

Project:	
Customer:	
Engineer:	
Pump Manufacturer: _	

Technical Data Submittal Document

# **GPx Series**

Full Service Electric Fire Pump Controller



**Contents:** Data Sheets Dimensional Data Wiring Schematics Field Connections

Note: The drawings included in this package are for controllers covered under our standard offering. Actual AS BUILT drawings may differ from what is shown in this package.



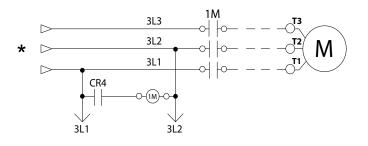


# **Technical Data** GPx Series Full Service Electric Fire Pump Controller

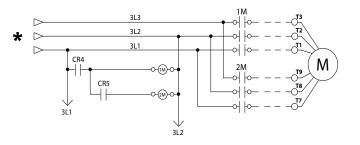
## Select starting method

# Model GPA

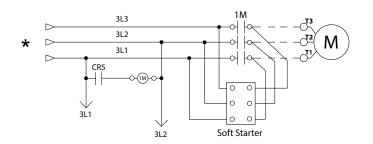




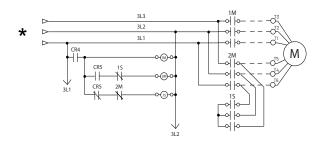
Model GPP Partwinding



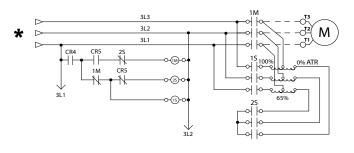
# Model GPS Soft Start Soft Stop



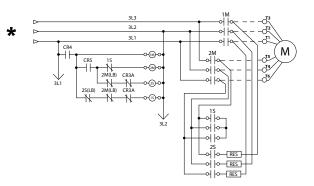
Model GPY Wye-Delta Open



# Model GPR Autotransformer



Model GPW Wye-Delta Closed



CULUS APPROVED N.Y.C. CE

\*From normal incoming power through Disconnecting Means (IS/CB)

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# **Technical Data** GPx Series Full Service Electric Fire Pump Controller

	Built to NFPA 20 (latest edition)								
	Underwriters Laboratory (UL)								
Standard, Listings,	FM Global	Clas	ss 1321/1323						
Approvals and	New York City	Acc	epted for use in the City of New York b	y the Department of Buildings					
Certifications	CE Mark	Vari	ous EN, IEC & CEE directives and sta	ndards					
	Built in Canada or U.A.E		Built in E	urope					
	CE Mark Option		Supplied as S	Standard					
	Protection Rating								
	Built in Canada or U.A.E		Built in Europe						
	Standard: NEMA 2	Standard: IP55							
	Optional	Optional							
	NEMA 12		NEMA 4X-304 sst painted	IP54					
Enclosure	NEMA 3		NEMA 4X-304 sst brushed finish	IP55					
	NEMA 3R		NEMA 4X-316 sst painted	IP65					
	NEMA 4		NEMA 4X-316 sst brushed finish	IP66					
	Accessories • Bottom entry gland plate • Lifting Lugs • Keylock handle		Paint Specifications • Red RAL3002 • Powder coating • Glossy textured finish						

Shortcircuit Withstand	200V to 208V 60Hz	220V to 240V 60Hz	380V to 415V 50 Hz / 60Hz	440V to 480V 60Hz	575V to 600V 60Hz				
Rating	HP (kw)								
Standard 100kA	E 150 (2 7 110)	E 200 (2 7 140)	E 200 (2 7 022)	E 400 (2 7 008)	N/A				
Optional 150kA	5 - 150 (3.7 - 110)	5 - 200 (3.7 - 149)	5 - 300 (3.7 - 223)	5 - 400 (3.7 - 298)	N/A				
Standard 50kA	200 (149)	250 (186)	350 - 450 (261 - 335)	450 - 500 (335 - 373)	5 500 (2 7 272)				
Optional 100kA	N/A	N/A	350 - 500 (261 - 373)	450 - 500 (335 - 373)	5 - 500 (3.7- 373)				
Optional 200kA	5 - 150 (3.7 - 110)	5 - 200 (3.7 - 149)	5 - 300 (3.7 - 223)	5 - 400 (3.7 - 298)	N/A				

\*Please see Disconnecting Means details on page 4



# TORNATECH Technical Data GPx Series Full Service Electric Fire Pump Controller

Ambient Temperature Rating	Standard:Optional:4°C to 40°C / 39°F to 104°F4°C to 55°C / 39°F to 131°FControllers built in Dubai, UAE (Tornatech FZE) are supplied standard with 55°C rating.								
Surge Suppression	Surge arrestor rated to suppress surges above line voltage								
Disconnecting Means	<ul> <li>Isolating switch and circuit breaker assembly: <ul> <li>Door interlocked in the ON position</li> <li>Isolating switch rated not less than 115% of motor full load current</li> <li>Circuit breaker continuous rating not less than 115% of motor full load current</li> <li>Overcurrent sensing non-thermal type, magnetic only</li> <li>Instantaneous trip setting of not more than 20 times the motor full load current</li> </ul> </li> <li>Common flange mounted operating handle</li> </ul>								
Service Entrance Rating	Suitable as service entrance equipment								
Emergency Start Handle	<ul> <li>Flange mounted</li> <li>Pull and latch activation</li> <li>Integrated limit switch</li> <li>Across the line start (direct on line)</li> </ul>								
Locked Rotor Protector	<ul> <li>Operate shunt trip to open circuit breaker</li> <li>Factory set at 600% of motor full load current</li> <li>Trip between 8 and 20 seconds</li> </ul>								
Electrical Readings	<ul> <li>Voltage phase to phase (normal power)</li> <li>Amperage of each phase when motor is running</li> </ul>								
Pressure Readings	<ul> <li>Continuous system pressure display</li> <li>Cut-in and Cut-out pressure settings</li> </ul>								
Pressure and Event recorder	<ul> <li>Pressure readings with date stamp</li> <li>Event recording with date stamp</li> <li>Under regular maintained operation, events are stored in memory for the life of the controller.</li> <li>Data viewable on operator interface display screen</li> <li>Downloadable by USB port to external memory device</li> </ul>								
Pressure Sensing	<ul> <li>Pressure transducer and run test solenoid valve assembly for fresh water application</li> <li>Pressure sensing line connection 1/2" Female NPT</li> <li>Drain connection 3/8"</li> <li>Rated for 0-500PSI working pressure (standard display at 0-300PSI)</li> <li>Externally mounted with protective cover</li> </ul>								



# **GPx Series Full Service Electric Fire Pump Controller**

Audible Alarm	Alarm buzzer - 85dB at 3 me	ters	
Visual Indications	<ul><li>Motor run</li><li>Periodic test</li></ul>	<ul> <li>Deluge valve start</li> <li>Remote automatic start</li> <li>Remote manual start</li> <li>Emergency start</li> </ul>	<ul> <li>Pump on demand/Automatic start</li> <li>Pump room temperature (°F or °C)</li> <li>Lockout</li> </ul>
Visual & Audible Alarms	Visual • Control voltage not healthy • Invalid cut-in • Lock rotor current • Loss of power • Low ambient temperature • Low water level • Motor trouble • Phase reversal (normal por Visual and audible • Fail to start	<ul> <li>Overvoltage</li> <li>Phase loss L1</li> <li>Phase loss L2</li> <li>Phase loss L3</li> <li>Phase unbalanced</li> <li>Pressure transducer fault determination</li> </ul>	<ul> <li>Pump on demand</li> <li>Pump room alarm</li> <li>Service required</li> <li>Undercurrent</li> <li>Undervoltage</li> <li>Check weekly test solenoid</li> <li>weekly test cut-in reached</li> </ul>
Remote Alarm Contacts	DPDT-8A-250V.AC • Power available • Phase reversal • Motor run • Common pump room a • Overvoltage • Undervoltage • Phase unbalance • Low pump room te • High Pump room te • High Pump room te • Overcurrent • Fail to start • Undercurrent • Ground fault • Free (field programmate	emperature (field re-assignable)**	

\*\*Tornatech reserves the right to use any of these three alarm points for special specific application requirements.



TORNATECH Technical Data GPx Series Full Service Electric Fire Pump Controller

ViZiTouch V2.1 Operator Interface	<ul> <li>Embedded microcomputer with software PLC logic</li> <li>7.0" color touch screen (HMI technology)</li> <li>Upgradable software</li> <li>Multi-language</li> </ul>							
Communication Protocol Capability	<ul> <li>Protocol: Modbus</li> <li>Connection type: Shielded female connector RJ45</li> <li>Frame Format: TCP/IP</li> <li>Addresses: See bulletin MOD-GPx</li> </ul>							
	Automatic Start	Automatic Start       • Start on pressure drop         • Remote start signal from automatic device         • Deluge valve start						
	Manual Start	<ul> <li>Start pushbutton</li> <li>Run test pushbutton</li> <li>Remote start from manual device</li> </ul>						
Operation	Stopping	<ul> <li>Manual with Stop pushbutton</li> <li>Automatic after expiration of minimum run timer ***</li> </ul>						
	Timers	Field Adjustable & Visual Countdown	<ul> <li>Minimum run timer ***(off delay)</li> <li>Sequential start timer (on delay)</li> <li>Periodic test timer</li> </ul>					
	Actuation	Visual Indication	Pressure     Non-pressure					
	Mode		Automatic     Non-automatic					

\*\*\*Can only be used if approved by the AHJ



# **Technical Data**

**GPx Series Full Service Electric Fire Pump Controller** 

A4	Flow switch provision	C19	Emergency start alarm contact (DPDT)				
A8	Foam pump application w/o pressure transducer and run test solenoid valve.	C20	Manual start alarm contact (DPDT)				
A9	Low zone pump control function	C21	Deluge valve start alarm contact (DPDT)				
A9 A10	Middle zone pump control function	C22	Remote automatic start alarm contact (DPDT)				
		C23	Remote manual start alarm contact (DPDT)				
A11 A13	High zone pump control functionNon-pressure actuated controller w/o pressure	C24	High pump room temperature alarm contact (DPDT)				
A16	transducer and run test solenoid valve Lockout/interlock circuit from equipment	C25	Second set of standard alarm contacts (DPDT) (Typical for city of Los Angeles and Denver)				
	Installed inside the pump roomBuilt in alarm panel (120V.AC supervisory	Cx	Additional visual and alarm contact (Specify function) (DPDT)				
B11	<ul> <li>power) providing indication for:</li> <li>Audible alarm &amp; silence pushbutton for motor run, phase reversal, loss of phase.</li> <li>Pilot lights for loss of phase &amp; supervisory</li> </ul>	D1	Low suction pressure transducer for fresh water rated at 0-300PSI with visual indication and alarm contact				
B11B	power available Built in alarm panel same as B11 but 220- 240VAC supervisory power	D1A	Low suction pressure transducer for sea water rated at 0-300PSI with visual indication and alarm contact				
B19A	High motor temperature c/w thermoster relay and alarm contacts (DPDT)	D5	Pressure transducer and run test solenoid valve for fresh water rated for 0-500PSI (for factory calibration purposes only)				
B19B	High motor temperature c/w PT100 relay and alarm contacts (DPDT)	D5D	Pressure transducer and run test solenoid valve for sea water rated for 0-500PSI				
B21	Ground fault alarm detection c/w visual indication and alarm contact (DPDT)	D10	Omit mounting feet (when applicable)				
C1	Extra motor run alarm contact (DPDT)		High withstand rating for: • 200V to 208V @ 150HP max. = 150kA* • 200V to 208V @ 200HP = 100kA* • 220V to 240V @ 200HP max. = 150kA* • 220V to 240V @ 250HP = 100kA* • 380V to 415V @ 300HP max. = 150kA* • 380V to 415V @ 350HP to 450HP = 100kA*				
C4	Periodic test alarm contact (DPDT)						
C6	Low discharge pressure alarm contact (DPDT)						
C7	Low pump room temperature alarm contact (DPDT)	D13					
C10	Low water reservoir level alarm contact (DPDT)		• 440V to 480V @ 400HP max. = 150kA* • 440V to 480V @ 450HP to 500HP = 100kA*				
C11	High electric motor temperature alarm contact (DPDT)	E 404	• 600V @ 500HP max. = 100kA* High withstand rating for:				
C12	High electric motor vibration c/w visual indication and alarm contact (DPDT)	D13A	• 600V = 25kA*				
C14	Pump on demand / automatic start alarm contact (DPDT)	D42D	High withstand rating for: • 200V to 208V @ 150HP max. = 200kA*				
C15	Pump fail to start alarm contact (DPDT)	D13B	• 220V to 240V @ 200HP max. = 200kA* • 380V to 415V @ 300HP max. = 200kA*				
C16	Control voltage healthy alarm contact (DPDT)		• 440V to 480V @ 400HP max. = 200kA*				
C17	Flow meter valve loop open c/w visual	D14	Anti-condensation heater & thermostat				
017	indication and alarm contact (DPDT)	D14A	Anti-condensation heater & humidistat				
C18	High water reservoir level c/w visual indication and alarm contact (DPDT)	D14B	Anti-condensation heater & thermostat & humidistat				

\*For fire pump controller section only.

Note: Options chosen from this page are not electrically represented on the wiring schematics in this submittal package.

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**GPx Series Full Service Electric Fire Pump Controller** 

D15	Tropicalization
D18	CE Mark with factory certificate
D26	Modbus with RTU frame format and RS485 connection
D27	Motor heater connection (external single phase power source and heater on/off contact)
D27A	Motor heater connection (internal single phase power source and heater on/off contact)
D28	Customized drawing set
D34A	Field programmable I/O board - 5 Input / 5 output
D43	Seismic Certification compliant to CBC 2019, IBC 2018 rigid base/wall mounted only
D44	Special Seismic Certification compliant to OSHPD rigid base/wall mounted only

L01	Other language and English (bilingual)
L01	French
L02	
	Spanish
L04	German
L05	Italian
L06	Polish
L07	Romanian
L08	Hungarian
L09	Slovak
L10	Croatian
L11	Czech
L12	Portuguese
L13	Dutch
L14	Russian
L15	Turkish
L16	Swedish
L17	Bulgarian
L18	Thai
L19	Indonesian
L20	Slovenian
L21	Danish
L22	Greek
L23	Arabic
L24	Hebrew
L25	Chinese

Additional Options:

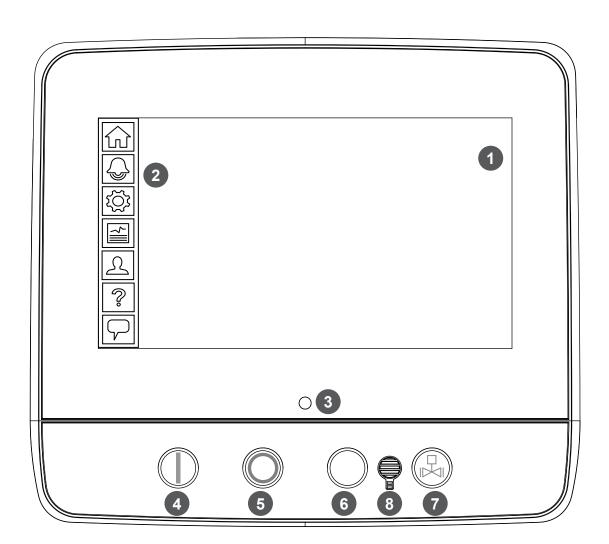
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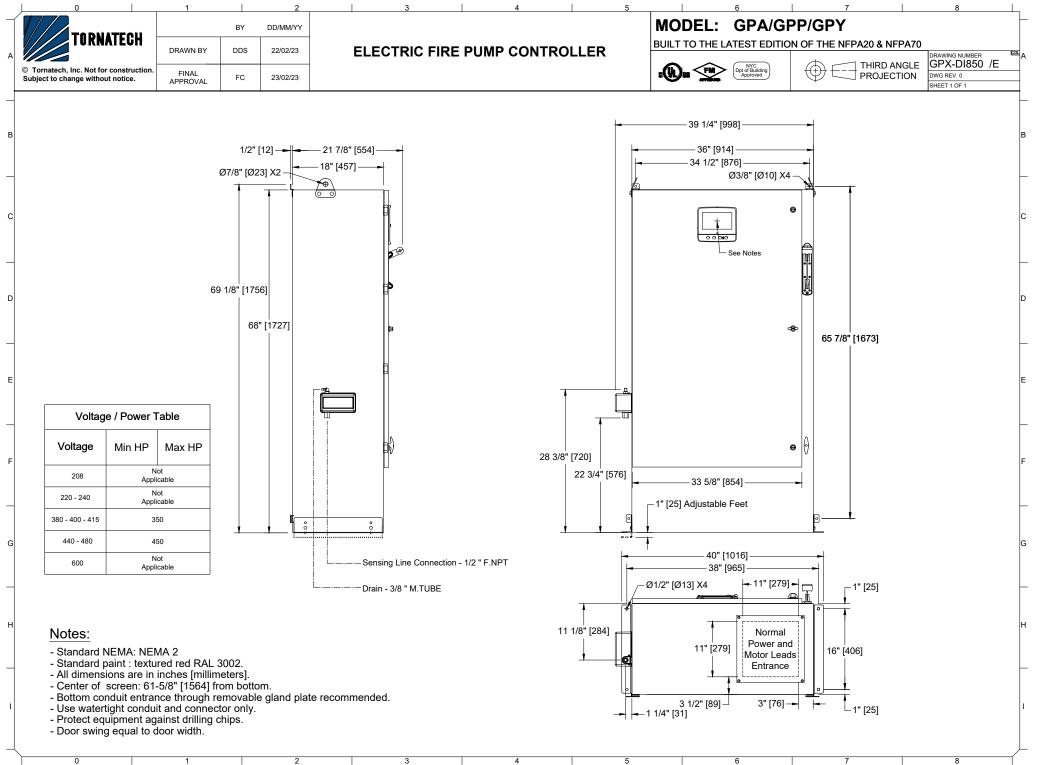
## ViZiTouch V2.1 Operator Interface

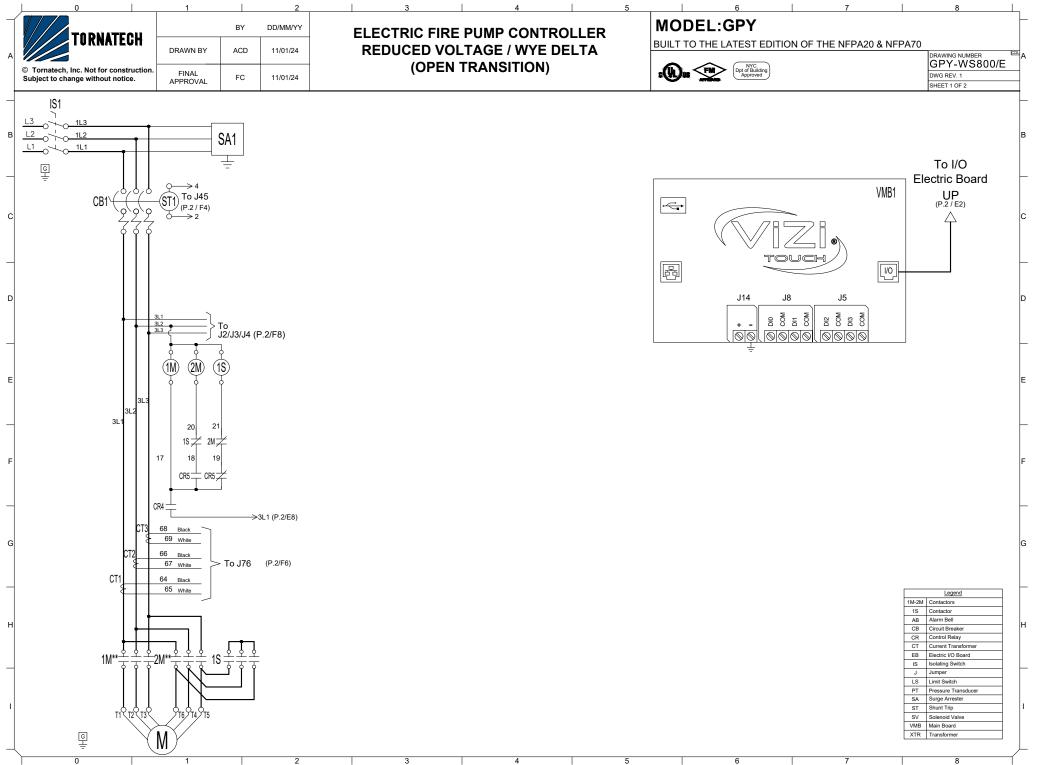


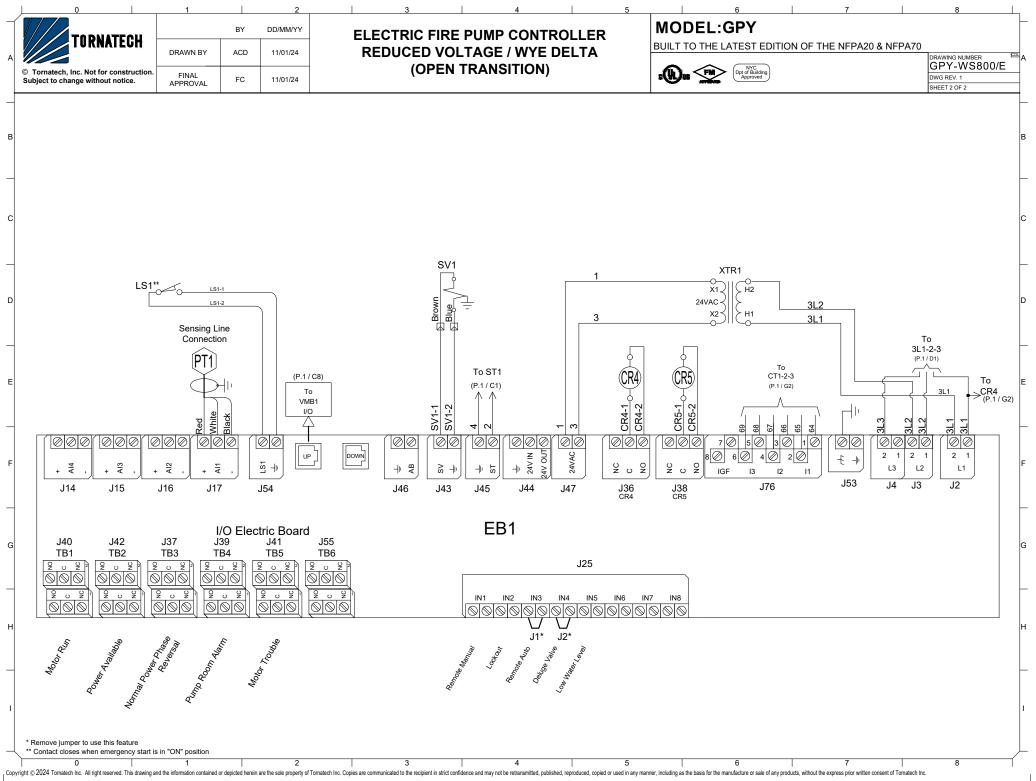


- 1 Color touch screen
- 2 Onscreen menu
  - HOME page
  - ALARM page
  - CONFIGURATION page
  - HISTORY page
  - SERVICE page
  - MANUAL page
  - LANGUAGES page

- 3 Power LED (3 colors)
- 4 START button
- 5 STOP button
- 6 Not Used
- 7 RUN TEST button
- 8 Alarm buzzer







0	1		2	3	4		5			6		7		8
TODUATEOU		BY	DD/MM/YY					MOD	EL:0	<b>SPX</b>				
TORNATECH	DRAWN BY	ACD	28/02/23	ELECTRIC FIRE				BUILT TO	THE LA	TEST EDIT	TON OF 1	HE NFPA2	0 & NFPA	70
	DIGWINDI	ACD	20/02/23		CONTRO	LLER				NYC				DRAWING NUMBER GPX-TD800/E
© Tornatech, Inc. Not for construction. Subject to change without notice	FINAL	FC	28/02/23					a (k) a l	STM>	Dpt of Building Approved				DWG REV. 0

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### FC 28/02/23 APPROVAL COPPER CONDUCTORS for Isolating Switch (IS1).

Field Wiring According to Bending Space (AWG or MCM). Terminals L1 - L2 - L3

	<u> </u>	0	<u> </u>									
Bending Space				5 " (1	27 mm)				8 " (203 mm			
HP Voltage	5	7.5	10	15	20	25	30	40	40 50 60			
208	1x (10 to 1/0)	1x (8 to 1/0)	1x (8 to 1/0)	1x (6 to 1/0)	1x (4 to 1/0)	1x (3 to 1/0)	1x (2 to 1/0)	1x (1/0 to 3/0)	1x (3/0 to 250)	1x (4/0 to 250)		
220 to 240	1x (10 to 1/0)	1x (10 to 1/0)	1x (8 to 1/0)	1x (6 to 1/0)	1x (4 to 1/0)	1x (4 to 1/0)	1x (3 to 1/0)	1x (1 to 3/0)	1x (2/0 to 3/0)	1x (3/0 to 250)		
380 to 416	1x (10 to 1/0)	1x (10 to 1/0)	1x (10 to 1/0)	1x (8 to 1/0)	1x (8 to 1/0)	1x (6 to 1/0)	1x (6 to 1/0)	1x (4 to 1/0)	1x (3 to 1/0)	1x (3 to 1/0)		
440 to 480	1x (10 to 1/0)	1x (8 to 1/0)	1x (8 to 1/0)	1x (6 to 1/0)	1x (6 to 1/0)	1x (4 to 1/0)	1x (3 to 1/0)					
600	1x (10 to 1/0)	1x (8 to 1/0)	1x (8 to 1/0)	1x (6 to 1/0)	1x (6 to 1/0)	1x (4 to 1/0)	/0)					
Bending Space		12 '	' (305 mm)		16 "	16 " (406 mm)						
HP Voltage	75	100	125	150	200	250	300	350	400	450	500	
208	2x (1/0 to 500)	2x (2/0 to 500)	2x (4/0 to 500)	2x (250 to 500)	3x (4/0 to 500)							
220 to 240	1x (250)	2x (2/0 to 500)	2x (3/0 to 500)	2x (4/0 to 500)	2x (350 to 500)	3x (250 to 500)						
380 to 416	1x (1/0 to 3/0)	1x (3/0 to 250)	1x (250)	2x (1/0 to 500)	2x (3/0 to 500)	2x (4/0 to 500) 2x (300 to 500)		2x (400 to 500) 3x (250 to 500)		3x (300 to 500)		
440 to 480	1x (1 to 3/0)	1x (2/0 to 3/0)	1x (3/0 to 250)	1x (4/0 to 250)	2x (1/0 to 500)	2x (3/0 to 500)	2x (4/0 to 500)	2x (300 to 500)	2x (300 to 500) 2x (350 to 500)		3x (250 to 500)	
600	1x (3 to 1/0)	1x (1 to 3/0)	1x (2/0 to 3/0)	1x (3/0 to 250)	1x (250)	250) 2x (2/0 to 500) 2x (3/0 to 500)		2x (4/0 to 500)	2x (250 to 500)	2x (300 to 500)	2x (350 to 500)	
Bending Space	5 " (127 mm)		8 " (203 mm)	1	1		12 " (3	05 mm)	1	1		

## ALUMINUM CONDUCTORS for Isolating Switch (IS1). Field Wiring According to Bending Space (AWG or MCM) Terminals [1 - [2 - [3

Bending Space				5 " (1	27 mm)	mm)			8 " (203 mm)		
HP Voltage	5	7.5	10	15	20	25	30	40	50	60	
208	1x (10 to 1/0)	1x (6 to 1/0)	1x (6 to 1/0)	1x (4 to 1/0)	1x (3 to 1/0)	1x (1 to 1/0)	1x (1/0)	1x (3/0)	1x (4/0 to 250)	1x (300) ** or 1x (250) 90°C *	
220 to 240	1x (10 to 1/0)	1x (8 to 1/0)	1x (6 to 1/0)	1x (4 to 1/0)	1x (3 to 1/0)	1x (2 to 1/0)	1x (1 to 1/0)	1x (2/0 to 3/0)	1x (3/0) 90°C *	1x (250)	
380 to 416	1x (10 to 1/0)	1x (10 to 1/0)	1x (10 to 1/0)	1x (6 to 1/0)	1x (6 to 1/0)	1x (4 to 1/0)	1x (4 to 1/0)	1x (2 to 1/0)	1x (1 to 1/0)	1x (1/0)	
440 to 480	1x (10 to 1/0)	1x (10 to 1/0)	1x (10 to 1/0)	1x (8 to 1/0)	1x (6 to 1/0)	1x (6 to 1/0)	1x (6 to 1/0)	1x (4 to 1/0)	1x (2 to 1/0)	1x (1 to 1/0)	
600	1x (10 to 1/0)	1x (10 to 1/0)	1x (10 to 1/0)	1x (10 to 1/0)	1x (8 to 1/0)	1x (6 to 1/0)	1x (6 to 1/0)	1x (4 to 1/0)	1x (4 to 1/0)	1x (2 to 1/0)	
Bending Space		12 '	" (305 mm)		16 " (406 mm)						
HP Voltage	75	100	125	150	200	250	300	350	400	450	500
208	2x (2/0 to 500)	2x (4/0 to 500)	2x (300 to 500)	2x (350 to 500)	3x (300 to 500)						
	11/ (250) **										
220 to 240	1x (350) ** N/A	2x (3/0 to 500)	2x (250 to 500)	2x (300 to 500)	2x (500)	3x (400 to 500)					
220 to 240 380 to 416	N/A	2x (3/0 to 500) 1x (250 to 350)	1x (350) **	2x (3/0 to 500)	2x (500) 2x (4/0 to 500)	3x (400 to 500) 2x (300 to 500)	 2x (500)	 3x (300 to 500)** 2x (500) 90°C *	 3x (350 to 500)	 3x (400 to 500)	
	N/A 1x (3/0)		1x (350) **	. ,			 2x (500) 2x (300 to 500)		 3x (350 to 500) 2x (500)	 3x (400 to 500) 2x (500) 90°C *	
380 to 416	N/A 1x (3/0)	1x (250 to 350)	1x (350) ** N/A	2x (3/0 to 500) 1x (300 to 350)**	2x (4/0 to 500)	2x (300 to 500)		2x (500) 90°C *		. ,	 3x (350 to 500 2x (500)

Terminals
3 Phases

G

1

SHEET 1 OF 1

Bonding	Incoming Power					
Ground	YYY					
÷	000 L1 L2 L3 IS1					

Notes: 1 - For proper wire sizing, refer to NFPA70 and NEC (USA) or CEC (Canada) or local code.

2 - Controller suitable for service entrance in USA.

3 - For more accurate motor connections refer to motor manufacturer or

motor nameplate.

4 - Controller is phase sensitive. Incoming lines must be connected in ABC sequence.

\*For standard enclosure, use 90°C aluminium wire. Consult Factory for Use of Conductors Rated Lower than 90°C. \*\* Consult Factory

2

Drawing for information only.

Manufacturer reserves the right to modify this drawing without notice. Contact manufacturer for "As Built" drawing.

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	TORNATEC	n N	DRAWN BY	ACD	,	28/02/23	
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## ELECTRIC FIRE PUMP CONTROLLER

## **MODEL: GPP/GPW/GPY** BUILT TO THE LATEST EDITION OF THE NFPA20 & NFPA70

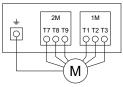


DRAWING NUMBER GPX-TD802/E DWG REV. 0 SHEET 1 OF 1

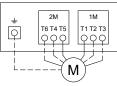
## **COPPER CONDUCTORS** for Motor Connection (1M-2M). Field Wiring According to Bending Space (AWG or MCM). Terminals T1-T2-T3-T4-T5-T6-T7-T8-T9

HP Voltage	5	7.5	10	15	20	25	30	40	50	60	
208	1x (10 to 4)	1x (10 to 4)	1x (10 to 4)	1x (8 to 4)	1x (8 to 4)	1x (6 to 4)	1x (6 to 4)	1x (4 to 2/0)	1x (2 to 2/0)	1x (1 to 2/0)	
220 to 240	1x (10 to 4)	1x (10 to 4)	1x (10 to 4)	1x (8 to 4)	1x (8 to 4)	1x (6 to 4)	1x (6 to 4)	1x (4)	1x (3 to 2/0)	1x (2 to 2/0)	
380 to 416	1x (10 to 4)	1x (8 to 4)	1x (8 to 4)	1x (6 to 4)	1x (4)						
440 to 480	1x (10 to 4)	1x (8 to 4)	1x (8 to 4)	1x (6 to 4)							
600	1x (10 to 4)	1x (8 to 4)	1x (8 to 4)								
HP Voltage	75	100	125	150	200	250	300	350	400	450	500
208	1x (2/0 to 3/0)	1x (3/0 to 300)	1x (250 to 300)	2x (1/0 to 300)	2x (3/0 to 350)						
220 to 240	1x (1/0 to 2/0)	1x (3/0)	1x (4/0 to 300)	1x (300)	2x (2/0 to 300)	2x (4/0 to 350)					
380 to 416	1x (4 to 2/0)	1x (2 to 2/0)	1x (1/0 to 2/0)	1x (2/0 to 3/0)	1x (4/0 to 300)	1x (300)	2x (2/0 to 300)	2x (3/0 to 300)	2x (4/0 to 350)	2x (4/0 to 350)	
440 to 480	1x (4)	1x (3 to 2/0)	1x (2 to 2/0)	1x (1/0 to 3/0)	1x (2/0 to 3/0)	1x (4/0 to 300)	1x (300)	2x (1/0 to 300)	2x (2/0 to 300)	2x (3/0 to 350)	2x (4/0 to 350)
600	1x (6 to 4)	1x (4)	1x (3 to 2/0)	1x (2 to 2/0)	1x (1/0 to 3/0)	1x (2/0 to 3/0)	1x (4/0 to 300)	1x (250 to 300)	1x (300)	2x (1/0 to 300)	2x (2/0 to 300)

## Motor Terminals



Model:GPP



Models:GPY/GPW

## ALUMINUM CONDUCTORS for Contactor (1M-2M). Field Wiring According to Bending Space (AWG or MCM). Terminals T1-T2-T3-T4-T5-T6-T7-T8-T9

HP Voltage	5	7.5	10	15	20	25	30	40	50	60	
208	1x (12 to 2/0) **	1x (10 to 2/0) **	1x (10 to 2/0) **	1x (8 to 2/0) **	1x (6 to 2/0) **	1x (4 to 2/0) **	1x (4 to 2/0) **	1x (2 to 2/0)	1x (1/0 to 2/0)	1x (2/0)	
220 to 240	1x (12 to 2/0) **	1x (10 to 2/0) **	1x (10 to 2/0) **	1x (8 to 2/0) **	1x (8 to 2/0) **	1x (6 to 2/0) **	1x (4 to 2/0) **	1x (2 to 2/0) **	1x (1 to 2/0)	1x (1/0 to 2/0)	
380 to 416	1x (12 to 2/0) **	1x (12 to 2/0) **	1x (12 to 2/0) **	1x (10 to 2/0) **	1x (10 to 2/0) **	1x (8 to 2/0) **	1x (8 to 2/0) **	1x (6 to 2/0) **	1x (4 to 2/0) **	1x (3 to 2/0) **	
440 to 480	1x (12 to 2/0) **	1x (10 to 2/0) **	1x (10 to 2/0) **	1x (8 to 2/0) **	1x (8 to 2/0) **	1x (6 to 2/0) **	1x (4 to 2/0) **				
600	1x (12 to 2/0) **	1x (10 to 2/0) **	1x (10 to 2/0) **	1x (10 to 2/0) **	1x (8 to 2/0) **	1x (8 to 2/0) **	1x (6 to 2/0) **				
HP Voltage	75	100	125	150	200	250	300	350	400	450	500
208	1x (3/0)	Consult Factory	1x (300) 90°C *	2x (3/0 to 300)	2x (250 to 350)						
220 to 240	1x (2/0) 90°C *	Consult Factory	1x (300)	1x (300) 90°C *	2x (4/0 to 300)	2x (300 to 350)					
380 to 416	1x (2 to 2/0)	1x (1/0 to 2/0)	1x (1/0 to 2/0)	1x (3/0) 90°C *	1x (300)	1x (300) 90°C *	2x (4/0 to 300)	2x (250 to 300)	2x (300 to 350)	2x (300 to 350)	
440 to 480	1x (3 to 2/0) **	1x (2 to 2/0)	1x (2/0) 90°C *	1x (2/0 to 3/0)	1x (3/0) 90°C *	1x (300)	1x (300) 90°C *	2x (3/0 to 300)	2x (4/0 to 300)	2x (250 to 350)	2x (300 to 350)
600	1x (4 to 2/0) **	1x (3 to 2/0) **	1x (2 to 2/0)	1x (1/0 to 3/0)	1x (3/0)	1x (3/0) 90°C *	1x (300)	1x (300) 90°C *	Consult Factory	2x (3/0 to 300)	2x (4/0 to 300)

\*For standard enclosure, use 90°C aluminium wire. Consult Factory for Use of Conductors Rated Lower than 90°C. \*\* Option V659 required.

## Notes:

1 - For proper wire sizing, refer to NFPA70 and NEC (USA) or CEC (Canada) or local code.

2 - Controller suitable for service entrance in USA.

3 - For more accurate motor connections refer to motor manufacturer or motor nameplate.

4 - Controller is phase sensitive. Incoming lines must be connected in ABC sequence.

Drawing for information only.

Manufacturer reserves the right to modify this drawing without notice. Contact manufacturer for "As Built" drawing.

