	40	50	60	
208	1x (10 to 1/0)	1x (6 to 1/0)	1x (6 to 1/0)	1x (4 to 1/0)	1x (3 to 1/0)	1x (1 to 1/0)	1x (1/0)	1x (3/0)	1x (4/0 to 250)	1x (300) ** or 1x (250) 90°C *	
220 to 240	1x (10 to 1/0)	1x (8 to 1/0)	1x (6 to 1/0)	1x (4 to 1/0)	1x (3 to 1/0)	1x (2 to 1/0)	1x (1 to 1/0)	1x (2/0 to 3/0)	1x (3/0) 90°C *	1x (250)	
380 to 416	1x (10 to 1/0)	1x (10 to 1/0)	1x (10 to 1/0)	1x (6 to 1/0)	1x (6 to 1/0)	1x (4 to 1/0)	1x (4 to 1/0)	1x (2 to 1/0)	1x (1 to 1/0)	1x (1/0)	
440 to 480	1x (10 to 1/0)	1x (10 to 1/0)	1x (10 to 1/0)	1x (8 to 1/0)	1x (6 to 1/0)	1x (6 to 1/0)	1x (6 to 1/0)	1x (4 to 1/0)	1x (2 to 1/0)	1x (1 to 1/0)	
600	1x (10 to 1/0)	1x (10 to 1/0)	1x (10 to 1/0)	1x (10 to 1/0)	1x (8 to 1/0)	1x (6 to 1/0)	1x (6 to 1/0)	1x (4 to 1/0)	1x (4 to 1/0)	1x (2 to 1/0)	
Bending Space		12 '	' (305 mm)		16 " (406 mm)						
HP Voltage	75	100	125	150	200	250	300	350	400	450	500
208	2x (2/0 to 500)	2x (4/0 to 500)	2x (300 to 500)	2x (350 to 500)	3x (300 to 500)						
220 to 240	1x (350) ** N/A	2x (3/0 to 500)	2x (250 to 500)	2x (300 to 500)	2x (500)	3x (400 to 500)					
220 to 240 380 to 416	N/A	2x (3/0 to 500) 1x (250 to 350)	1x (350) **	2x (3/0 to 500)	2x (500) 2x (4/0 to 500)	3x (400 to 500) 2x (300 to 500)	 2x (500)	 3x (300 to 500)** 2x (500) 90°C *	 3x (350 to 500)	 3x (400 to 500)	
	N/A 1x (3/0)		1x (350) **	· · · ·			2x (500) 2x (300 to 500)		 3x (350 to 500) 2x (500)	 3x (400 to 500) 2x (500) 90°C *	
380 to 416	N/A 1x (3/0)	1x (250 to 350)	1x (350) ** N/A	2x (3/0 to 500) 1x (300 to 350)**	2x (4/0 to 500)	2x (300 to 500)		2x (500) 90°C *		. ,	 3x (350 to 500 2x (500)

Terminals
3 Phases

G

1

SHEET 1 OF 1

Bonding	Incoming Power
Ground	YYY
÷	000 L1 L2 L3 IS1

Notes: 1 - For proper wire sizing, refer to NFPA70 and NEC (USA) or CEC (Canada) or local code.

2 - Controller suitable for service entrance in USA.

3 - For more accurate motor connections refer to motor manufacturer or

motor nameplate.

4 - Controller is phase sensitive. Incoming lines must be connected in ABC sequence.

\*For standard enclosure, use 90°C aluminium wire. Consult Factory for Use of Conductors Rated Lower than 90°C. \*\* Consult Factory

2

Drawing for information only.

Manufacturer reserves the right to modify this drawing without notice. Contact manufacturer for "As Built" drawing.

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TORNATED	iΠ	DRAWN BY	AC	D	28/02/23	
D Tornatech, Inc. Not for construct Subject to change without notice		FINAL APPROVAL	FC	5	28/02/23	

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## **AUTOMATIC TRANSFER SWITCH** FOR ELECTRIC FIRE PUMP CONTROLLER

BUILT TO THE LATEST EDITION OF TH
SOD NYC Dpt of Building Approved

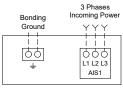
MODEL: GPU



# COPPER CONDUCTORS for Isolating Switch (AIS1). Field Wiring According to Bending Space (AWG or MCM). Terminals AL1 - AL2 - AL3

Bending Space				5 " (1	27 mm)				8 " (203 mm	)	
HP Voltage	5	7.5	10	15	20	25	30	40	50	60	
208	1x (10 to 1/0)	1x (8 to 1/0)	1x (8 to 1/0)	1x (6 to 1/0)	1x (4 to 1/0)	1x (3 to 1/0)	1x (2 to 1/0)	1x (1/0 to 3/0)	1x (3/0 to 250)	1x (4/0 to 250)	
220 to 240	1x (10 to 1/0)	1x (10 to 1/0)	1x (8 to 1/0)	1x (6 to 1/0)	1x (4 to 1/0)	1x (4 to 1/0)	1x (3 to 1/0)	1x (1 to 3/0)	1x (2/0 to 3/0)	1x (3/0 to 250)	
380 to 416	1x (10 to 1/0)	1x (10 to 1/0)	1x (10 to 1/0)	1x (8 to 1/0)	1x (8 to 1/0)	1x (6 to 1/0)	1x (6 to 1/0)	1x (4 to 1/0)	1x (3 to 1/0)	1x (3 to 1/0)	
440 to 480	1x (10 to 1/0)	1x (8 to 1/0)	1x (8 to 1/0)	1x (6 to 1/0)	1x (6 to 1/0)	1x (4 to 1/0)	1x (3 to 1/0)				
600	1x (10 to 1/0)	1x (8 to 1/0)	1x (8 to 1/0)	1x (6 to 1/0)	1x (6 to 1/0)	1x (4 to 1/0)					
Bending Space		12 '	' (305 mm)				16 "	(406 mm)			
HP Voltage	75	100	125	150	200	250	300	350	400	450	500
208	2x (1/0 to 500)	2x (2/0 to 500)	2x (4/0 to 500)	2x (250 to 500)	3x (4/0 to 500)						
220 to 240	1x (250)	2x (2/0 to 500)	2x (3/0 to 500)	2x (4/0 to 500)	2x (350 to 500)	3x (250 to 500)					
380 to 416	1x (1/0 to 3/0)	1x (3/0 to 250)	1x (250)	2x (1/0 to 500)	2x (3/0 to 500)	2x (4/0 to 500)	2x (300 to 500)	2x (400 to 500)	3x (250 to 500)	3x (300 to 500)	
440 to 480	1x (1 to 3/0)	1x (2/0 to 3/0)	1x (3/0 to 250)	1x (4/0 to 250)	2x (1/0 to 500)	2x (3/0 to 500)	2x (4/0 to 500)	2x (300 to 500)	2x (350 to 500)	2x (400 to 500)	3x (250 to 500)
600	1x (3 to 1/0)	1x (1 to 3/0)	1x (2/0 to 3/0)	1x (3/0 to 250)	1x (250)	2x (2/0 to 500)	2x (3/0 to 500)	2x (4/0 to 500)	2x (250 to 500)	2x (300 to 500)	2x (350 to 500
Bending Space	5 " (127 mm)		8 " (203 mm)			12 " (305 mm)					

## **Power Terminals**



ALUMINUM CONDUCTORS for Isolating Switch (AIS1).
Field Wiring According to Bending Space (AWG or MCM). Terminals AL1 - AL2 - AL

Bending Space				5 " (1	27 mm)			8 " (2	:03 mm)	10 " (254 mm)	
HP Voltage	5	7.5	10	15	20	25	30	40	50	60	
208	1x (10 to 1/0)	1x (6 to 1/0)	1x (6 to 1/0)	1x (4 to 1/0)	1x (3 to 1/0)	1x (1 to 1/0)	1x (1/0)	1x (3/0)	1x (4/0 to 250)	1x (300) ** or 1x (250) 90°C *	
220 to 240	1x (10 to 1/0)	1x (8 to 1/0)	1x (6 to 1/0)	1x (4 to 1/0)	1x (3 to 1/0)	1x (2 to 1/0)	1x (1 to 1/0)	1x (2/0 to 3/0)	1x (3/0) 90°C *	1x (250)	
380 to 416	1x (10 to 1/0)	1x (10 to 1/0)	1x (10 to 1/0)	1x (6 to 1/0)	1x (6 to 1/0)	1x (4 to 1/0)	1x (4 to 1/0)	1x (2 to 1/0)	1x (1 to 1/0)	1x (1/0)	
440 to 480	1x (10 to 1/0)	1x (10 to 1/0)	1x (10 to 1/0)	1x (8 to 1/0)	1x (6 to 1/0)	1x (6 to 1/0)	1x (6 to 1/0)	1x (4 to 1/0)	1x (2 to 1/0)	1x (1 to 1/0)	
600	1x (10 to 1/0)	1x (10 to 1/0)	1x (10 to 1/0)	1x (10 to 1/0)	1x (8 to 1/0)	1x (6 to 1/0)	1x (6 to 1/0)	1x (4 to 1/0)	1x (4 to 1/0)	1x (2 to 1/0)	
Bending Space		12 '	" (305 mm)				16 "	(406 mm)			
HP	75	100	125	150	200	050					
Voltage		100	120	100	200	250	300	350	400	450	500
208	2x (2/0 to 500)	2x (4/0 to 500)	2x (300 to 500)	2x (350 to 500)	3x (300 to 500)			350	400	450	
	1x (350) **										
208	1x (350) **	2x (4/0 to 500)	2x (300 to 500) 2x (250 to 500)	2x (350 to 500) 2x (300 to 500) 2x (3/0 to 500)	3x (300 to 500)						
208 220 to 240	1x (350) ** N/A	2x (4/0 to 500) 2x (3/0 to 500)	2x (300 to 500) 2x (250 to 500) 1x (350) **	2x (350 to 500) 2x (300 to 500)	3x (300 to 500) 2x (500)	 3x (400 to 500)		  3x (300 to 500)**			
220 to 240 380 to 416	1x (350) ** N/A 1x (3/0)	2x (4/0 to 500) 2x (3/0 to 500) 1x (250 to 350)	2x (300 to 500) 2x (250 to 500) 1x (350) ** N/A	2x (350 to 500) 2x (300 to 500) 2x (3/0 to 500) 1x (300 to 350)**	3x (300 to 500) 2x (500) 2x (4/0 to 500)	 3x (400 to 500) 2x (300 to 500)	  2x (500)	 3x (300 to 500)** 2x (500) 90°C *	  3x (350 to 500)	  3x (400 to 500)	

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Notes: 1 - Controller is phase sensitive. Incoming lines must be connected in ABC sequence.

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\*For standard enclosure, use 90°C aluminium wire. Consult Factory for Use of Conductors Rated Lower than 90°C. \*\* Consult Factory

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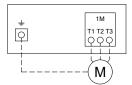
0	1		2	3	4		5		6	7	8		
TADMATEON		BY	DD/MM/YY					МО	DEL:GPA/GPF	R/GPS			
TORNATECH	DRAWN BY	ACD	28/02/23	ELECTRIC FIRE PUMP CONTROLLER					BUILT TO THE LATEST EDITION OF THE NFPA20 & NFPA70				
© Tornatech, Inc. Not for construction.								6	NYC Dpt of Building		GPX-TI	D801/E	
Subject to change without notice.	FINAL	FC	28/02/23					<b>.</b> (b)	Approved		DWG REV. 0		
	APPROVAL										SHEET 1 OF 1		

# COPPER CONDUCTORS for Motor Connection (1M). Field Wiring According to Bending Space (AWG or MCM). Terminals T1 - T2 - T3

	5	5	5 1 (								
HP Voltage	5	7.5	10	15	20	25	30	40	50	60	
208	1x (10 to 2)	1x (8 to 2)	1x (8 to 2)	1x (6 to 2)	1x (4 to 2)	1x (3 to 2/0)	1x (2 to 2/0)	1x (1/0 to 3/0)	1x (3/0)	1x (4/0 to 300)	
220 to 240	1x (10 to 2)	1x (10 to 2)	1x (8 to 2)	1x (6 to 2)	1x (4 to 2)	1x (4 to 2/0)	1x (3 to 2/0)	1x (1/0 to 3/0)	1x (2/0 to 3/0)	1x (3/0)	
380 to 416	1x (10 to 2)	1x (10 to 2)	1x (10 to 2)	1x (8 to 2)	1x (8 to 2)	1x (6 to 2)	1x (6 to 1/0)	1x (4 to 2)	1x (3 to 2/0)	1x (1 to 2/0)	
440 to 480	1x (10 to 2)	1x (8 to 2)	1x (8 to 2)	1x (6 to 2)	1x (6 to 2)	1x (4 to 2/0)	1x (3 to 2/0)				
600	1x (10 to 2)	1x (8 to 2)	1x (8 to 2)	1x (6 to 2)	1x (6 to 2)	1x (4 to 2/0)					
HP Voltage	75	100	125	150	200	250	300	350	400	450	500
208	1x (300)	2x (2/0 to 300)	2x (4/0 to 300)	2x (250 to 300)	2x (400 to 600)						
220 to 240	1x (250 to 300)	2x (2/0 to 300)	2x (3/0 to 300)	2x (4/0 to 300)	2x (350 to 500)	2x (500 to 600)					
380 to 416	1x (1/0 to 3/0)	1x (3/0)	1x (250 to 300)	1x (300)	2x (3/0 to 300)	2x (4/0 to 300)	2x (300)	2x (400 to 500)	2x (500 to 600)	2x (600)	
440 to 480	1x (1 to 1/0)	1x (2/0 to 3/0)	1x (3/0)	1x (4/0 to 300)	2x (1/0 to 300)	2x (3/0 to 300)	2x (4/0 to 300)	2x (300)	2x (350 to 500)	2x (400 to 600)	2x (500 to 600)
600	1x (3 to 1/0)	1x (1 to 1/0)	1x (2/0 to 3/0)	1x (3/0)	1x (250 to 300)	2x (2/0 to 300)	2x (3/0 to 300)	2x (4/0 to 300)	2x (250 to 300)	2x (300)	2x (350 to 500)

## Motor Terminals

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Models:GPA/GPR/GPS

## ALUMINUM CONDUCTORS for Contactor (1M).

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## Field Wiring According to Bending Space (AWG or MCM). Terminals T1 - T2 - T3

HP Voltage	5	7.5	10	15	20	25	30	40	50	60	
208	1x (10 to 2/0) **	1x (10 to 2/0) **	1x (6 to 2/0) **	1x (4 to 2/0) **	1x (2 to 2/0) **	1x (1 to 2/0) **	1x (1/0 to 2/0) **	1x (2/0) 90°C *	Consult Factory	1x (300)	
220 to 240	1x (10 to 2/0) **	1x (10 to 2/0) **	1x (8 to 2/0) **	1x (4 to 2/0) **	1x (3 to 2/0) **	1x (2 to 2/0) **	1x (1 to 2/0) **	1x (2/0)	1x (3/0) 90°C *	Consult Factory	
380 to 416	1x (12 to 2/0) **	1x (12 to 2/0) **	1x (10 to 2/0) **	1x (8 to 2/0) **	1x (6 to 2/0) **	1x (6 to 2/0) **	1x (4 to 2/0) **	1x (2 to 2/0) **	1x (1 to1/0)	1x (1/0)	
440 to 480	1x (12 to 2/0) **	1x (12 to 2/0) **	1x (10 to 2/0) **	1x (10 to 2/0) **	1x (8 to 2/0) **	1x (6 to 2/0) **	1x (6 to 2/0) **	1x (4 to 2/0) **	1x (2 to 1/0)	1x (1 to 1/0)	
600	1x (12 to 2/0) **	1x (12 to 2/0) **	1x (12 to 2/0) **	1x (10 to 2/0) **	1x (10 to 2/0) **	1x (8 to 2/0) **	1x (8 to 2/0) **	1x (4 to 2/0) **	1x (4 to 2/0) **	1x (2 to 1/0)	
HP Voltage	75	100	125	150	200	250	300	350	400	450	500
208	1x (300) 90°C *	2x (4/0 to 300)	2x (300)	2x (300) 90°C *	2x (600)						
220 to 240	1x (300) 90°C *	2x (3/0 to 300)	2x (250 to 300)	2x (300)	2x (500)	2x (600)					
380 to 416	1x (3/0)	Consult Factory	1x (300) 90°C *	Consult Factory	2x (4/0 to 300)	2x (300)	Consult Factory	2x (600)	2x (600) 90°C *	2x (600) 90°C *	
440 to 480	1x (1/0)	1x (3/0)	Consult Factory	1x (300)	2x (3/0 to 300)	2x (250 to 300)	2x (300)	2x (300) 90°C *	2x (500)	2x (600)	2x (600) 90°C *
600	1x (1 to 1/0)	Consult Factory	1x (3/0) 90°C *	Consult Factory	1x (300) 90°C *	2x (3/0 to 300)	2x (4/0 to 300)	2x (300)	2x (300) 90°C *	2x (300) 90°C *	Consult Factory

\*For standard enclosure, use 90°C aluminium wire. Consult Factory for Use of Conductors Rated Lower than 90°C. \*\* Option V659 required.

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### Notes:

1 - For proper wire sizing, refer to NFPA70 and NEC (USA) or CEC (Canada) or local code.

2 - Controller suitable for service entrance in USA.

3 - For more accurate motor connections refer to motor manufacturer or motor nameplate.

4 - Controller is phase sensitive. Incoming lines must be connected in ABC sequence.

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