

Project:	
Customer:	
Engineer:	
Pump Manufacturer: _	

Technical Data Submittal Document

VPx Series

Full Service - Variable Speed Electric Fire Pump Controller with Automatic Power Transfer Switch



Contents: Data Sheets Dimensional Data Wiring Schematics Field Connections

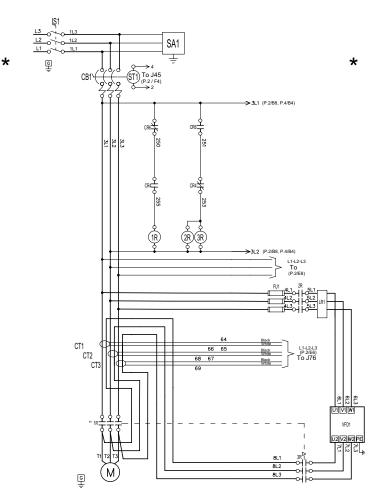
Note: The drawings included in this package are for controllers covered under our standard offering. Actual AS BUILT drawings may differ from what is shown in this package.



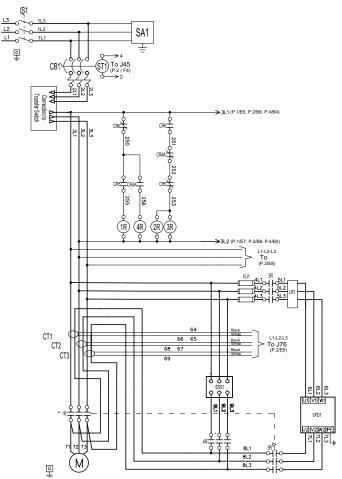


Select Bypass starting method

Model VPA Across the line



Model VPS Soft Start Soft Stop



*From normal incoming power through Disconnecting Means (IS/CB) *For Disconnecting Means details see page 3





Standard,	Built to NFPA 20 (latest ec	lition)				
Listings, Approvals and	Underwriters Laboratory (UL)• UL218 - Fire Pump Controllers • UL 1008 - Automatic power transfer switches for fire pump control					
Certifications	FM Global	Class 1321/1323				
	Protection Rating					
	Standard: NEMA 12 ventilat	ted assembly				
Enclosure	Accessories Gland plate(s) Lifting Lugs Keylock handle 	Paint Specifications Red RAL3002 Powder coating Glossy textured finish 				

Shortcircuit	200V 60Hz	208V to 240V 60Hz	380V to 415V 50 Hz / 60Hz	440V to 480V 60Hz	575V to 600V 60Hz
Withstand			HP (kw)		
Rating	5 to 75	5 to 100	5 to 350	5 to 450	5 to 100
		Standar	d 100kA		Standard 50kA

Ambient Temperature Rating	Standard: 4°C to 40°C / 39°F to 104°F
Surge Suppression	Surge arrestor rated to suppress surges above line voltage
Disconnecting Means	 Isolating switch and circuit breaker assembly: Door interlocked in the ON position Isolating switch rated not less than 115% of motor full load current Circuit breaker continuous rating not less than 115% of motor full load current Overcurrent sensing non-thermal type, magnetic only Instantaneous trip setting of not more than 20 times the motor full load current Common flange mounted operating handle
Service Entrance Rating	Suitable as service entrance equipment
Emergency Start Handle	 Flange mounted Pull and latch activation Integrated limit switch Across the line start (direct on line)
Locked Rotor Protector	Operate shunt trip to open circuit breaker Factory set at 600% of motor full load current Trip between 8 and 20 seconds
Electrical Readings	 Voltage phase to phase (normal power) Amperage of each phase when motor is running
Pressure Readings	 Continuous system pressure display Constant pressure output set-point Cut-in and Cut-out pressure settings



Pressure and Event recorder	 Pressure readings with date stamp Event recording with date stamp Under regular maintained operation, events are stored in memory for the life of the Data viewable on operator interface display screen Downloadable by USB port to external memory device 	controller.
Pressure Sensing	 Pressure transducers and run test solenoid valve assembly for fresh water applicati Pressure sensing line connection 1/2" Female NPT Drain connection 3/8" Rated for 0-500PSI working pressure (standard display at 0-300PSI) Externally mounted with protective cover 	on
Variable Speed Drive Circuit	 Variable speed drive (VFD) Line reactor 5% Mode selector switch VFD Bypass 	
Audible Alarm	Alarm buzzer - 85dB at 3 meters	
Visual Indications	 Power available Deluge valve start Motor run Periodic test Manual start Deluge valve start Remote automatic start Remote manual start Emergency start Pump on demand/Automatic start Pump room temperature (°F or °C) Lockout 	• VFD fault • VFD bypass • VFD Hertz
Visual & Audible Alarms		m alarm equired rent
Remote Alarm Contacts	DPDT-8A-250V.AC Power available Debter available Phase reversal Motor run Common pump room alarm (field re-assignable)** Overvoltage Undervoltage Phase unbalance Low pump room temperature High Pump room temperature High Pump room temperature Common motor trouble (field re-assignable)** Overcurrent Fail to start Undercurrent Ground fault	ode

**Tornatech reserves the right to use any of these three alarm points for special specific application requirements.



ViZiTouch V2.1 Operator Interface	 Embedded microcomputer with software PLC logic 7.0" color touch screen (HMI technology) Upgradable software Multi-language 						
Communication Protocol Capability	 Protocol: Modbus Connection type: Shielded female connector RJ45 Frame Format: TCP/IP Addresses: See Technical Bulletin - Modbus TCP/IP Communication Protocol for Electric Fire Pump Controllers with Automatic Transfer Switch 						
	Automatic Start	 Start on pressure drop Remote start signal from Deluge valve start 	automatic device				
	Manual Start	 Start pushbutton Run test pushbutton Remote start from manual device 					
Operation	Stopping	 Manual with Stop pushbutton Automatic after expiration of minimum run timer *** 					
	Timers	Field Adjustable & Visual Countdown	 Minimum run timer ***(off delay) Sequential start timer (on delay) Periodic test timer 				
	Actuation	Viewel Indiantian	Pressure Non-pressure				
	Mode	Visual Indication	Automatic Non-automatic				

***Can only be used if approved by the AHJ



Flow switch provision	C19	Emergency start alarm contact (DPDT)
Foam pump application w/o pressure	C20	Manual start alarm contact (DPDT)
	C21	Deluge valve start alarm contact (DPDT)
	C22	Remote automatic start alarm contact (DPDT)
	C23	Remote manual start alarm contact (DPDT)
	C24	High pump room temperature alarm contact
transducer and run test solenoid valve		(DPDT)
Lockout/interlock circuit from equipment installed inside the pump room	C25	Second set of standard alarm contacts (DPDT) (Typical for city of Los Angeles and Denver)
Built in alarm panel (120V.AC supervisory	Cx	Additional visual and alarm contact (Specify function) (DPDT)
 Audible alarm & silence pushbutton for motor run, phase reversal, loss of phase. Pilot lights for loss of phase & supervisory 	D1	Low suction pressure transducer for fresh water rated at 0-300PSI with visual indication and alarm contact
power available Built in alarm panel same as B11 but 220- 240VAC supervisory power	D1A	Low suction pressure transducer for sea water rated at 0-300PSI with visual indication and alarm contact
High motor temperature c/w thermoster relay and alarm contacts (DPDT)	D5	Pressure transducer and run test solenoid valve for fresh water rated for 0-500PSI (for factory calibration purposes only)
alarm contacts (DPDT)	D5D	Pressure transducer and run test solenoid valve for sea water rated for 0-500PSI
	D14	Anti-condensation heater & thermostat
	D14A	Anti-condensation heater & humidistat
	D14B	Anti-condensation heater & thermostat &
		humidistat
Low pump room temperature alarm contact	D15	Tropicalization
Low water reservoir level alarm contact	D26	Modbus with RTU frame format and RS485 connection
	D27	Motor heater connection (external single phase power source and heater on/off contact)
(DPDT)	D27A	Motor heater connection (internal single phase
High electric motor vibration c/w visual indication and alarm contact (DPDT)		power source and heater on/off contact)
Pump on demand / automatic start alarm contact (DPDT)	D28	Customized drawing set
Pump fail to start alarm contact (DPDT)	D34A	Field programmable I/O board - 5 Input / 5 output
Control voltage healthy alarm contact (DPDT)	D36	Redundant pressure transducer for fresh
		water rated for 0-500PSI
Flow meter valve loop open c/w visual indication and alarm contact (DPDT)	D36A	Redundant pressure transducer for sea water
	Foam pump application w/o pressure transducer and run test solenoid valve. Low zone pump control function Middle zone pump control function Non-pressure actuated controller w/o pressure transducer and run test solenoid valve Lockout/interlock circuit from equipment installed inside the pump room Built in alarm panel (120V.AC supervisory power) providing indication for: • Audible alarm & silence pushbutton for motor run, phase reversal, loss of phase. • Pilot lights for loss of phase & supervisory power available Built in alarm panel same as B11 but 220- 240VAC supervisory power High motor temperature c/w thermoster relay and alarm contacts (DPDT) High motor temperature c/w PT100 relay and alarm contacts (DPDT) Ground fault alarm detection c/w visual indication and alarm contact (DPDT) Extra motor run alarm contact (DPDT) Low discharge pressure alarm contact (DPDT) Low water reservoir level alarm contact (DPDT) High electric motor temperature alarm contact (DPDT) High electric motor temperature alarm contact (DPDT) High electric motor temperature alarm contact (DPDT) High electric motor vibration c/w visual indication and alarm contact (DPDT) Pump on demand / automatic start alarm contact (DPDT) Pump fail to start alarm contact (DPDT)	Foam pump application w/o pressure transducer and run test solenoid valve.C20Low zone pump control functionC21Middle zone pump control functionC23High zone pump control functionC24Non-pressure actuated controller w/o pressure transducer and run test solenoid valveC24Lockout/interlock circuit from equipment installed inside the pump roomC25Built in alarm panel (120V.AC supervisory power) providing indication for: • Audible alarm & silence pushbutton for motor run, phase reversal, loss of phase. • Pilot lights for loss of phase & supervisory power availableD1Built in alarm panel same as B11 but 220- 240VAC supervisory powerD1High motor temperature c/w thermoster relay and alarm contacts (DPDT)D5High motor temperature c/w PT100 relay and alarm contacts (DPDT)D5DGround fault alarm detection c/w visual indication and alarm contact (DPDT)D14Low discharge pressure alarm contact (DPDT)D15Low water reservoir level alarm contact (DPDT)D27High electric motor vibration c/w visual indication and alarm contact (DPDT)D27High electric motor vibration c/w visual indication and alarm contact (DPDT)D28D27D27AD27D28Pump on demand / automatic start alarm contact (DPDT)D34A

Note: Options chosen from this page are not electrically represented on the wiring schematics in this submittal package.



E1	Permanent load shedding contacts
E2	Temporary pump motor start period load shedding contacts
E3	Temporary & permanent load shedding contacts
F2	Anti condensation heater & thermostat (alternate power section)
F2A	Anti condensation heater & humidistat (alternate power section)
F2B	Anti condensation heater & thermostat & humidistat (alternate power section)

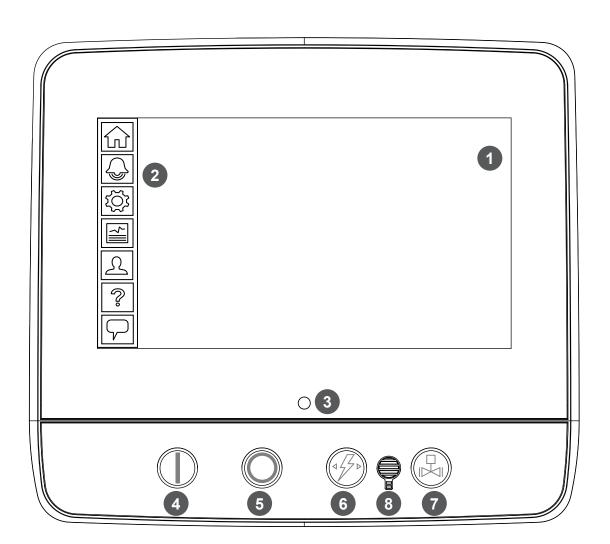
Additional Options:

Note: Options chosen from this page are not electrically represented on the wiring schematics in this submittal package.



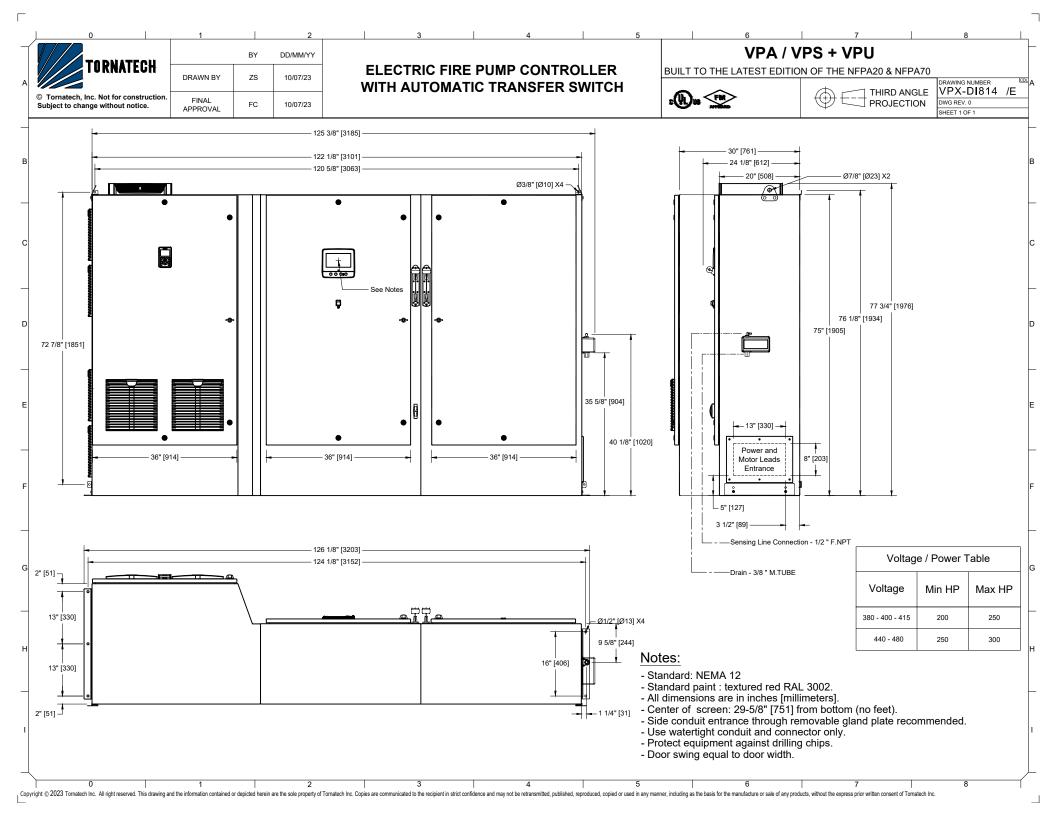
ViZiTouch V2.1 Operator Interface

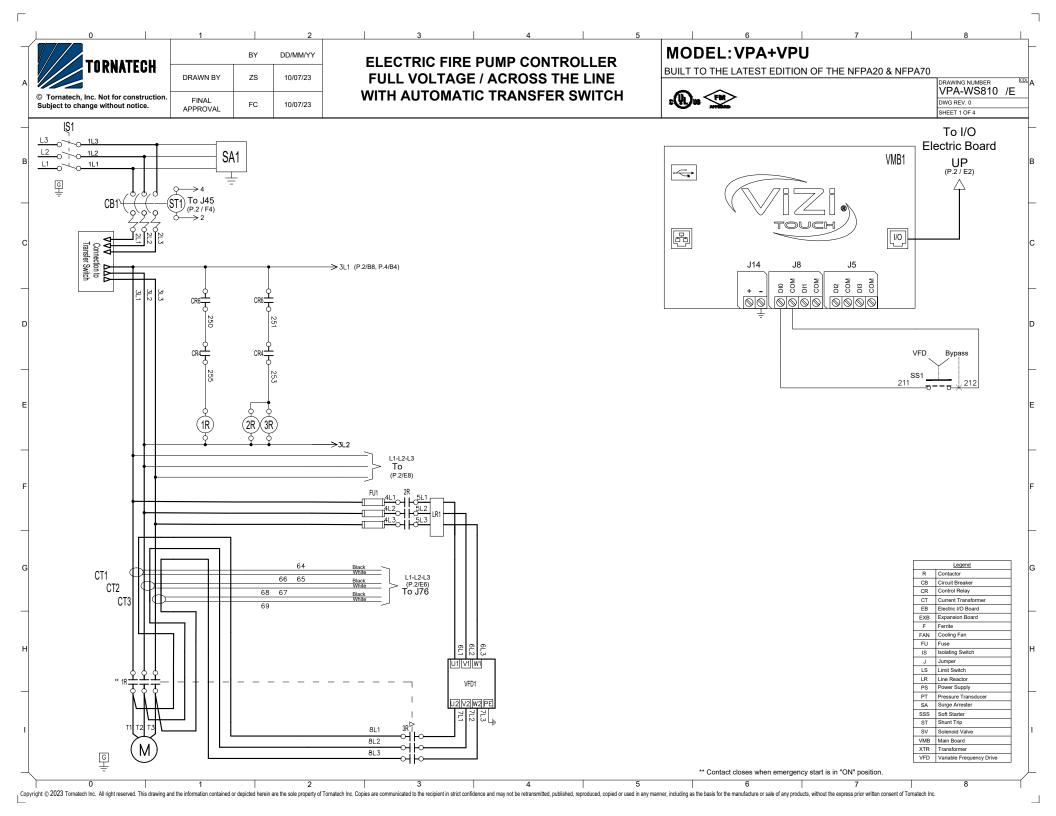


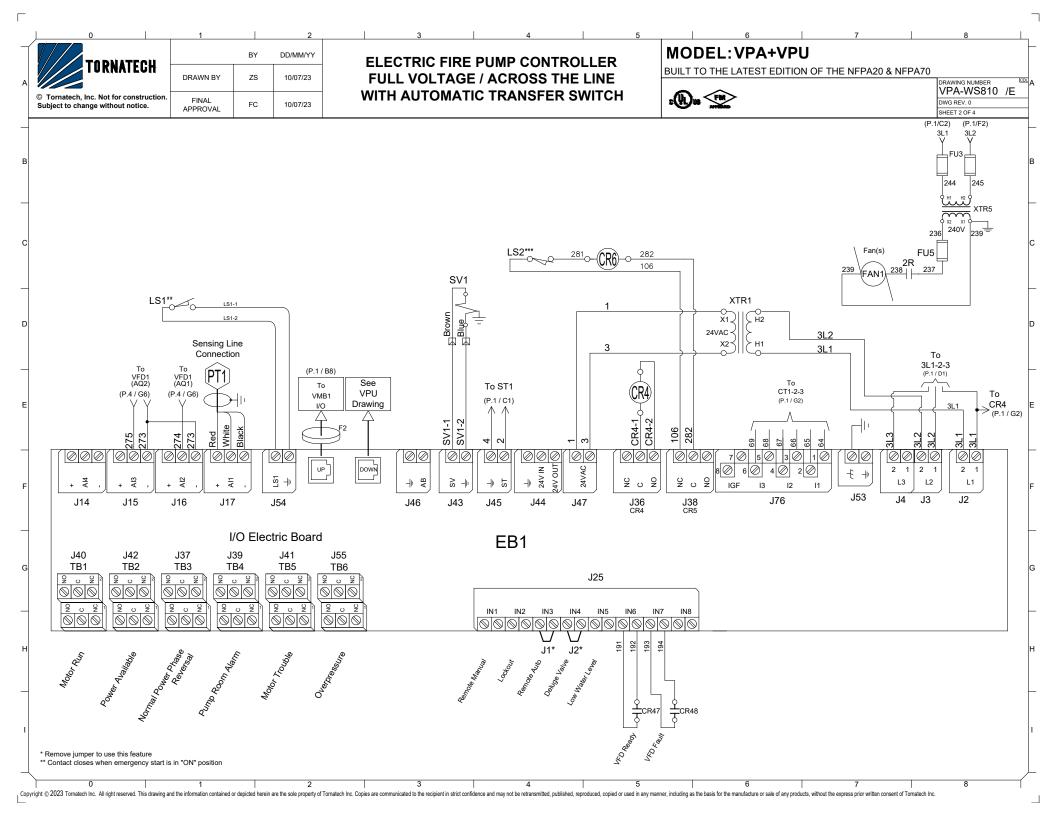


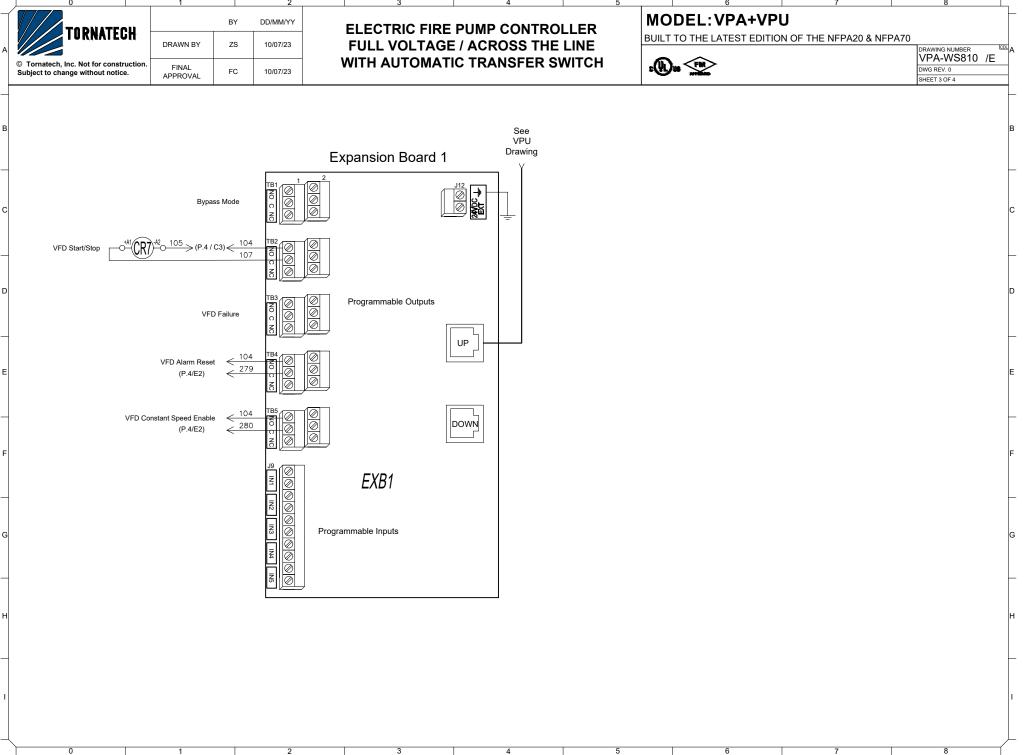
- 1 Color touch screen
- 2 Onscreen menu
 - HOME page
 - ALARM page
 - CONFIGURATION page
 - HISTORY page
 - SERVICE page
 - MANUAL page
 - LANGUAGES page

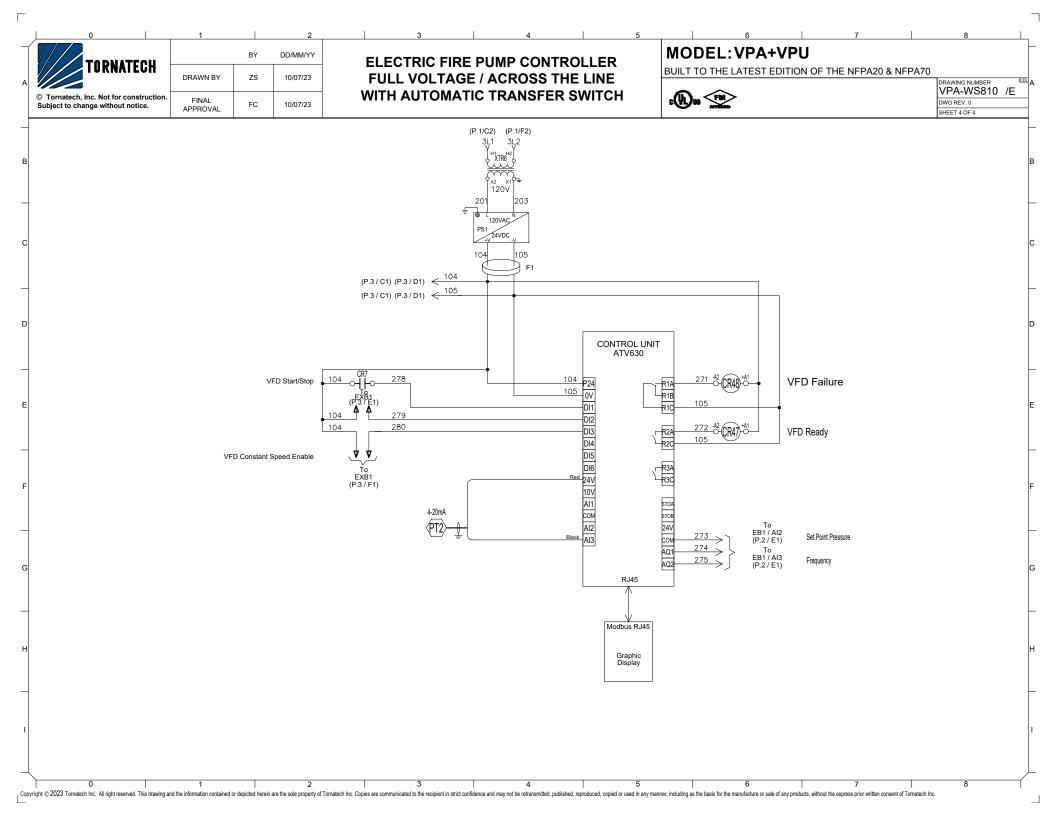
- 3 Power LED (3 colors)
- 4 START button
- 5 STOP button
- 6 TRANSFER SWITCH TEST button
- 7 RUN TEST button
- 8 Alarm buzzer

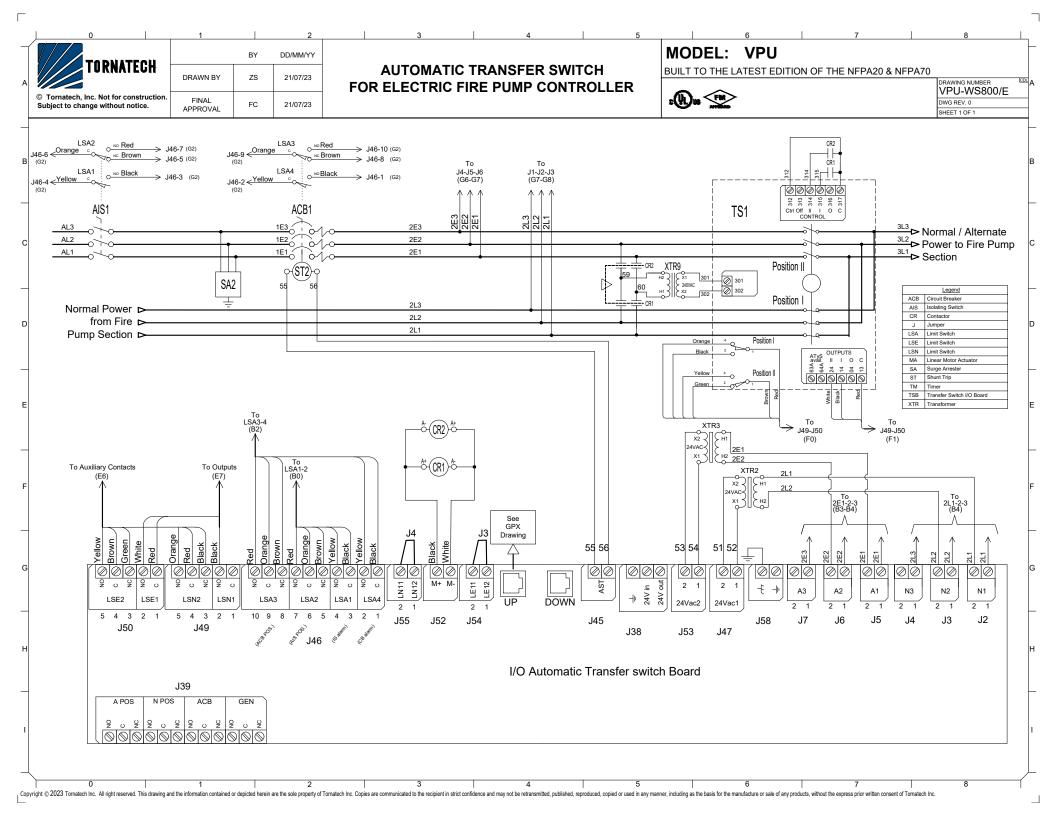












0	1		2	3	4	5		6	1	8	
TADNATEON		BY	DD/MM/YY				мо	DEL:VPA / VP	S		
TORNATECH	DRAWN BY	ZS	10/07/23	ELECTRIC FIRE	PUMP CONTRO	LLER	BUILT	TO THE LATEST EDITIO	N OF THE NFPA20 & NFPA7	DRAWING NUMBER	
© Tornatech, Inc. Not for construction Subject to change without notice.	n. FINAL APPROVAL	FC	10/07/23				l •			VPX-TD800 DWG REV. 0 SHEET 1 OF 1	/E

COPPER CONDUCTORS for Isolating Switch (IS1). Field Wiring According to Bending Space (AWG or MCM). Terminals L1 - L2 - L3

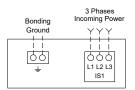
Bending Space				5 " (127 mm)					8 " (203 mm)			12 " (305 mm)	
HP Voltage	5	7.5	10	15	20	25	30	40	50	60	75	100	
200	1x (10 to 1/0)	1x (8 to 1/0)	1x (8 to 1/0)	1x (6 to 1/0)	1x (4 to 1/0)	1x (3 to 1/0)	1x (2 to 1/0)	1x (1/0 to 3/0)	1x (3/0 to 250)	1x (4/0 to 250)	2x (1/0 to 500)		
208	1x (10 to 1/0)	1x (8 to 1/0)	1x (8 to 1/0)	1x (6 to 1/0)	1x (4 to 1/0)	1x (3 to 1/0)	1x (2 to 1/0)	1x (1/0 to 3/0)	1x (3/0 to 250)	1x (4/0 to 250)	2x (1/0 to 500)	2x (2/0 to 500	
220 to 240	1x (10 to 1/0)	1x (10 to 1/0)	1x (8 to 1/0)	1x (6 to 1/0)	1x (4 to 1/0)	1x (4 to 1/0)	1x (3 to 1/0)	1x (1 to 3/0)	1x (2/0 to 3/0)	1x (3/0 to 250)	1x (250)	2x (2/0 to 50	
380 to 416	1x (10 to 1/0)	1x (10 to 1/0)	1x (10 to 1/0)	1x (8 to 1/0)	1x (8 to 1/0)	1x (6 to 1/0)	1x (6 to 1/0)	1x (4 to 1/0)	1x (3 to 1/0)	1x (3 to 1/0)	1x (1/0 to 3/0)	1x (3/0 to 25	
440 to 480	1x (10 to 1/0)	1x (8 to 1/0)	1x (8 to 1/0)	1x (6 to 1/0)	1x (6 to 1/0)	1x (4 to 1/0)	1x (3 to 1/0)	1x (1 to 3/0)	1x (2/0 to 3/0				
600	1x (10 to 1/0)	1x (8 to 1/0)	1x (8 to 1/0)	1x (6 to 1/0)	1x (6 to 1/0)	1x (4 to 1/0)	1x (3 to 1/0)	1x (1 to 3/0					
											5 " (127 mm)	8 " (203 mn	

Bending Space	12 " (30	12 " (305 mm) 16 " (406 mm)							
HP Voltage	125	150	200	250	300	350	400	450	
380 to 416	1x (250)	2x (1/0 to 500)	2x (3/0 to 500)	2x (4/0 to 500)	2x (300 to 500)	2x (400 to 500)			
440 to 480	1x (3/0 to 250)	1x (4/0 to 250)	2x (1/0 to 500)	2x (3/0 to 500)	2x (4/0 to 500)	2x (300 to 500)	2x (350 to 500)	2x (400 to 500)	
Bending Space	8 " (20	3 mm)			12 " (3	05 mm)			

ALUMINUM CONDUCTORS for Isolating Switch (IS1). Field Wiring According to Bending Space (AWG or MCM). Terminals L1 - L2 - L3

Bending Space				5 " (127 mm)				8 " (20	3 mm)	10 " (254 mm)	12 " (30	05 mm)
HP Voltage	5	7.5	10	15	20	25	30	40	50	60	75	100
200	1x (10 to 1/0)	1x (6 to 1/0)	1x (6 to 1/0)	1x (4 to 1/0)	1x (3 to 1/0)	1x (1 to 1/0)	1x (1/0)	1x (3/0)	1x (4/0 to 250)	1x (300) ** or 1x (250) 90°C *	2x (2/0 to 500)	
208	1x (10 to 1/0)	1x (6 to 1/0)	1x (6 to 1/0)	1x (4 to 1/0)	1x (3 to 1/0)	1x (1 to 1/0)	1x (1/0)	1x (3/0)	1x (4/0 to 250)	1x (300) ** or 1x (250) 90°C *	2x (2/0 to 500)	2x (4/0 to 50
220 to 240	1x (10 to 1/0)	1x (8 to 1/0)	1x (6 to 1/0)	1x (4 to 1/0)	1x (3 to 1/0)	1x (2 to 1/0)	1x (1 to 1/0)	1x (2/0 to 3/0)	1x (3/0) 90°C *	1x (250)	1x (350) ** N/A	2x (3/0 to 50
380 to 416	1x (10 to 1/0)	1x (10 to 1/0)	1x (10 to 1/0)	1x (6 to 1/0)	1x (6 to 1/0)	1x (4 to 1/0)	1x (4 to 1/0)	1x (2 to 1/0)	1x (1 to 1/0)	1x (1/0)	1x (3/0)	1x (250 to 35
440 to 480	1x (10 to 1/0)	1x (10 to 1/0)	1x (10 to 1/0)	1x (8 to 1/0)	1x (6 to 1/0)	1x (6 to 1/0)	1x (6 to 1/0)	1x (4 to 1/0)	1x (2 to 1/0)	1x (1 to 1/0)	1x (1/0 to 3/0)	1x (3/0)
600	1x (10 to 1/0)	1x (10 to 1/0)	1x (10 to 1/0)	1x (10 to 1/0)	1x (8 to 1/0)	1x (6 to 1/0)	1x (6 to 1/0)	1x (4 to 1/0)	1x (4 to 1/0)	1x (2 to 1/0)	1x (1 to 1/0)	1x (2/0 to 3/
											5 " (127 mm)	8 " (203 mn
												. (
Bending Space	12 " (30	05 mm)			16 " (4(06 mm)						Note
	12 " (3) 125	05 mm) 150	200	250	16 " (4 0 300	06 mm) 350	400	450				Note 1 - F or lo
Space HP		,	200 2x (4/0 to 500)	250 2x (300 to 500)		,	400	450				Note 1 - F
Space HP Voltage	125 1x (350) **	150			300	350 3x (300 to 500)**	400 2x (500)					Note 1 - F or lo 2 - C
Space HP Voltage 380 to 416	125 1x (350) ** N/A 1x (250)	150 2x (3/0 to 500) 1x (300 to 350)**	2x (4/0 to 500)	2x (300 to 500)	300 2x (500)	350 3x (300 to 500)** 2x (500) 90°C * 2x (400 to 500)						Note 1 - F or Ic 2 - C 3 - F mote
Space HP Voltage 380 to 416 440 to 480 Bending Space	125 1x (350) ** N/A 1x (250) 8 " (20 ndard enclosu	150 2x (3/0 to 500) 1x (300 to 350)** 1x (250) 90°C *	2x (4/0 to 500) 2x (3/0 to 500)	2x (300 to 500) 2x (250 to 500)	300 2x (500) 2x (300 to 500) 12 " (30	350 3x (300 to 500)** 2x (500) 90°C * 2x (400 to 500) 25 mm)	 2x (500)	 2x (500) 90°C *				Not 1 - or I 2 - 3 - mo 4 -

Power Terminals



r proper wire sizing, refer to NFPA70 and NEC (USA) or CEC (Canada) al code.

ntroller suitable for service entrance in USA.

more accurate motor connections refer to motor manufacturer or nameplate.

ontroller is phase sensitive. Incoming lines must be connected in ZS ence.

for information only. turer reserves the right to modify this drawing without notice. manufacturer for "As Built" drawing.

Copyright © 2023 Tornatech Inc. All right reserved. This drawing and the information contained or depicted herein are the sole property of Tornatech Inc. Copies are communicated to the recipient in strict confidence and may not be retransmitted, published, reproduced, copied or used in any manner, including as the basis for the manufacture or sale of any products, without the express prior written consent of Tornatech Inc.

0				2
TODNATEO			BY	DD/MM/YY
TORNATEC	H	DRAWN BY	ZS	10/07/23
ch, Inc. Not for constru change without notice		FINAL APPROVAL	FC	10/07/23

© Tornate

Subject to

AUTOMATIC TRANSFER SWITCH FOR ELECTRIC FIRE PUMP CONTROLLER

BUILT TO THE LATEST EDITION OF THE NFPA20 & NFPA70

MODEL: VPU

2 (D) 10 (TM)

DRAWING NUMBER VPU-TD802/E DWG REV. 0 SHEET 1 OF 1

COPPER CONDUCTORS for Isolating Switch (AIS1). Field Wiring According to Bending Space (AWG or MCM). Terminals AL1 - AL2 - AL3

Bending Space				5 " (1	27 mm)		8 " (203 mm)					12 " (305 mm)		
HP Voltage	5	7.5	10	15	20	25	30	40	50	60	75	100		
200	1x (10 to 1/0)	1x (8 to 1/0)	1x (8 to 1/0)	1x (6 to 1/0)	1x (4 to 1/0)	1x (3 to 1/0)	1x (2 to 1/0)	1x (1/0 to 3/0)	1x (3/0 to 250)	1x (4/0 to 250)	2x (1/0 to 500)			
208	1x (10 to 1/0)	1x (8 to 1/0)	1x (8 to 1/0)	1x (6 to 1/0)	1x (4 to 1/0)	1x (3 to 1/0)	1x (2 to 1/0)	1x (1/0 to 3/0)	1x (3/0 to 250)	1x (4/0 to 250)	2x (1/0 to 500)	2x (2/0 to 500		
220 to 240	1x (10 to 1/0)	1x (10 to 1/0)	1x (8 to 1/0)	1x (6 to 1/0)	1x (4 to 1/0)	1x (4 to 1/0)	1x (3 to 1/0)	1x (1 to 3/0)	1x (2/0 to 3/0)	1x (3/0 to 250)	1x (250)	2x (2/0 to 500		
380 to 416	1x (10 to 1/0)	1x (10 to 1/0)	1x (10 to 1/0)	1x (8 to 1/0)	1x (8 to 1/0)	1x (6 to 1/0)	1x (6 to 1/0)	1x (4 to 1/0)	1x (3 to 1/0)	1x (3 to 1/0)	1x (1/0 to 3/0)	1x (3/0 to 250		
440 to 480	1x (10 to 1/0)	1x (8 to 1/0)	1x (8 to 1/0)	1x (6 to 1/0)	1x (6 to 1/0)	1x (4 to 1/0)	1x (3 to 1/0)	1x (1 to 3/0)	1x (2/0 to 3/0)					
600	1x (10 to 1/0)	1x (8 to 1/0)	1x (8 to 1/0)	1x (6 to 1/0)	1x (6 to 1/0)	1x (4 to 1/0)	1x (3 to 1/0)	1x (1 to 3/0)						
											5 " (127 mm)	8 " (203 mm)		

Bending Space	12 " (30	05 mm)		16 " (406 mm)								
HP Voltage	125 150		150 200 250 300		300	350	400	450				
380 to 416			2x (3/0 to 500)	2x (4/0 to 500)	2x (300 to 500)	2x (400 to 500)						
440 to 480			2x (1/0 to 500)	2x (3/0 to 500)	2x (300 to 500)	2x (350 to 500)	2x (400 to 500)					
Bending Space	8 " (20	03 mm)		12 " (305 mm)								

ALUMINUM CONDUCTORS for Isolating Switch (AIS1).

Field Wiring According to Bending Space (AWG or MCM). Terminals AL1 - AL2 - AL3

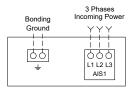
Bending Space				5 " (127 mm)				8 " (20	13 mm)	10 " (254 mm)	12 " (305 mm)	
HP Voltage	5	7.5	10	15	20	25	30	40	50	60	75	100
200	1x (10 to 1/0)	1x (6 to 1/0)	1x (6 to 1/0)	1x (4 to 1/0)	1x (3 to 1/0)	1x (1 to 1/0)	1x (1/0)	1x (3/0)	1x (4/0 to 250)	1x (300) ** or 1x (250) 90°C *	2x (2/0 to 500)	
208	1x (10 to 1/0)	1x (6 to 1/0)	1x (6 to 1/0)	1x (4 to 1/0)	1x (3 to 1/0)	1x (1 to 1/0)	1x (1/0)	1x (3/0)	1x (4/0 to 250)	1x (300) ** or 1x (250) 90°C *	2x (2/0 to 500)	2x (4/0 to 500
220 to 240	1x (10 to 1/0)	1x (8 to 1/0)	1x (6 to 1/0)	1x (4 to 1/0)	1x (3 to 1/0)	1x (2 to 1/0)	1x (1 to 1/0)	1x (2/0 to 3/0)	1x (3/0) 90°C *	1x (250)	1x (350) ** N/A	2x (3/0 to 500
380 to 416	1x (10 to 1/0)	1x (10 to 1/0)	1x (10 to 1/0)	1x (6 to 1/0)	1x (6 to 1/0)	1x (4 to 1/0)	1x (4 to 1/0)	1x (2 to 1/0)	1x (1 to 1/0)	1x (1/0)	1x (3/0)	1x (250 to 35
440 to 480	1x (10 to 1/0)	1x (10 to 1/0)	1x (10 to 1/0)	1x (8 to 1/0)	1x (6 to 1/0)	1x (6 to 1/0)	1x (6 to 1/0)	1x (4 to 1/0)	1x (2 to 1/0)	1x (1 to 1/0)	1x (1/0 to 3/0)	1x (3/0)
600	1x (10 to 1/0)	1x (8 to 1/0)	1x (6 to 1/0)	1x (6 to 1/0)	1x (4 to 1/0)	1x (4 to 1/0)	1x (2 to 1/0)	1x (1 to 1/0)	1x (2/0 to 3/0			
											5 " (127 mm)	8 " (203 mm

Bending Space	12 " (30	05 mm)	16 " (406 mm)									
HP Voltage	125	150	200	250	300	350	400	450				
380 to 416	1x (350) ** N/A	2x (3/0 to 500)	2x (4/0 to 500)	2x (300 to 500)	2x (500)	3x (300 to 500)** 2x (500) 90°C *						
440 to 480	1x (250)	1x (300 to 350)** 1x (250) 90°C *	2x (3/0 to 500)	2x (250 to 500)	2x (300 to 500)	2x (400 to 500)	2x (500)	2x (500) 90°C *				
Bending Space	8 " (203 mm)		12 " (305 mm)									

*For standard enclosure, use 90°C aluminium wire. Consult Factory for Use of Conductors Rated Lower than 90°C. **Consult Factory Notes: 1 - Controller is phase sensitive. Incoming lines must be connected in ZS sequence.

Drawing for information only. Manufacturer reserves the right to modify this drawing without notice Contact manufacturer for "As Built" drawing.

Power Terminals



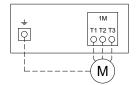
Copyright © 2023 Tomatech Inc. All right reserved. This drawing and the information contained or depicted herein are the sole property of Tomatech Inc. Copies are communicated to the recipient in strict confidence and may not be retransmitted, published, reproduced, copied or used in any manner, including as the basis for the manufacture or sale of any products, without the express prior written consent of Tomatech Inc.

0	1		2	3	4	5		6	1	8	
		BY	DD/MM/YY				мо	DEL:VPA / VP	S		
TORNATECH	DRAWN BY	zs	10/07/23	ELECTRIC FIRE	PUMP CONTRO	_LER			N OF THE NFPA20 & NFPA70	DRAWING NUMBER	
© Tornatech, Inc. Not for construction Subject to change without notice.	. FINAL APPROVAL	FC	10/07/23				l •			DWG REV. 0 SHEET 1 OF 1	E

COPPER CONDUCTORS for Motor Connection (1M). Field Wiring According to Bending Space (AWG or MCM). Terminals T1 - T2 - T3

HP Voltage	5	7.5	10	15	20	25	30	40	50	60	75	100
200	1x (10 to 2)	1x (8 to 2)	1x (8 to 2)	1x (6 to 2)	1x (4 to 2)	1x (3 to 2/0)	1x (2 to 2/0)	1x (1/0 to 3/0)	1x (3/0)	1x (4/0 to 300)	1x (300)	
208	1x (10 to 2)	1x (8 to 2)	1x (8 to 2)	1x (6 to 2)	1x (4 to 2)	1x (3 to 2/0)	1x (2 to 2/0)	1x (1/0 to 3/0)	1x (3/0)	1x (4/0 to 300)	1x (300)	2x (2/0 to 300)
220 to 240	1x (10 to 2)	1x (10 to 2)	1x (8 to 2)	1x (6 to 2)	1x (4 to 2)	1x (4 to 2/0)	1x (3 to 2/0)	1x (1/0 to 3/0)	1x (2/0 to 3/0)	1x (3/0)	1x (250 to 300)	2x (2/0 to 300)
380 to 416	1x (10 to 2)	1x (10 to 2)	1x (10 to 2)	1x (8 to 2)	1x (8 to 2)	1x (6 to 2)	1x (6 to 1/0)	1x (4 to 2)	1x (3 to 2/0)	1x (1 to 2/0)	1x (1/0 to 3/0)	1x (3/0)
440 to 480	1x (10 to 2)	1x (8 to 2)	1x (8 to 2)	1x (6 to 2)	1x (6 to 2)	1x (4 to 2/0)	1x (3 to 2/0)	1x (1 to 1/0)	1x (2/0 to 3/0)			
600	1x (10 to 2)	1x (8 to 2)	1x (8 to 2)	1x (6 to 2)	1x (6 to 2)	1x (4 to 2/0)	1x (3 to 1/0)	1x (1 to 1/0)				
HP Voltage	125	150	200	250	300	350	400	450				
380 to 416	1x (250 to 300)	1x (300)	2x (3/0 to 300)	2x (4/0 to 300)	2x (300)	2x (400 to 500)						
440 to 480	1x (3/0)	1x (4/0 to 300)	2x (1/0 to 300)	2x (3/0 to 300)	2x (4/0 to 300)	2x (300)	2x (350 to 500)	2x (400 to 600)				

Motor Terminals





ALUMINUM CONDUCTORS for Contactor (1M).

Е

Field Wiring According to Bending Space (AWG or MCM). Terminals T1 - T2 - T3

HP Voltage	5	7.5	10	15	20	25	30	40	50	60	75	100
200	1x (10 to 2/0) **	1x (10 to 2/0) **	1x (6 to 2/0) **	1x (4 to 2/0) **	1x (2 to 2/0) **	1x (1 to 2/0) **	1x (1/0 to 2/0) **	1x (2/0) 90°C *	Consult Factory	1x (300)	1x (300) 90°C *	
208	1x (10 to 2/0) **	1x (10 to 2/0) **	1x (6 to 2/0) **	1x (4 to 2/0) **	1x (2 to 2/0) **	1x (1 to 2/0) **	1x (1/0 to 2/0) **	1x (2/0) 90°C *	Consult Factory	1x (300)	1x (300) 90°C *	2x (4/0 to 300)
220 to 240	1x (10 to 2/0) **	1x (10 to 2/0) **	1x (8 to 2/0) **	1x (4 to 2/0) **	1x (3 to 2/0) **	1x (2 to 2/0) **	1x (1 to 2/0) **	1x (2/0)	1x (3/0) 90°C *	Consult Factory	1x (300) 90°C *	2x (3/0 to 300)
380 to 416	1x (12 to 2/0) **	1x (12 to 2/0) **	1x (10 to 2/0) **	1x (8 to 2/0) **	1x (6 to 2/0) **	1x (6 to 2/0) **	1x (4 to 2/0) **	1x (2 to 2/0) **	1x (1 to1/0)	1x (1/0)	1x (3/0)	Consult Factory
440 to 480	1x (12 to 2/0) **	1x (12 to 2/0) **	1x (10 to 2/0) **	1x (10 to 2/0) **	1x (8 to 2/0) **	1x (6 to 2/0) **	1x (6 to 2/0) **	1x (4 to 2/0) **	1x (2 to 1/0)	1x (1 to 1/0)	1x (1/0)	1x (3/0)
600	1x (12 to 2/0) **	1x (12 to 2/0) **	1x (12 to 2/0) **	1x (10 to 2/0) **	1x (10 to 2/0) **	1x (8 to 2/0) **	1x (8 to 2/0) **	1x (4 to 2/0) **	1x (4 to 2/0) **	1x (2 to 1/0)	1x (1 to 1/0)	Consult Factory
HP Voltage	125	150	200	250	300	350	400	450				
380 to 416	1x (300) 90°C *	Consult Factory	2x (4/0 to 300)	2x (300)	Consult Factory	2x (600)						
440 to 480	Consult Factory	1x (300)	2x (3/0 to 300)	2x (250 to 300)	2x (300)	2x (300) 90°C *	2x (500)	2x (600)				

*For standard enclosure, use 90°C aluminium wire. Consult Factory for Use of Conductors Rated Lower than 90°C. ** Option V659 required.

2

Notes:

1 - For proper wire sizing, refer to NFPA70 and NEC (USA) or CEC (Canada) or local code.

2 - Controller suitable for service entrance in USA.

3 - For more accurate motor connections refer to motor manufacturer or motor nameplate.

4 - Controller is phase sensitive. Incoming lines must be connected in ZS sequence.

Drawing for information only. Manufacturer reserves the right to modify this drawing without notice. Contact manufacturer for "As Built" drawing.

3

4

5

