TORNATECH

Project: _____

Customer: _____

Engineer: _____

Pump Manufacturer: _____

Technical Data
Submittal Document

GPx Foam Series

Full Service
Electric Additive (Foam) Pump Controller

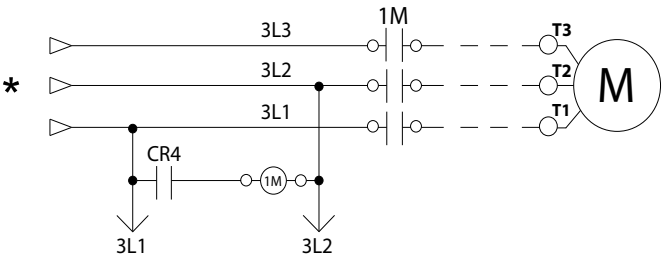
Contents:

Note: The drawings included in this package are for controllers covered under our standard offering. Actual AS BUILT drawings may differ from what is shown in this package.

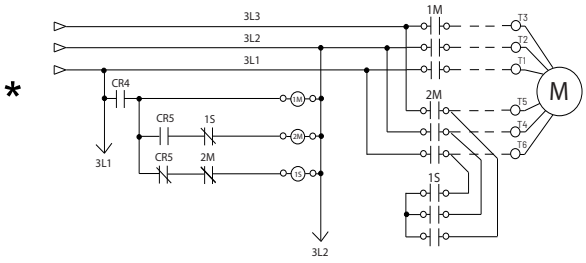
March 2024

Select starting method

☐ **Model GPA**
Across the line



☐ **Model GPY**
Wye-Delta Open



*From normal incoming power through Disconnecting Means (IS/CB)

Technical Data

GPx Foam Series Electric Additive (Foam) Pump Controller

Standard, Listings, Approvals and Certifications	**Built to NFPA 20**		
	Underwriters Laboratory (UL)	UL218 - Fire Pump Controllers	
	FM Global	Class 1321/1323	
	CE Mark	Various EN, IEC & CEE directives and standards	
	Built in Canada or U.A.E	Built in Europe	
	☐ CE Mark Option	Supplied as Standard	
Enclosure	**Protection Rating**		
	Built in Canada or U.A.E	Built in Europe	
	☐ Standard: NEMA 2	☐ Standard: IP55	
	Optional		
	☐ NEMA 12	☐ NEMA 4X-304 sst painted	☐ IP54
	☐ NEMA 3	☐ NEMA 4X-304 sst brushed finish	☐ IP55
	☐ NEMA 3R	☐ NEMA 4X-316 sst painted	☐ IP65
	☐ NEMA 4	☐ NEMA 4X-316 sst brushed finish	☐ IP66
	Accessories • Bottom entry gland plate • Lifting Lugs • Keylock handle	**Paint Specifications** • Red RAL3002 • Powder coating • Glossy textured finish	

Additive (Foam) Pump Controllers	**Choose one of the following configurations:** ☐ A8 - Additive (Foam) pump controller / non pressure actuated without pressure transducer and run test solenoid valve ☐ A8A - Additive (Foam) pump controller with pressure transducer and run test solenoid valve ☐ A8B - Additive (Foam) pump controller with pressure transducer and run test solenoid valve in stainless steel
	Add any of the following options if required: ☐ D40 - Dump valve circuitry, 24VDC Max2A ☐ Cx79 - Low foam additive level complete with visual indication and alarm contact (DPDT) ☐ Cx081 - Provision for proof pressure switch for low additive pressure complete with visual indication and alarm contact. (Proof pressure switch provided by others.)

Technical Data

GPx Foam Series Electric Additive (Foam) Pump Controller

Shortcircuit Withstand Rating	200V to 208V 60Hz	220V to 240V 60Hz	380V to 415V 50 Hz / 60Hz	440V to 480V 60Hz	575V to 600V 60Hz
	HP (kw)				
☐ Standard 100kA	5 - 150 (3.7 - 110)	5 - 200 (3.7 - 149)	5 - 300 (3.7 - 223)	5 - 400 (3.7 - 298)	N/A
☐ Optional 150kA					
☐ Standard 50kA	200 (149)	250 (186)	350 - 450 (261-335)	450 - 500 (335 - 373)	5 - 500 (3.7- 373)
☐ Optional 100kA	N/A	N/A	350 - 500 (261 - 373)	450 - 500 (335 - 373)	
☐ Optional 200kA	5 - 150 (3.7 - 110)	5 - 200 (3.7 - 149)	5 - 300 (3.7 - 223)	5 - 400 (3.7 - 298)	N/A

Ambient Temperature Rating	**Standard**: ☐ 4°C to 40°C / 39°F to 104°F **Optional**: ☐ 4°C to 55°C / 39°F to 131°F Controllers built in Dubai, UAE (Tornatech FZE) are supplied standard with 55°C rating.
Surge Suppression	Surge arrestor rated to suppress surges above line voltage
Disconnecting Means	• Isolating switch and circuit breaker assembly: - Door interlocked in the ON position - Isolating switch rated not less than 115% of motor full load current - Circuit breaker continuous rating not less than 115% of motor full load current - Overcurrent sensing non-thermal type, magnetic only - Instantaneous trip setting of not more than 20 times the motor full load current • Common flange mounted operating handle
Service Entrance Rating	Suitable as service entrance equipment
Emergency Start Handle	• Flange mounted • Integrated limit switch • Pull and latch activation • Across the line start (direct on line)
Locked Rotor Protector	• Operate shunt trip to open circuit breaker • Trip between 8 and 20 seconds • Factory set at 600% of motor full load current
Electrical Readings	• Voltage phase to phase (normal power) • Amperage of each phase when motor is running
Pressure Readings	• Continuous system pressure display • Cut-in and Cut-out pressure settings
Pressure and Event recorder	• Pressure readings with date stamp • Event recording with date stamp • Under regular maintained operation, events are stored in memory for the life of the controller. • Data viewable on operator interface display screen • Downloadable by USB port to external memory device
Pressure Sensing	• Pressure transducer and run test solenoid valve assembly for fresh water application • Pressure sensing line connection 1/2” Female NPT • Drain connection 3/8” • Rated for 0-500PSI working pressure (standard display at 0-300PSI) • Externally mounted with protective cover

Audible Alarm	Alarm buzzer - 85dB at 3 meters
Visual Indications	• Power available • Motor run • Periodic test • Manual start • Deluge valve start • Remote automatic start • Remote manual start • Emergency start • Pump on demand/Automatic start • Pump room temperature (ºF or ºC) • Lockout
Visual & Audible Alarms	Visual • Control voltage not healthy • Invalid cut-in • Lock rotor current • Loss of power • Low ambient temperature • Low water level • Motor trouble • Phase reversal (normal power) • Overcurrent • Overvoltage • Phase loss L1 • Phase loss L2 • Phase loss L3 • Phase unbalanced • Pressure transducer fault detected • Pump on demand • Pump room alarm • Service required • Undercurrent • Undervoltage • Check weekly test solenoid • Weekly test cut-in reached Visual and audible • Fail to start
Remote Alarm Contacts	DPDT-8A-250V.AC • Power available • Phase reversal • Motor run • Common pump room alarm (field re-assignable)** • Overvoltage • Undervoltage • Phase unbalance • Low pump room temperature • High Pump room temperature • Common motor trouble (field re-assignable)** • Overcurrent • Fail to start • Undercurrent • Ground fault • Free (field programmable)**

**Tornatech reserves the right to use any of these three alarm points for special specific application requirements.

ViZiTouch V2.1 Operator Interface	• Embedded microcomputer with software PLC logic • 7.0” color touch screen (HMI technology) • Upgradable software • Multi-language		
Communication Protocol Capability	• Protocol: Modbus • Connection type: Shielded female connector RJ45 • Frame Format: TCP/IP • Addresses: See bulletin MOD-GPx		
Operation	**Automatic Start**	• Start on pressure drop • Remote start signal from automatic device • Deluge valve start	
	Manual Start	• Start pushbutton • Run test pushbutton • Remote start from manual device	
	Stopping	• Manual with Stop pushbutton • Automatic after expiration of minimum run timer ***	
	Timers	Field Adjustable & Visual Countdown	• Minimum run timer ***(off delay) • Sequential start timer (on delay) • Periodic test timer
	Actuation	Visual Indication	• Pressure • Non-pressure
	Mode		• Automatic • Non-automatic

***Can only be used if approved by the AHJ

☐ A4	Flow switch provision
☐ A9	Low zone pump control function
☐ A10	Middle zone pump control function
☐ A11	High zone pump control function
☐ A13	Non-pressure actuated controller w/o pressure transducer and run test solenoid valve
☐ A16	Lockout/interlock circuit from equipment installed inside the pump room
☐ B11	Built in alarm panel (120V.AC supervisory power) providing indication for: • Audible alarm & silence pushbutton for motor run, phase reversal, loss of phase. • Pilot lights for loss of phase & supervisory power available
☐ B11B	Built in alarm panel same as B11 but 220-240VAC supervisory power
☐ B19A	High motor temperature c/w thermoster relay and alarm contacts (DPDT)
☐ B19B	High motor temperature c/w PT100 relay and alarm contacts (DPDT)
☐ B21	Ground fault alarm detection c/w visual indication and alarm contact (DPDT)
☐ C1	Extra motor run alarm contact (DPDT)
☐ C4	Periodic test alarm contact (DPDT)
☐ C6	Low discharge pressure alarm contact (DPDT)
☐ C7	Low pump room temperature alarm contact (DPDT)
☐ C10	Low water reservoir level alarm contact (DPDT)
☐ C11	High electric motor temperature alarm contact (DPDT)
☐ C12	High electric motor vibration c/w visual indication and alarm contact (DPDT)
☐ C14	Pump on demand / automatic start alarm contact (DPDT)
☐ C15	Pump fail to start alarm contact (DPDT)
☐ C16	Control voltage healthy alarm contact (DPDT)
☐ C17	Flow meter valve loop open c/w visual indication and alarm contact (DPDT)
☐ C18	High water reservoir level c/w visual indication and alarm contact (DPDT)

☐ C19	Emergency start alarm contact (DPDT)
☐ C20	Manual start alarm contact (DPDT)
☐ C21	Deluge valve start alarm contact (DPDT)
☐ C22	Remote automatic start alarm contact (DPDT)
☐ C23	Remote manual start alarm contact (DPDT)
☐ C24	High pump room temperature alarm contact (DPDT)
☐ C25	Second set of standard alarm contacts (DPDT) (Typical for city of Los Angeles and Denver)
☐ Cx	Additional visual and alarm contact (Specify function) (DPDT)
☐ D1	Low suction pressure transducer for fresh water rated at 0-300PSI with visual indication and alarm contact
☐ D1A	Low suction pressure transducer for sea water rated at 0-300PSI with visual indication and alarm contact
☐ D5	Pressure transducer and run test solenoid valve for fresh water rated for 0-500PSI (for factory calibration purposes only)
☐ D5D	Pressure transducer and run test solenoid valve for sea water rated for 0-500PSI
☐ D10	Omit mounting feet (when applicable)
☐ D13	High withstand rating for: • 200V to 208V @ 150HP max. = 150kA* • 200V to 208V @ 200HP = 100kA* • 220V to 240V @ 200HP max. = 150kA* • 220V to 240V @ 250HP = 100kA* • 380V to 415V @ 300HP max. = 150kA* • 380V to 415V @ 350HP to 450HP = 100kA* • 440V to 480V @ 400HP max. = 150kA* • 440V to 480V @ 450HP to 500HP = 100kA* • 600V @ 500HP max. = 100kA*
☐ D13A	High withstand rating for: • 380V to 480V = 65kA* • 600V = 25kA*
☐ D13B	High withstand rating for: • 200V to 208V @ 150HP max. = 200kA* • 220V to 240V @ 200HP max. = 200kA* • 380V to 415V @ 300HP max. = 200kA* • 440V to 480V @ 400HP max. = 200kA*
☐ D14	Anti-condensation heater & thermostat
☐ D14A	Anti-condensation heater & humidistat
☐ D14B	Anti-condensation heater & thermostat & humidistat

*For fire pump controller section only.
Note: Options chosen from this page are not electrically represented on the wiring schematics in this submittal package.

☐ D15	Tropicalization
☐ D18	CE Mark with factory certificate
☐ D26	Modbus with RTU frame format and RS485 connection
☐ D27	Motor heater connection (external single phase power source and heater on/off contact)
☐ D27A	Motor heater connection (internal single phase power source and heater on/off contact)
☐ D28	Customized drawing set
☐ D34A	Field programmable I/O board - 5 Input / 5 output
☐ D43	Seismic Certification compliant to CBC 2019, IBC 2018 rigid base/wall mounted only
☐ D44	Special Seismic Certification compliant to OSHPD rigid base/wall mounted only

☐ L01	Other language and English (bilingual)
☐ L02	French
☐ L03	Spanish
☐ L04	German
☐ L05	Italian
☐ L06	Polish
☐ L07	Romanian
☐ L08	Hungarian
☐ L09	Slovak
☐ L10	Croatian
☐ L11	Czech
☐ L12	Portuguese
☐ L13	Dutch
☐ L14	Russian
☐ L15	Turkish
☐ L16	Swedish
☐ L17	Bulgarian
☐ L18	Thai
☐ L19	Indonesian
☐ L20	Slovenian
☐ L21	Danish
☐ L22	Greek
☐ L23	Arabic
☐ L24	Hebrew
☐ L25	Chinese

Additional Options:

☐ _____

☐ _____

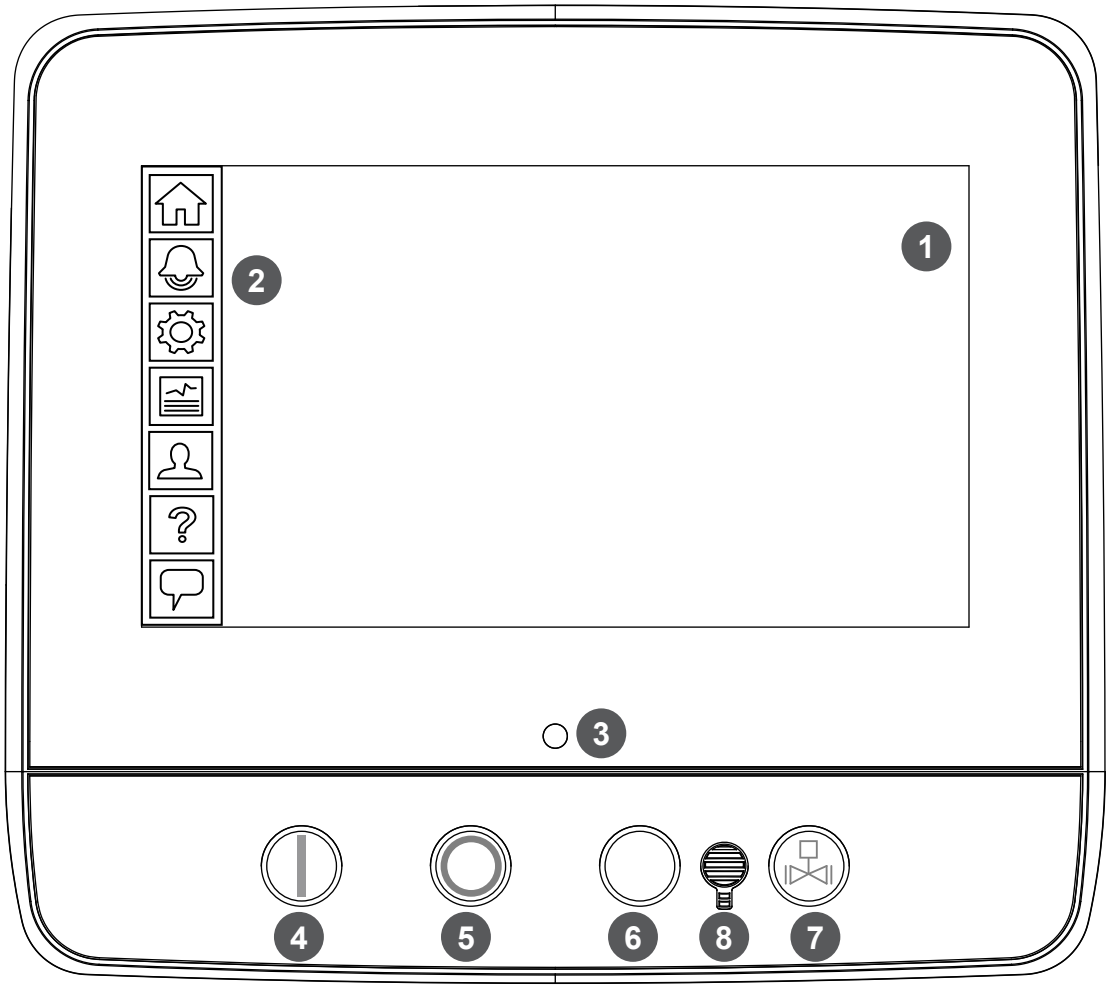
☐ _____

☐ _____

☐ _____

Note: Options chosen from this page are not electrically represented on the wiring schematics in this submittal package.

ViZiTouch V2.1 Operator Interface



1 - Color touch screen
2 - Onscreen menu
- HOME page
- ALARM page
- CONFIGURATION page
- HISTORY page
- SERVICE page
- MANUAL page
- LANGUAGES page

3 - Power LED (3 colors)
4 - START button
5 - STOP button
6 - Not Used
7 - RUN TEST button
8 - Alarm buzzer

TORNATECH

	BY	DD/MM/YY
DRAWN BY	ZS	08/09/23
FINAL APPROVAL	FC	23/02/23

ELECTRIC ADDITIVE (FOAM) PUMP CONTROLLER

MODEL: GPA/GPY

BUILT TO THE LATEST EDITION OF THE NFPA20 & NFPA70

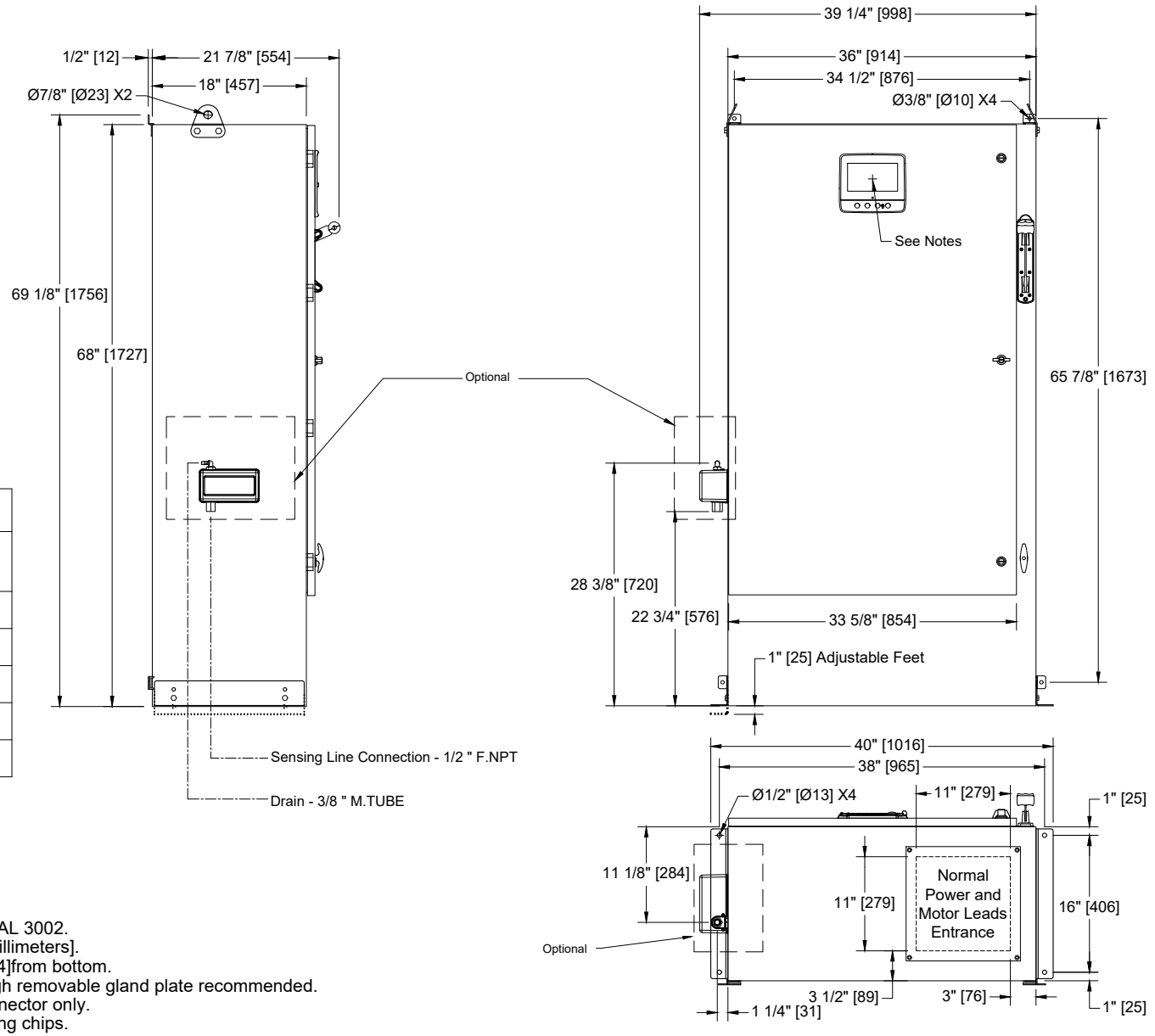
NYC Dpt of Building Approved

THIRD ANGLE PROJECTION

DRAWING NUMBER GPX-DI873/E

DWG REV. 0

SHEET 1 OF 1



Voltage / Power Table		
Voltage	Min HP	Max HP
208	75	150
220 - 240	100	200
380 - 400 - 415	150	300
440 - 480	200	400
600	250	500

Notes:

- Standard: NEMA 2
- Standard paint : textured red RAL 3002.
- All dimensions are in inches [millimeters].
- Center of screen: 61-5/8" [1564]from bottom.
- Bottom conduit entrance through removable gland plate recommended.
- Use watertight conduit and connector only.
- Protect equipment against drilling chips.
- Door swing equal to door width.

TORNATECH

	BY	DD/MM/YY
DRAWN BY	ACD	21/03/24
FINAL APPROVAL	FC	21/03/24

ELECTRIC ADDITIVE (FOAM) PUMP CONTROLLER REDUCED VOLTAGE / WYE DELTA (OPEN TRANSITION)

MODEL:GPY

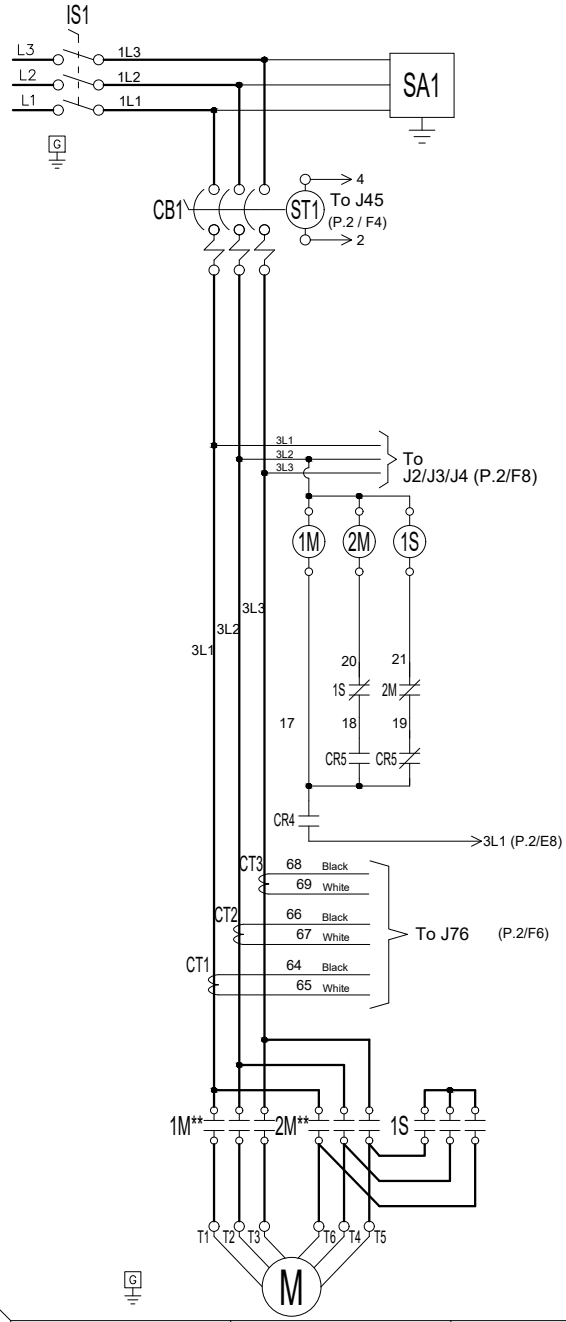
BUILT TO THE LATEST EDITION OF THE NFPA20 & NFPA70

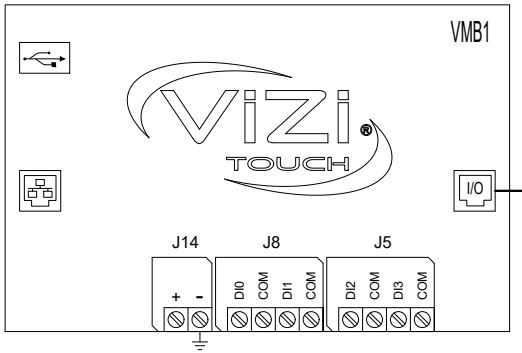
NYC Dpt of Building Approved

DRAWING NUMBER GPY-WS870/E

DWG REV. 1

SHEET 1 OF 2





To I/O Electric Board UP (P.2 / E2)

Legend	
1M-2M	Contactors
1S	Contactor
AB	Alarm Bell
CB	Circuit Breaker
CR	Control Relay
CT	Current Transformer
EB	Electric I/O Board
IS	Isolating Switch
J	Jumper
LS	Limit Switch
PT	Pressure Transducer
SA	Surge Arrester
ST	Shunt Trip
SV	Solenoid Valve
VMB	Main Board
XTR	Transformer

TORNATECH

	BY	DD/MM/YY
DRAWN BY	ACD	21/03/24
FINAL APPROVAL	FC	21/03/24

ELECTRIC ADDITIVE (FOAM) PUMP CONTROLLER REDUCED VOLTAGE / WYE DELTA (OPEN TRANSITION)

MODEL:GPY

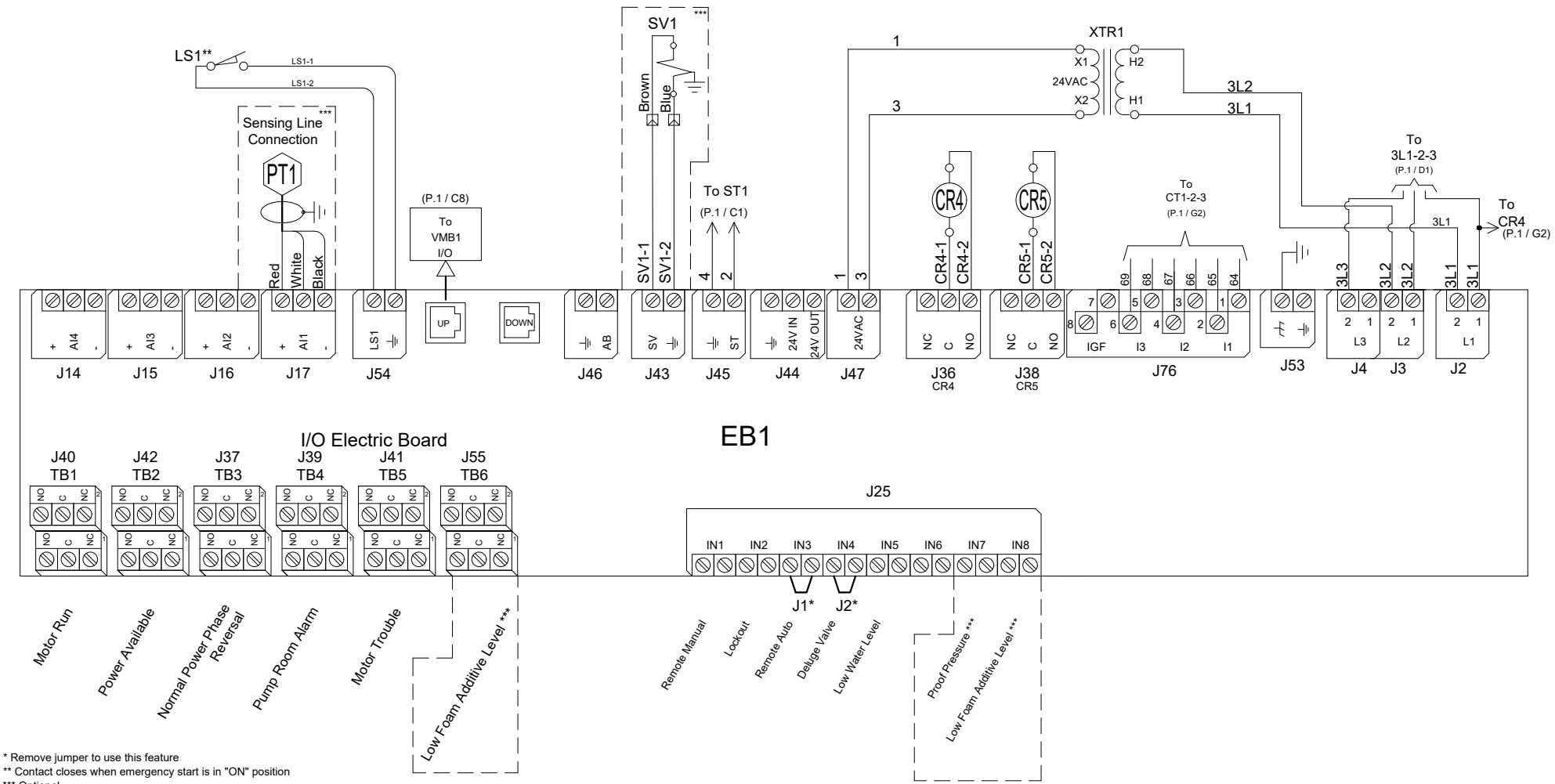
BUILT TO THE LATEST EDITION OF THE NFPA20 & NFPA70

NYC Dpt of Building Approved

DRAWING NUMBER GPY-WS870/E

DWG REV. 1

SHEET 2 OF 2



* Remove jumper to use this feature

** Contact closes when emergency start is in "ON" position

*** Optional

TORNATECH

		BY	DD/MM/YY
DRAWN BY		ZS	08/09/23
FINAL APPROVAL		FC	08/09/23

ELECTRIC ADDITIVE (FOAM) PUMP CONTROLLER

MODEL: GPA/GPY

BUILT TO THE LATEST EDITION OF THE NFPA20 & NFPA70

NYC Dpt of Building Approved

DRAWING NUMBER GPX-TD870/E

DWG REV. 0

SHEET 1 OF 1

COPPER CONDUCTORS for Isolating Switch (IS1).
Field Wiring According to Bending Space (AWG or MCM). Terminals L1 - L2 - L3

Bending Space	5 " (127 mm)							8 " (203 mm)		
HP / Voltage	5	7.5	10	15	20	25	30	40	50	60
208	1x (10 to 1/0)	1x (8 to 1/0)	1x (8 to 1/0)	1x (6 to 1/0)	1x (4 to 1/0)	1x (3 to 1/0)	1x (2 to 1/0)	1x (1/0 to 3/0)	1x (3/0 to 250)	1x (4/0 to 250)
220 to 240	1x (10 to 1/0)	1x (10 to 1/0)	1x (8 to 1/0)	1x (6 to 1/0)	1x (4 to 1/0)	1x (4 to 1/0)	1x (3 to 1/0)	1x (1 to 3/0)	1x (2/0 to 3/0)	1x (3/0 to 250)
380 to 416	1x (10 to 1/0)	1x (10 to 1/0)	1x (10 to 1/0)	1x (8 to 1/0)	1x (8 to 1/0)	1x (6 to 1/0)	1x (6 to 1/0)	1x (4 to 1/0)	1x (3 to 1/0)	1x (3 to 1/0)
440 to 480	1x (10 to 1/0)	1x (10 to 1/0)	1x (10 to 1/0)	1x (10 to 1/0)	1x (8 to 1/0)	1x (8 to 1/0)	1x (6 to 1/0)	1x (6 to 1/0)	1x (4 to 1/0)	1x (3 to 1/0)
600	1x (10 to 1/0)	1x (10 to 1/0)	1x (10 to 1/0)	1x (10 to 1/0)	1x (10 to 1/0)	1x (8 to 1/0)	1x (8 to 1/0)	1x (6 to 1/0)	1x (6 to 1/0)	1x (4 to 1/0)

Bending Space	12 " (305 mm)				16 " (406 mm)						
HP / Voltage	75	100	125	150	200	250	300	350	400	450	500
208	2x (1/0 to 500)	2x (2/0 to 500)	2x (4/0 to 500)	2x (250 to 500)	3x (4/0 to 500)	--------	--------	--------	--------	--------	--------
220 to 240	1x (250)	2x (2/0 to 500)	2x (3/0 to 500)	2x (4/0 to 500)	2x (350 to 500)	3x (250 to 500)	--------	--------	--------	--------	--------
380 to 416	1x (1/0 to 3/0)	1x (3/0 to 250)	1x (250)	2x (1/0 to 500)	2x (3/0 to 500)	2x (4/0 to 500)	2x (300 to 500)	2x (400 to 500)	3x (250 to 500)	3x (300 to 500)	--------
440 to 480	1x (1 to 3/0)	1x (2/0 to 3/0)	1x (3/0 to 250)	1x (4/0 to 250)	2x (1/0 to 500)	2x (3/0 to 500)	2x (4/0 to 500)	2x (300 to 500)	2x (350 to 500)	2x (400 to 500)	3x (250 to 500)
600	1x (3 to 1/0)	1x (1 to 3/0)	1x (2/0 to 3/0)	1x (3/0 to 250)	1x (250)	2x (2/0 to 500)	2x (3/0 to 500)	2x (4/0 to 500)	2x (250 to 500)	2x (300 to 500)	2x (350 to 500)
Bending Space	5 " (127 mm)	8 " (203 mm)			12 " (305 mm)						

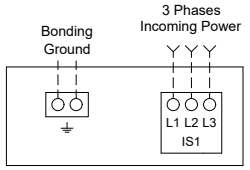
ALUMINUM CONDUCTORS for Isolating Switch (IS1).
Field Wiring According to Bending Space (AWG or MCM). Terminals L1 - L2 - L3

Bending Space	5 " (127 mm)							8 " (203 mm)		10 " (254 mm)
HP / Voltage	5	7.5	10	15	20	25	30	40	50	60
208	1x (10 to 1/0)	1x (6 to 1/0)	1x (6 to 1/0)	1x (4 to 1/0)	1x (3 to 1/0)	1x (1 to 1/0)	1x (1/0)	1x (3/0)	1x (4/0 to 250)	1x (300) ** or 1x (250) 90°C *
220 to 240	1x (10 to 1/0)	1x (8 to 1/0)	1x (6 to 1/0)	1x (4 to 1/0)	1x (3 to 1/0)	1x (2 to 1/0)	1x (1 to 1/0)	1x (2/0 to 3/0)	1x (3/0) 90°C *	1x (250)
380 to 416	1x (10 to 1/0)	1x (10 to 1/0)	1x (10 to 1/0)	1x (6 to 1/0)	1x (6 to 1/0)	1x (4 to 1/0)	1x (4 to 1/0)	1x (2 to 1/0)	1x (1 to 1/0)	1x (1/0)
440 to 480	1x (10 to 1/0)	1x (10 to 1/0)	1x (10 to 1/0)	1x (8 to 1/0)	1x (6 to 1/0)	1x (6 to 1/0)	1x (6 to 1/0)	1x (4 to 1/0)	1x (2 to 1/0)	1x (1 to 1/0)
600	1x (10 to 1/0)	1x (10 to 1/0)	1x (10 to 1/0)	1x (10 to 1/0)	1x (8 to 1/0)	1x (6 to 1/0)	1x (6 to 1/0)	1x (4 to 1/0)	1x (4 to 1/0)	1x (2 to 1/0)

Bending Space	12 " (305 mm)				16 " (406 mm)						
HP / Voltage	75	100	125	150	200	250	300	350	400	450	500
208	2x (2/0 to 500)	2x (4/0 to 500)	2x (300 to 500)	2x (350 to 500)	3x (300 to 500)	--------	--------	--------	--------	--------	--------
220 to 240	1x (350) ** N/A	2x (3/0 to 500)	2x (250 to 500)	2x (300 to 500)	2x (500)	3x (400 to 500)	--------	--------	--------	--------	--------
380 to 416	1x (3/0)	1x (250 to 350)	1x (350) ** N/A	2x (3/0 to 500)	2x (4/0 to 500)	2x (300 to 500)	2x (500)	3x (300 to 500)** 2x (500) 90°C *	3x (350 to 500)	3x (400 to 500)	--------
440 to 480	1x (1/0 to 3/0)	1x (3/0)	1x (250)	1x (300 to 350)** 1x (250) 90°C *	2x (3/0 to 500)	2x (250 to 500)	2x (300 to 500)	2x (400 to 500)	2x (500)	2x (500) 90°C *	3x (350 to 500)
600	1x (1 to 1/0)	1x (2/0 to 3/0)	1x (3/0) 90°C *	1x (4/0 to 250)	1x (350 to 500)	2x (3/0 to 500)	2x (4/0 to 250)	2x (300 to 500)	2x (350 to 500)	2x (400 to 500)	2x (500)
Bending Space	5 " (127 mm)	8 " (203 mm)			12 " (305 mm)						

*For standard enclosure, use 90°C aluminium wire. Consult Factory for Use of Conductors Rated Lower than 90°C.
** Consult Factory

Power Terminals



Notes:
1 - For proper wire sizing, refer to NFPA70 and NEC (USA) or CEC (Canada) or local code.
2 - Controller suitable for service entrance in USA.
3 - For more accurate motor connections refer to motor manufacturer or motor nameplate.
4 - Controller is phase sensitive. Incoming lines must be connected in ABC sequence.

Drawing for information only.
Manufacturer reserves the right to modify this drawing without notice.
Contact manufacturer for "As Built" drawing.

TORNATECH

		BY	DD/MM/YY
DRAWN BY		ZS	08/09/23
FINAL APPROVAL		FC	08/09/23

ELECTRIC ADDITIVE (FOAM) PUMP CONTROLLER

MODEL: GPY

BUILT TO THE LATEST EDITION OF THE NFPA20 & NFPA70

NYC Dpt of Building Approved

DRAWING NUMBER GPX-TD872/E

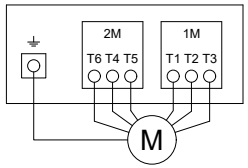
DWG REV. 0

SHEET 1 OF 1

HP / Voltage	5	7.5	10	15	20	25	30	40	50	60
208	1x (10 to 4)	1x (10 to 4)	1x (10 to 4)	1x (8 to 4)	1x (8 to 4)	1x (6 to 4)	1x (6 to 4)	1x (4 to 2/0)	1x (2 to 2/0)	1x (1 to 2/0)
220 to 240	1x (10 to 4)	1x (10 to 4)	1x (10 to 4)	1x (8 to 4)	1x (8 to 4)	1x (6 to 4)	1x (6 to 4)	1x (4)	1x (3 to 2/0)	1x (2 to 2/0)
380 to 416	1x (10 to 4)	1x (10 to 4)	1x (10 to 4)	1x (10 to 4)	1x (10 to 4)	1x (10 to 4)	1x (8 to 4)	1x (8 to 4)	1x (6 to 4)	1x (4)
440 to 480	1x (10 to 4)	1x (10 to 4)	1x (10 to 4)	1x (10 to 4)	1x (10 to 4)	1x (10 to 4)	1x (10 to 4)	1x (8 to 4)	1x (8 to 4)	1x (6 to 4)
600	1x (10 to 4)	1x (10 to 4)	1x (10 to 4)	1x (10 to 4)	1x (10 to 4)	1x (10 to 4)	1x (10 to 4)	1x (10 to 4)	1x (8 to 4)	1x (8 to 4)

HP / Voltage	75	100	125	150	200	250	300	350	400	450	500
208	1x (2/0 to 3/0)	1x (3/0 to 300)	1x (250 to 300)	2x (1/0 to 300)	2x (3/0 to 350)	--------	--------	--------	--------	--------	--------
220 to 240	1x (1/0 to 2/0)	1x (3/0)	1x (4/0 to 300)	1x (300)	2x (2/0 to 300)	2x (4/0 to 350)	--------	--------	--------	--------	--------
380 to 416	1x (4 to 2/0)	1x (2 to 2/0)	1x (1/0 to 2/0)	1x (2/0 to 3/0)	1x (4/0 to 300)	1x (300)	2x (2/0 to 300)	2x (3/0 to 300)	2x (4/0 to 350)	2x (4/0 to 350)	--------
440 to 480	1x (4)	1x (3 to 2/0)	1x (2 to 2/0)	1x (1/0 to 3/0)	1x (2/0 to 3/0)	1x (4/0 to 300)	1x (300)	2x (1/0 to 300)	2x (2/0 to 300)	2x (3/0 to 350)	2x (4/0 to 350)
600	1x (6 to 4)	1x (4)	1x (3 to 2/0)	1x (2 to 2/0)	1x (1/0 to 3/0)	1x (2/0 to 3/0)	1x (4/0 to 300)	1x (250 to 300)	1x (300)	2x (1/0 to 300)	2x (2/0 to 300)

Motor Terminals



Model: GPY

HP / Voltage	5	7.5	10	15	20	25	30	40	50	60
208	1x (12 to 2/0) **	1x (10 to 2/0) **	1x (10 to 2/0) **	1x (8 to 2/0) **	1x (6 to 2/0) **	1x (4 to 2/0) **	1x (4 to 2/0) **	1x (2 to 2/0)	1x (1/0 to 2/0)	1x (2/0)
220 to 240	1x (12 to 2/0) **	1x (10 to 2/0) **	1x (10 to 2/0) **	1x (8 to 2/0) **	1x (8 to 2/0) **	1x (6 to 2/0) **	1x (4 to 2/0) **	1x (2 to 2/0) **	1x (1 to 2/0)	1x (1/0 to 2/0)
380 to 416	1x (12 to 2/0) **	1x (12 to 2/0) **	1x (12 to 2/0) **	1x (10 to 2/0) **	1x (10 to 2/0) **	1x (8 to 2/0) **	1x (8 to 2/0) **	1x (6 to 2/0) **	1x (4 to 2/0) **	1x (3 to 2/0) **
440 to 480	1x (12 to 2/0) **	1x (12 to 2/0) **	1x (12 to 2/0) **	1x (12 to 2/0) **	1x (10 to 2/0) **	1x (10 to 2/0) **	1x (8 to 2/0) **	1x (8 to 2/0) **	1x (6 to 2/0) **	1x (4 to 2/0) **
600	1x (12 to 2/0) **	1x (12 to 2/0) **	1x (12 to 2/0) **	1x (12 to 2/0) **	1x (10 to 2/0) **	1x (10 to 2/0) **	1x (10 to 2/0) **	1x (8 to 2/0) **	1x (8 to 2/0) **	1x (6 to 2/0) **

HP / Voltage	75	100	125	150	200	250	300	350	400	450	500
208	1x (3/0)	Consult Factory	1x (300) 90°C *	2x (3/0 to 300)	2x (250 to 350)	--------	--------	--------	--------	--------	--------
220 to 240	1x (2/0) 90°C *	Consult Factory	1x (300)	1x (300) 90°C *	2x (4/0 to 300)	2x (300 to 350)	--------	--------	--------	--------	--------
380 to 416	1x (2 to 2/0)	1x (1/0 to 2/0)	1x (1/0 to 2/0)	1x (3/0) 90°C *	1x (300)	1x (300) 90°C *	2x (4/0 to 300)	2x (250 to 300)	2x (300 to 350)	2x (300 to 350)	--------
440 to 480	1x (3 to 2/0) **	1x (2 to 2/0)	1x (2/0) 90°C *	1x (2/0 to 3/0)	1x (3/0) 90°C *	1x (300)	1x (300) 90°C *	2x (3/0 to 300)	2x (4/0 to 300)	2x (250 to 350)	2x (300 to 350)
600	1x (4 to 2/0) **	1x (3 to 2/0) **	1x (2 to 2/0)	1x (1/0 to 3/0)	1x (3/0)	1x (3/0) 90°C *	1x (300)	1x (300) 90°C *	Consult Factory	2x (3/0 to 300)	2x (4/0 to 300)

*For standard enclosure, use 90°C aluminium wire. Consult Factory for Use of Conductors Rated Lower than 90°C.
**Option V659 required.

Notes:
1 - For proper wire sizing, refer to NFPA70 and NEC (USA) or CEC (Canada) or local code.
2 - Controller suitable for service entrance in USA.
3 - For more accurate motor connections refer to motor manufacturer or motor nameplate.
4 - Controller is phase sensitive. Incoming lines must be connected in ABC sequence.

Drawing for information only.
Manufacturer reserves the right to modify this drawing without notice.
Contact manufacturer for "As Built" drawing.

TORNATECH

		BY	DD/MM/YY
DRAWN BY		ZS	08/09/23
FINAL APPROVAL		FC	08/09/23

ELECTRIC ADDITIVE (FOAM) PUMP CONTROLLER

MODEL: GPA/GPY

BUILT TO THE LATEST EDITION OF THE NFPA20 & NFPA70

NYC Dpt of Building Approved

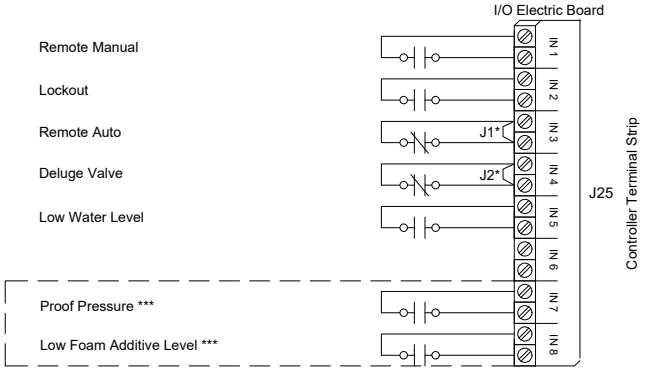
DRAWING NUMBER GPX-TD873/E

DWG REV. 0

SHEET 1 OF 1

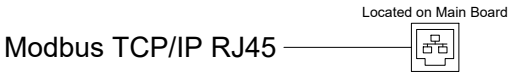
Field Connections

Terminals Wire Size:
24 - 12 AWG
0.5 Nm



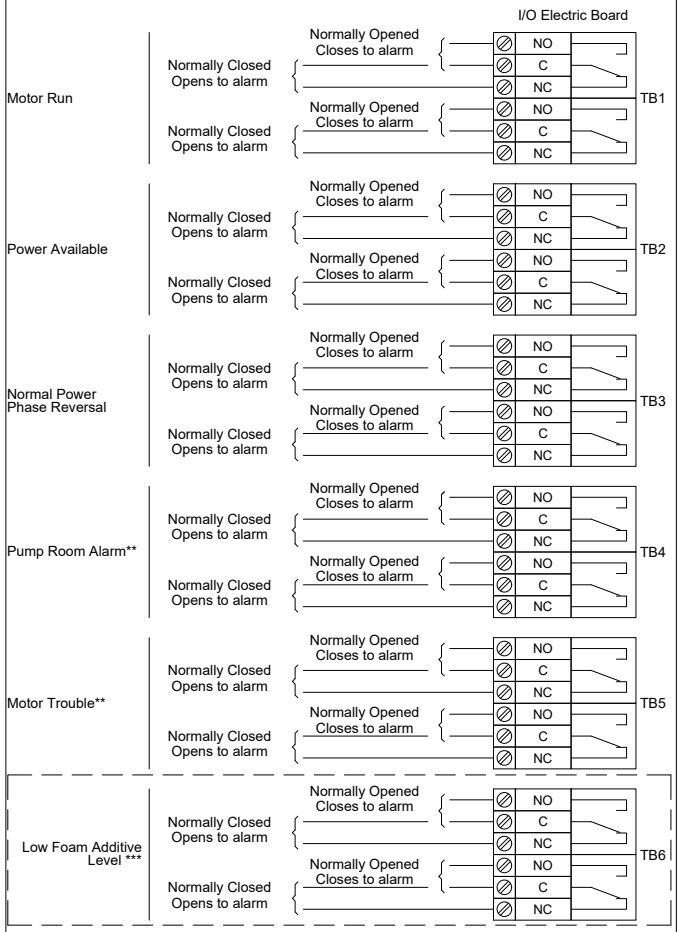
Network Connections

Terminals Wire Size:
Shielded Female Connector RJ45



Alarm Contacts

Terminals Wire Size:
24 - 12 AWG
0.5 Nm



* Remove jumper to use this feature
** Re-assignable
*** Optional